



**LASER BEAMS &**

**LIGHT STREAMS**

**LETTING HACKERS GO PEW PEW**

**BUILDING AFFORDABLE LIGHT-BASED SECURITY TOOLING**

**SAM. BEAUMONT & LARRY TROWELL**

Pew. Pew.

# Laser Beams & Light Streams: Letting Hackers Go Pew Pew

Building Affordable Light-Based Hardware  
Security Tooling

**Sam.** Beaumont & **Larry** Trowell

aka. PANTH**13R** & P**ATCH**

#BHUSA #BlackHatEvents



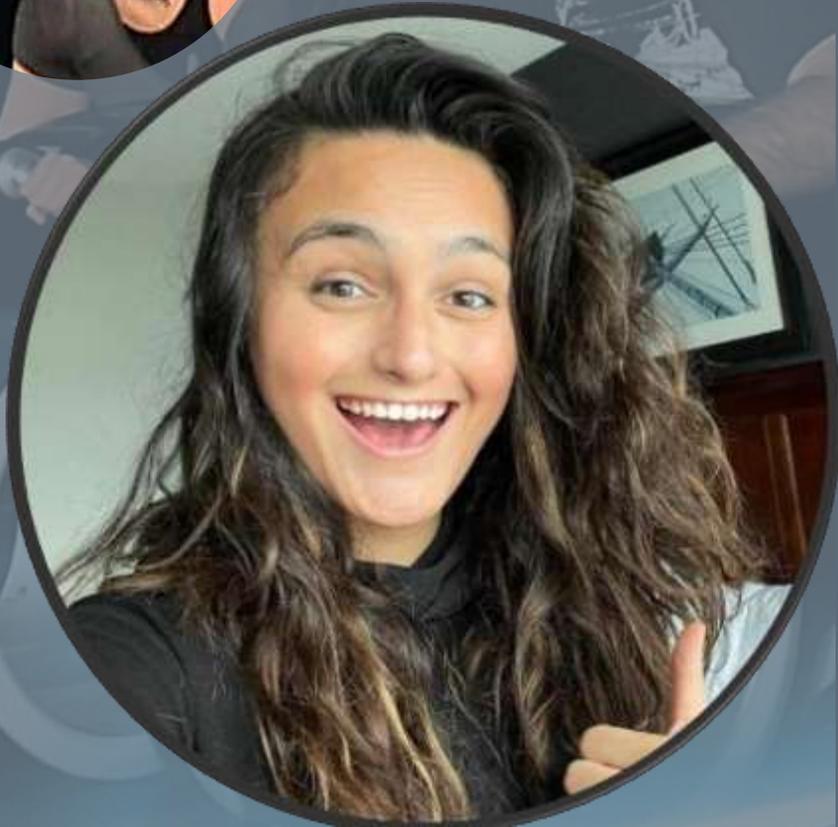


# Project “L.O.R.E.M”



“Laser Oscillation for Retrieving Electronic Memory”

# Project “L.O.R.E.M”



## Samantha Isabelle Beaumont (Sam. Beaumont)

a.k.a. “**PANTH13R**”

- Perpetually Tired
- Terrible with Nouns
- Specialist in Robotics & Cyber-Physical Systems
- Hacks “**anything that flies, sails or drives**”

# Project “L.O.R.E.M”



## Larry Q. Trowell

a.k.a. “**PATCH**”

- Horrible with acronyms
- Navigates same way as Dirk Gently
- Specialist in Embedded Systems
- Hacks “**anything with a chip**”



# Project "L.O.R.E.M"

**WIZARD**



**Chas Becht**

**ANDROID**



**Casey Repp**

**SCIENTIST**



**Kurtis Shelton**

"If we get to the end of this project, and no member of the team has been murdered by another...it will be a miracle." – Chas Becht

@PANTH13R @P4tch3dSYSt3m

#BHUSA #BlackHatEvents

# CHAS BECHT

## “The WISARD”

- Instrumental to this research and should be here on stage with us
- Electrical Engineering wisard
- Circuit Father
- Aliases:
  - Chaz
  - Chase
  - Chasssssseeeee
  - Chas



# CASEY REPP

## “The ANDROID”

- The detailer
- “Silent Third Party” android
- Our third musketeer
- Aliases:
  - Sam
  - KC
  - Who?
  - Story Teller
  - Puppeteer



# KURTIS SHELTON

## “The ~~actual~~ SCIENTIST”

- Machine Learning Madman
- “Mathematics First”
- Modelling Father of all
- Research Scientist
- Aliases:
  - Juice Daddy
  - Mr. Smiles
  - Giggle Meister
  - Birdie
  - SHELDER



# Project L.O.R.E.M



**Director,  
Transportation,  
Mobility & Cyber-  
Physical Systems**



**Director, Hardware &  
Embedded Systems**



**Principal  
Consultant**



**AI Practice  
Lead**



**Principal AI  
Researcher**

# Project L.O.R.E.M

## Hardware & Integrated Systems



## Artificial Intelligence & Machine Learning



# NetSPI: The Proactive Security Solution



## APPLICATION PENTESTING

Web & API Application  
Mobile Application  
Thick Application

## NETWORK PENTESTING

Internal Network  
External Networks

## CLOUD PENTESTING

AWS  
Azure  
Google Cloud

## ATTACK SURFACE MANAGEMENT (ASM)

## BREACH AND ATTACK SIMULATION (BAS)

## AI/ML PENTESTING

Large Language Models

## HARDWARE & INTEGRATED SYSTEMS

Hardware & Embedded Systems  
Cyber-Physical Systems

## MAINFRAME PENTESTING

## SAAS SECURITY ASSESSMENT

## CYBERSECURITY MATURITY ASSESