

# Stuxnet-in-a-Box: In-Field Emulation and Fuzzing of PLCs to Uncover the Next Zero-Day Threat in Industrial Control Systems

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- Industrial Control Systems

- What are they??
- What do they do??

- ICS categories

- Supervisory Control and Data Acquisition (SCADA)
- Distributed Control Systems (DCS)
- Programmable Logic Controllers (PLC)

- Variable configurations

- Complexity
- Platform
- System Software





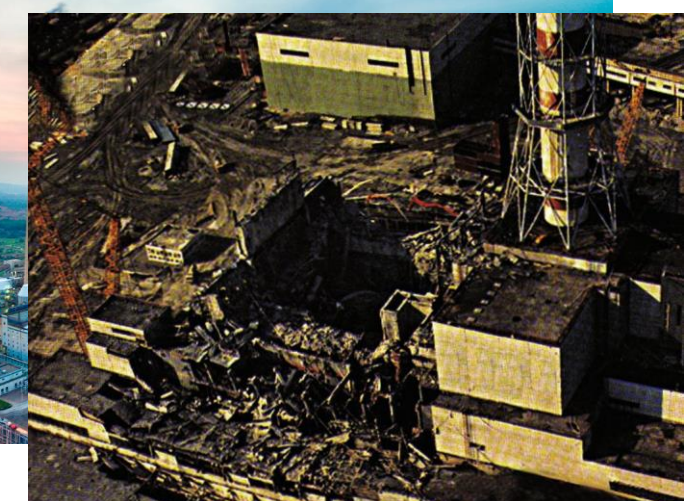
- Deployment in critical infrastructures

- Power grids
- Various industrial plants
- Nuclear facilities

- Paramount criticality

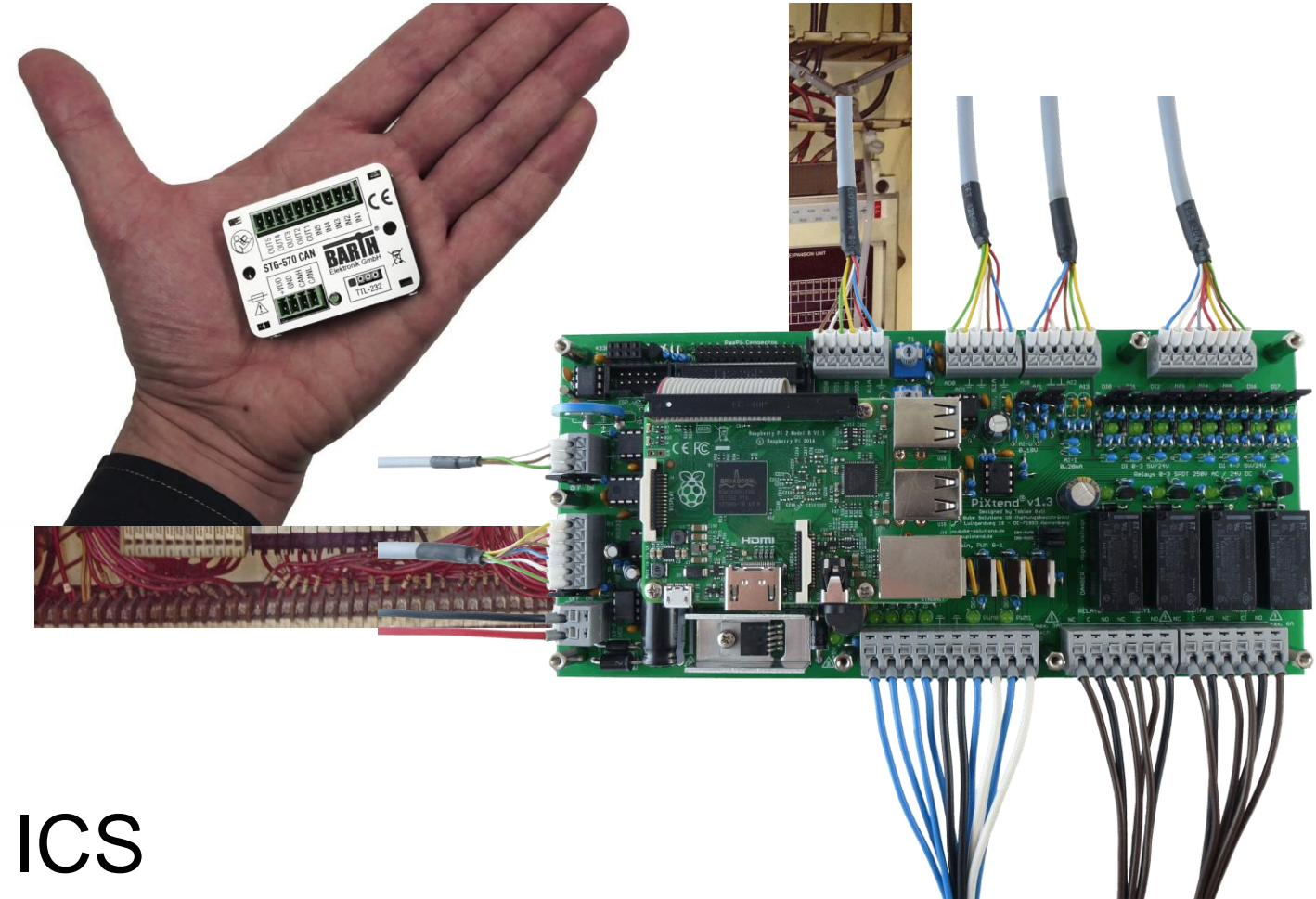
- Serious disruptions
- Loss of revenue
- Loss of lives

- Safety depends on security





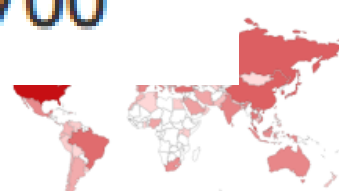
- Industry 4.0 and IIoT
  - Ditch this, get this, or this
- ICS evolve into typical computers
  - Generic third-party SoCs
  - General-purpose OS
  - Internet connection
- Typical computer threats jump over to ICS
  - Control flow hijacking, privilege escalation, network spoofing...
  - ICS can be indexed by a search engine (!) -> Shodan



← → ↻ 🔒 shodan.io/search?query=port%3A2455

## TOTAL RESULTS

# 28,700



United States	7,475
Israel	1,460
Russian Federation	1,240
China	1,221
Hong Kong	1,074

### TOP ORGANIZATIONS

Amazon.com	2,728
Amazon.com, Inc.	1,841
Internet Rimon	1,416

**New Service:** Keep track of what you have connected to the Internet. Check out [Shodan Monitor](#)

**99.83.203.209**  
aa4708569b0b79c3b.awsglobalaccelerator.com  
**Amazon.com, Inc.**  
Added on 2021-03-22 18:40:38 GMT  
🇺🇸 United States, Seattle

cloud

**110.11.157.225** ↗  
SK Broadband Co Ltd  
Added on 2021-03-22 18:42:43 GMT  
🇰🇷 Korea, Republic of, Seoul

```

HTTP/1.1 400 Bad Request
Server: nginx/1.13.8
Date: Mon, 22 Mar 2021 18:42:43 GMT
Content-Type: text/html
Content-Length: 173
Connection: close

<html>
<head><title>400 Bad Request</title></head>
<body bgcolor="white">
<center><h1>400 Bad Request</h1></center>

```

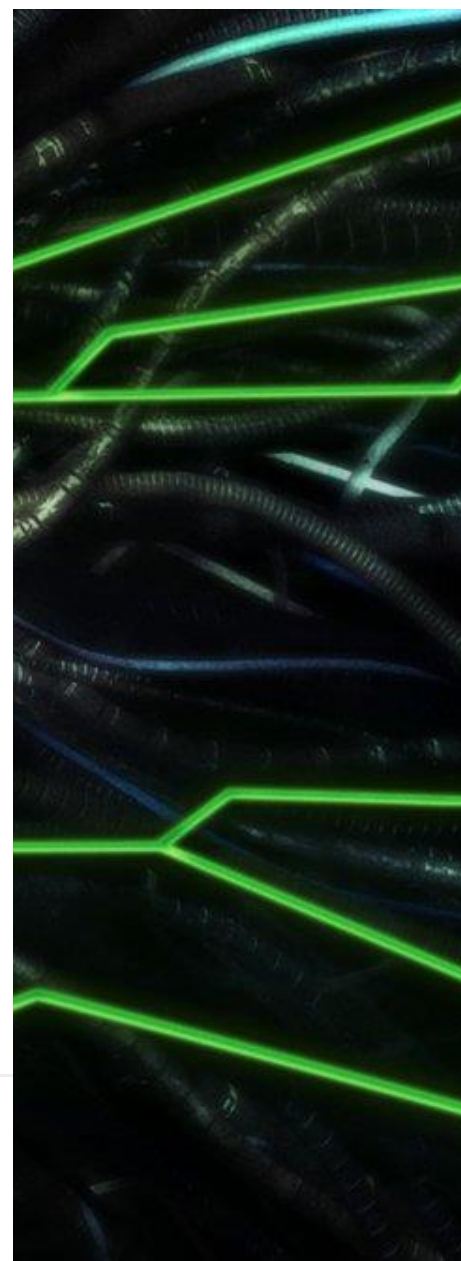
Operating System: Linux  
 Operating System Details: 3.18.13-pfcxxx-02.00.02\_00+6-rt  
 Product: 3S-Smart Software Solutions

**78.134.80.7**  
78-134-80-7.static.eolo.it  
**EOLO S.p.A.**  
Added on 2021-03-22 18:46:33 GMT  
🇮🇹 Italy, Rome

ics

Microsoft ftpd	39	🇳🇿 New Zealand, Gore	Server: Apache/2.4.25 (Debian)
Microsoft IIS httpd	23		Set-Cookie: PHPSESSID=v477u71sc3jetb7a20e0tq9vfh; path=/

Expires: Thu, 19 Nov 1981 08:52:00 GMT  
 Cache-Control: no-store, no-cache, must-revalidate  
 Pragma: no-cache  
 Content-Length: 4565  
 Content-Type: text/ht...





## The State of Security

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## The world-changing 2015 cyberattack on Ukraine's power grid

By Roman Marshanski a month ago

In 2015, Ukrainian power plant operators fell victim to a sophisticated cyberattack.



## Ransomware and Industrial Control Systems

s ransomware is designed to tar...  
"ation" in malware.

Oct 7, 2010, 06:00am EDT

## The Story Behind The Stuxnet Virus



**Bruce Schneier** Former Contributor @  
I am the CTO of Resilient Systems, Inc.

⌚ This article is more than 10 years old.

Computer security experts are often surprised at which stories get picked up by the mainstream media. Sometimes it makes no sense. Why this particular data breach, vulnerability, or worm and not others? Sometimes it's obvious. In the case of Stuxnet, there's a great story.

As the [story](#) goes, the Stuxnet worm was designed and released by a government--the U.S. and Israel are the most common suspects--specifically to attack the Bushehr nuclear power plant in Iran. How could anyone not report that? It combines computer attacks, nuclear power, spy agencies and a country that's a pariah to much of the world. The only problem with the story is that it's almost entirely speculation.

Here's what we do [know](#): Stuxnet is an Internet worm that infects Windows computers. It primarily spreads via USB sticks, which allows it to get into computers and networks not normally connected to the Internet. Once inside a network, it uses a variety of mechanisms to propagate to other machines within that network and gain privilege once it has infected those machines. These mechanisms include both known

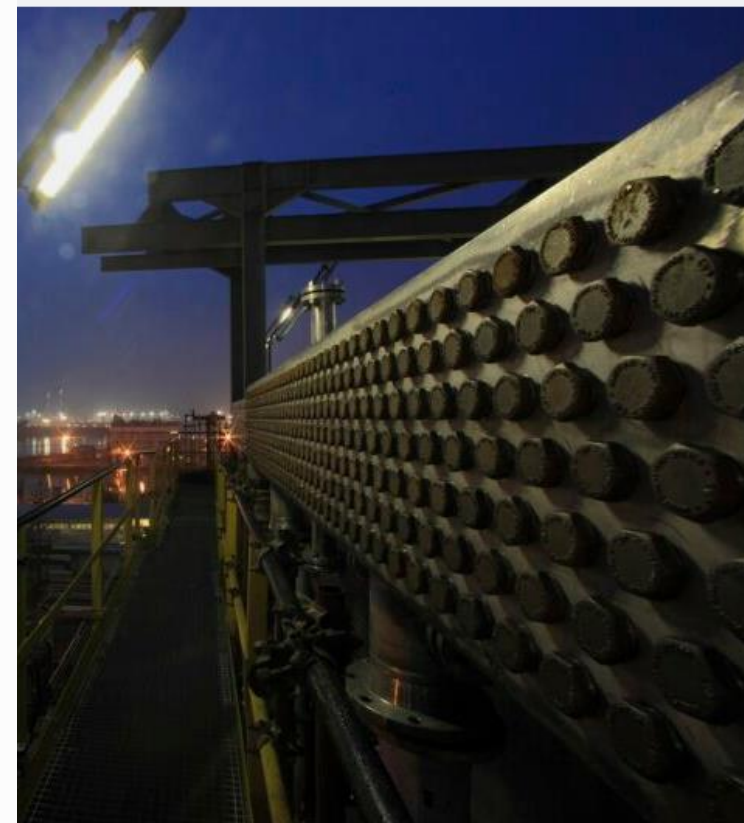


BIZ & IT TECH SCIENCE POLICY CARS GAMING & CULTURE STO

CRUDE BUT CONCERNING —

## New ransomware doesn't just encrypt data. It also meddles with critical infrastructure

Ekans represents a "new and deeply concerning" evolution in malware targeting control

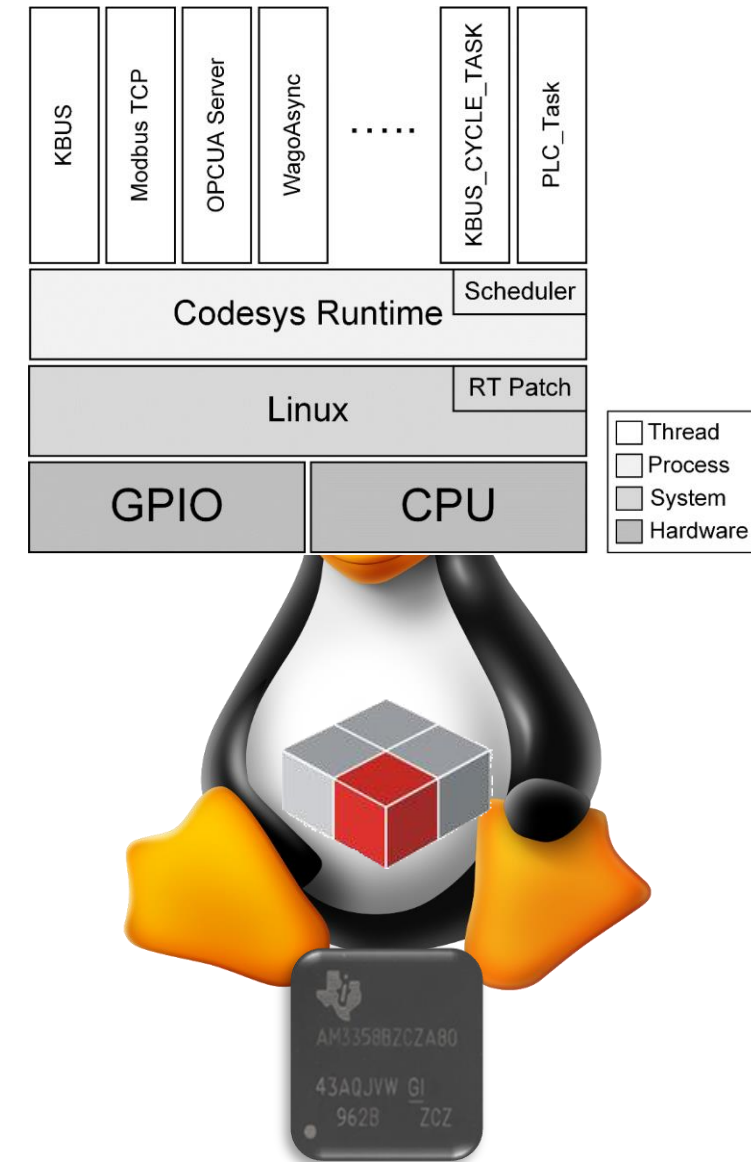


#BHASIA @BLACKHATEVENTS

- How can one defend against an unknown threat?
  - Reactive solutions most commonly deployed
  - Can ICS security be proactive?
- Highly sophisticated attacks -> State actors
  - Can smaller teams develop a Stuxnet-level threat?
- Our answer
  - A tool collection to expose underlying vulnerabilities (IFFSET, ICSFuzz)
  - A demonstration of what threat an actor with limited resources can unleash (Stuxnet-in-a-box)



- PLCing evolved
  - Monolithic firmware? Sure, if it's an ELF!
  - 3<sup>rd</sup> party popular SoC
  - “Firmware” hosted as an application in an open-source OS
  - Fast industry response -> Codesys holds ~25% market share
- Dedicated hardware replaced by software threads
  - HMI Connectivity -> Linux thread
  - PLC I/O (sensors/actuators) -> Linux thread
  - MODBUS communication -> Linux thread
  - Control logic functionality -> Linux thread (and some more)





```

root@PFC100-4414DB:/etc/rc.d cat /proc/730/maps
00008000-00196000 r-xp 00000000 b3:02 19483 /usr/bin/codesys3
0019e000-001a1000 rw-p 0018e000 b3:02 19483 /usr/bin/codesys3
001a1000-0024d000 rw-p 00000000 00:00 0
017f0000-01a4f000 rw-p 00000000 00:00 0 [heap]
b4c77000-b4c78000 ---p 00000000 00:00 0
b4c78000-b4c97000 rwxp 00000000 00:00 0 [stack:3669]
b4c97000-b4c98000 ---p 00000000 00:00 0
b4c98000-b4cb7000 rwxp 00000000 00:00 0 [stack:3670]
b4cb7000-b4cb8000 ---p 00000000 00:00 0
b4cb8000-b4cd7000 rwxp 00000000 00:00 0 [stack:3671]
b4cd7000-b4cd8000 ---p 00000000 00:00 0
b4cd8000-b4cf7000 rwxp 00000000 00:00 0 [stack:3694]
b4cf7000-b4d17000 rw-s 00000000 00:15 3928 /dev/uio0
b4d17000-b4d18000 ---p 00000000 00:00 0
b4d18000-b4d37000 rwxp 00000000 00:00 0 [stack:3672]
-----
S02_determine_hostname S21_logforward S91_virtual
S02_networking S21_networking-finish S92_rt-set
S04_auto_firmware_restore S22_ifplugd S97_serial
S05_logsystemstart S22_ipwatchd S98_runtime
S09_pureftpd S24dnsmasq S99_finali
S10_cron S48_mounthd2 S99_ssl_pc
S10_lighttpd S54_keymap
S10syslog-ng S60_mdmd

root@PFC100-4414DB:/etc/rc.d ps -AT | grep codesys
730 730 ? 00:17:20 codesys3
root@PFC100-4414DB:/etc/rc.d ps -AT | grep 730
730 730 ? 00:17:20 codesys3
730 745 ? 00:00:00 DAL evt dispatc
730 818 ? 00:00:24 KBUS dbus
730 819 ? 00:00:05 com_DBUS_worker
730 820 ? 00:00:00 wdbw_TermReg_co
730 837 ? 00:00:03 ModbusSlaveTCP
730 838 ? 00:00:02 ModbusSlaveUDP
730 872 ? 00:00:00 Oms_Watch_Threa
730 876 ? 00:00:00 WagoIpcMsgCom
730 878 ? 00:00:00 CAEventTask
730 879 ? 00:00:00 SchedProcessorL
730 880 ? 00:00:00 SchedException
730 881 ? 00:23:34 Schedule
730 926 ? 00:00:47 BlkDrvTcp
730 927 ? 00:01:14 BlkDrvUdp
730 928 ? 00:01:12 OPCUAServer
730 3562 ? 00:00:00 WagoAsyncRtHigh
730 3669 ? 00:00:01 ProcessorLoadWa
730 3670 ? 00:02:36 KBUS_CYCLE_TASK
730 3671 ? 00:00:06 PLC_Task
730 3672 ? 00:00:17 VISU_TASK
730 3694 ? 00:00:30 WebServerTask

root@PFC100-4414DB:/etc/rc.d
start-stop-daemon -K -qx /usr/bin/codesys3
root@PFC100-4414DB:/etc/rc.d

```

- Codesys runtime

- Great concept/implementation, still evolving
- Prolific research target
- CVE's ramping up throughout the years

- Examples (2020)

	2014	2015	2016	2017	2018	2019	2020
# CVEs	3	3	-	2	6	14	21

- CVE-2020-7052 : Uncontrolled memory allocation (6.5/10, medium)
- CVE-2020-12068: Privilege escalation in visualization modules (6.5/10, medium)
- CVE-2020-15806: Uncontrolled memory allocation (7.5/10, high)
- CVE-2020-6081: Exploitable code execution in PLC program loading (8.8/10, critical)
- CVE-2020-10245: Remote code execution through heap overflow in web server (9.8/10, critical)



- Control logic made into an application

- Cc

```

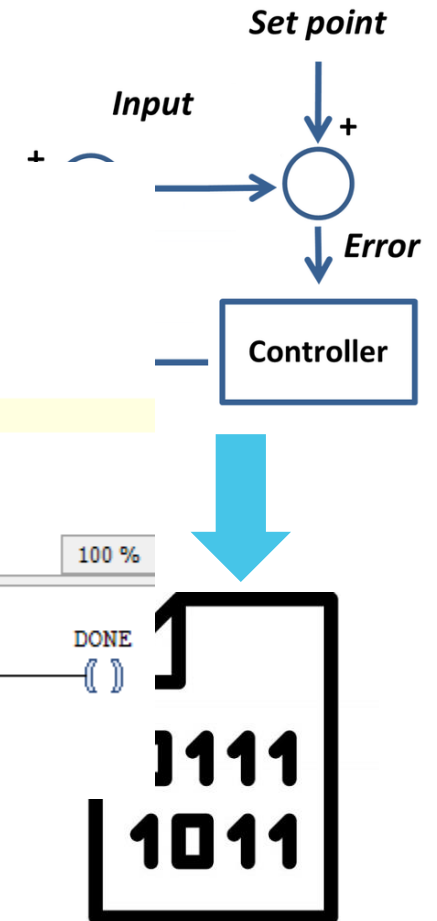
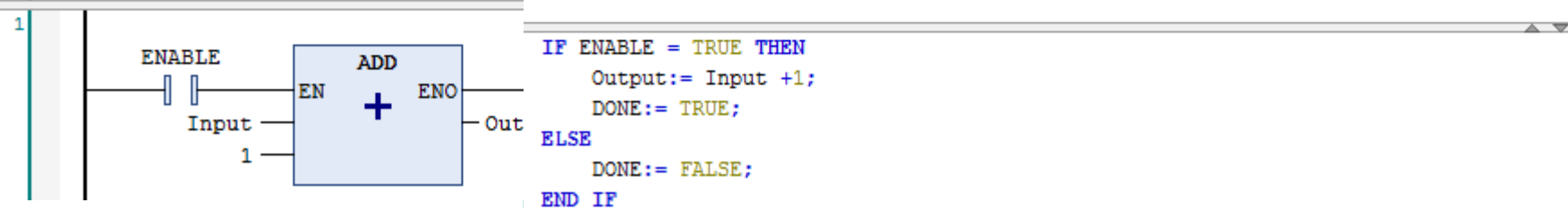
1  PROGRAM PLC_PRG
2  VAR
3      Input      AT  %IW1    :WORD; (
4      Output     AT  %QW1    :WORD; (
5      ENABLE     AT  %IX1.0  :BOOL; (
6      DONE       AT  %QX0.0  :BOOL; (
7  END_VAR
8
9  PROGRAM PLC_PRG
10 VAR
11     Input      AT  %IW1    :WORD; (*Analog Input 0-10V*)
12     Output     AT  %QW1    :WORD; (*Analog Output 0-10V*)
13     ENABLE     AT  %IX1.0  :BOOL; (*Digital Input (0 or 5V) for Enable button*)
14     DONE       AT  %QX0.0  :BOOL; (*Digital Output (0 or 5V) for LED indication*)
15 END_VAR

```

- Built,

- Pr

- Lo



- Multiple languages standardized by IEC (IEC-61131)

- Ladder Logic (simplest, most ubiquitous)
- Function Block Diagram (moderately complex, like LL but beefier)
- Structured Text (complex, based on Pascal)

- Compilation
  - Variable input
  - Input used for indexing
  - Compiler cannot predict threat
  - Out-of-bounds read/write

```
PROGRAM PLC_PRG
VAR
    snoop_array: ARRAY[1..10] OF UDINT;
    input1 AT %IW1:WORD;
    output1 AT %QW1:WORD;
```

- Third party libraries
  - C-like libs developed
  - Low-level memory management
  - May lack bounds checks
  - Buffer overflow

	C/C++	Codesys 2.x, 3.x		
	Function Name	Function Name	Bounds Check	Crash
String Operations	strcpy()	SysStrCpy()	✗	✗
	strcat()	Concaat()	✓	✗
Memory Operations	memcpy()	SysMemCpy()	✗	✓
	memset()	SysMemSet()	✗	✓
	memmove()	SysMemMove()	✗	✓
	memcmp()	SysMemCmp()	✗	✗

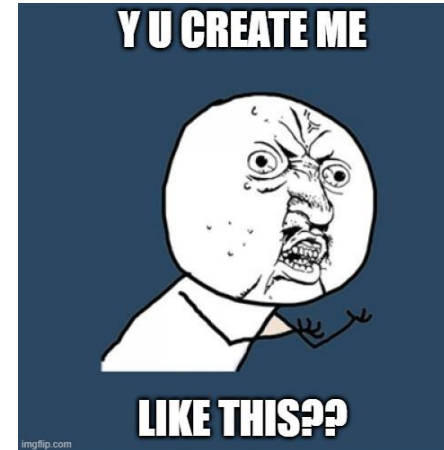
```
x := 16#DEAFBEEF;
snoop_array[WORD_TO_INT(input1)+16#DEADCAFE] := x;
```



# PLC Security – What to do?

- Challenge 1

- Compiler has inherent weaknesses
- Untested 3<sup>rd</sup> party libraries



totally\_legit.dll

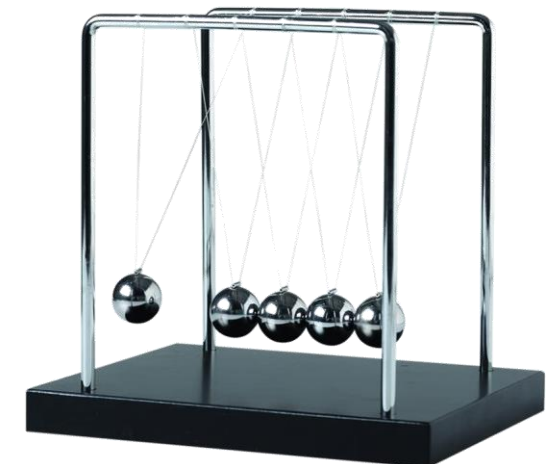
- Challenge 2

- PLC are expensive
- PLC are slow
- PLC must be perpetually engaged



- Solution

- Challenge 1: Fuzzing
- Challenge 2 : Emulation



- Fuzzing

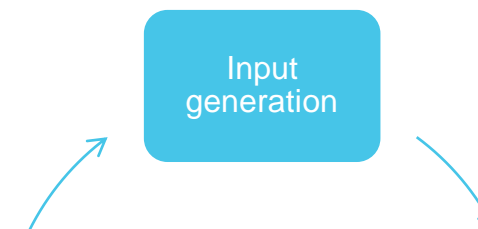
- Input testing with corner cases (the fuzzy outliers)
- Input mutation
- Binary instrumentation

- Emulation

- QEMU

- What about here?

- Many, many targets!
- System binaries
- Codesys runtime
- PLC application



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110**1**10110

110010110

1100**010010100101**

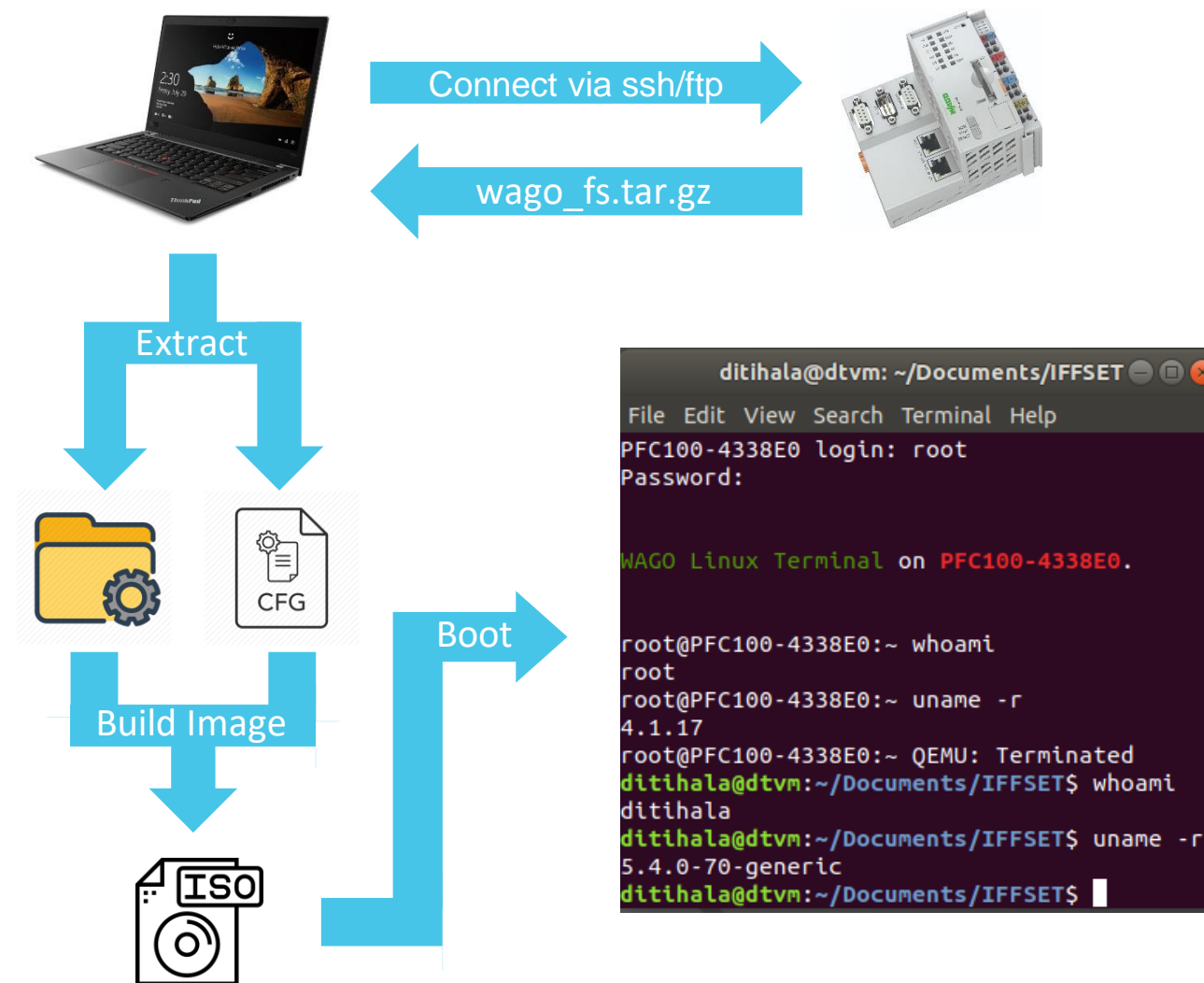
```

c000: #compute -0x8(%rbp) and copy it to a buffer
c008: 48 89 7d f8  mov  %rdi, -0x8(%rbp)
c00c: #compute (%rsp) and copy it to a buffer
c014: 5e           pop  %rsp
c015: 75 f8       jne  0xc004
c017: c9         leaveq
c018: c3         retq
  
```



# Fuzzing/Emulation System (IFFSET)

- Connect to PLC (SSH/FTP)
- Extract necessary resources
  - Kernel configuration
  - File system
- Build bootable QEMU disk image
  - Mount image for processing
  - Modify init scripts
  - Add fuzzer
- Boot system
  - Login through default credentials
  - AFL to fuzz system binaries

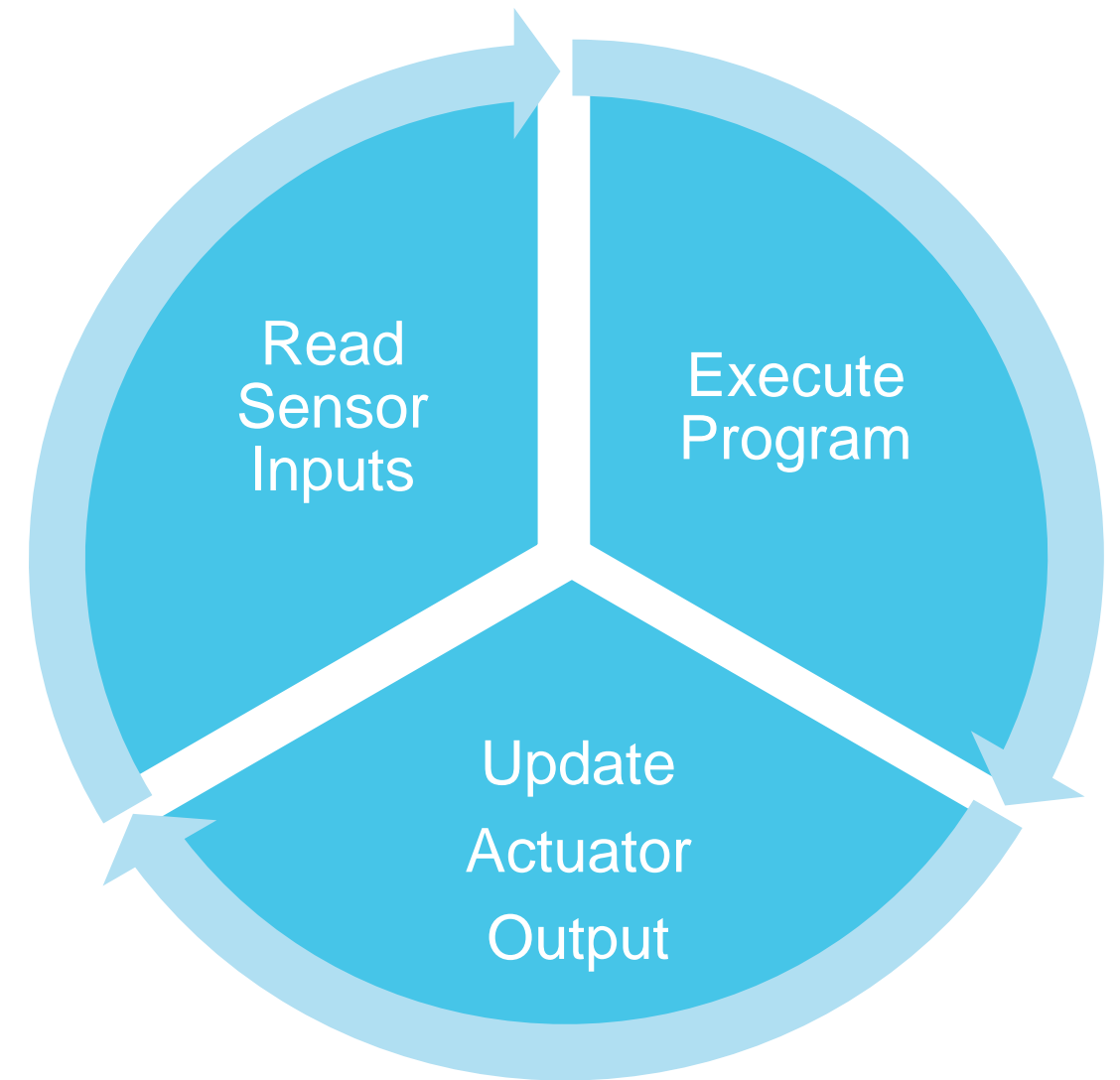


# Fuzzing – IFFSET (Demo)

## IFFSET Demo

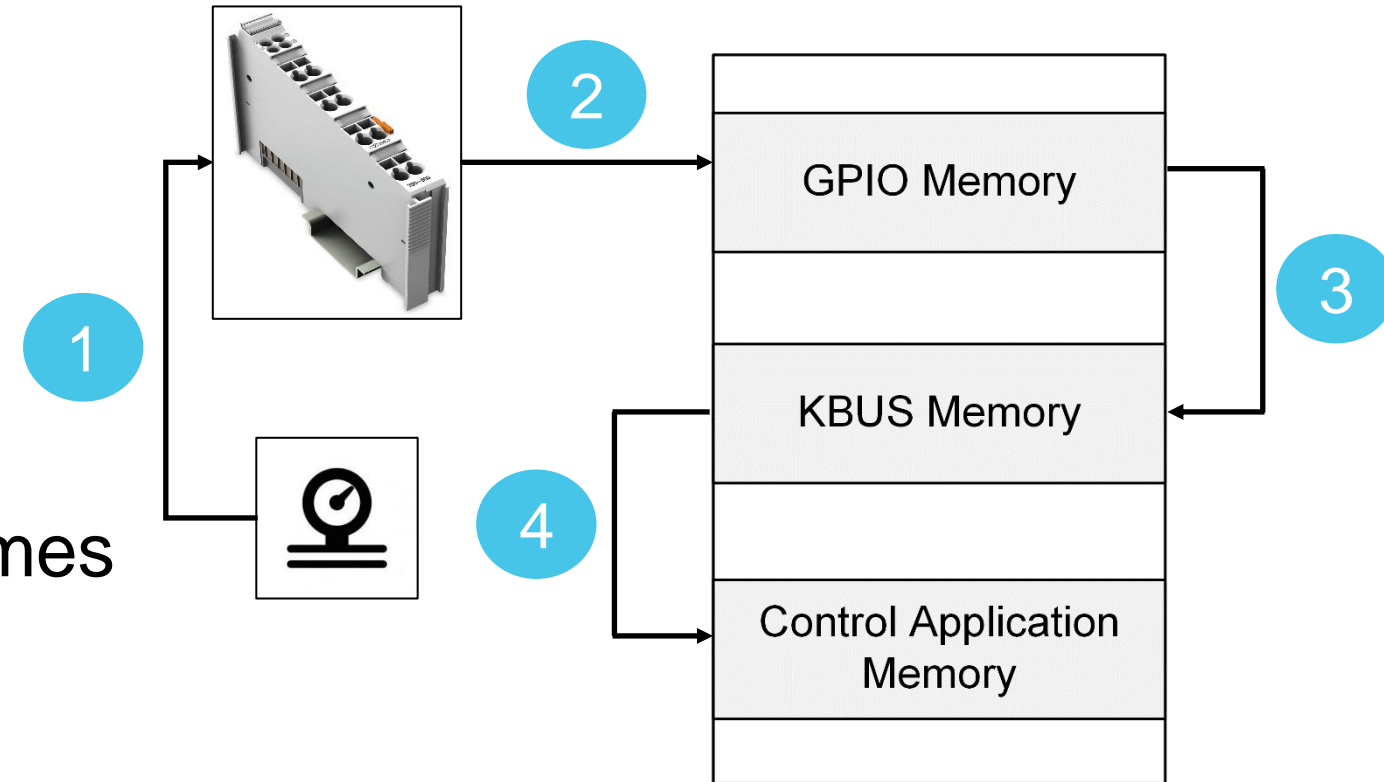


- Binary format not suitable for fuzzing
- Binary must exist in Codesys context
- Fuzzing broken down:
  - Execution control
  - Input control
- Execution control
  - PLC applications run on a cycle
  - Leverage this cycle for continuous execution
- Input control
  - Reverse engineer input delivery to the PLC



- Input control (contd.)

- Follow the input flow
- Choose the most controllable point
- Force new values in-memory
- Mutate values based on established schemes



- Instrumentation

- No source code – No party
- Scan for opportunities
- Why not NOPs?
- Replace NOPs with controllable code

```
STR r5 ,[sp ,#0x0]
STR r4 ,[sp ,#0x8]
STR r6 ,[sp ,#0xc]
LDR r11 ,=#0xB4F22A8Ch
LDR r6 ,[r11 ,#0x0 ]
CPY r0 ,sp
STR r10 ,[sp ,#0x38 ]!
LDR r10 ,=#0xCDE1F2CDh
STR r10 ,[sp ,#0x24 ]!
MOV r10 ,#0x0
MOV r0 ,r0
MOV lr ,pc
```

```
STR r5 ,[sp ,#0x0]
STR r4 ,[sp ,#0x8]
STR r6 ,[sp ,#0xc]
LDR r11 ,=#0xB4F22A8Ch
LDR r6 ,[r11 ,#0x0 ]
CPY r0 ,sp
STR r10 ,[sp ,#0x38 ]!
LDR r10 ,=#0xCDE1F2CDh
STR r10 ,[sp ,#0x24 ]!
MOV r10 ,#0x0
STR pc , [r0 ,#0xDEADBEEF]
MOV lr ,pc
```



# Fuzzing – ICSFuzz (demo)

- Combine all information uncovered through assessment
  1. Reverse-engineer PLC application function
  2. Manipulate functionality
  3. Fuzz for vulnerabilities
  4. Exploit vulnerability
  5. Synthesize new attack vector
- A novel attack methodology that
  - Manipulates a PLC application functionality
  - Inserts a kernel rootkit to spoof correct function



# Stuxnet-in-a-box (demo)

- System
  - Updates based on assessment
- Codesys platform
  - Open-up for researchers
  - Control application loading redesign
- Application
  - Hot patching
  - Compiler run-time awareness
  - 3<sup>rd</sup> party library auditing
  - NX-bit enforcement
  - Coding limitation?



- Limited software-based standardization in ICS
  - Network communication
  - Language structure
  - Firmware structure?
  - Code production?
- Industry leaders stick to in-house solutions
  - In-house SoC
  - Self-developed firmware
- Codesys a step to the right direction
  - Multi-platform compatibility
  - Centralized security assessment efforts



IEC 61131-3



**SIEMENS**

- Current PLC programming practices introduce vulnerabilities as easily exploitable as buffer overflows that can hijack a whole industrial process.
- Modern Linux-based soft PLC platforms are exploitable from a simple DoS to a full-blown take-over of an industrial setting or a critical infrastructure.
- The lack of standardization practices across the various ICS vendors limits the potential for a thorough security assessment of industrial devices, such as PLC, which opens the way for more zero-day vulnerabilities.



Thank you!

Questions?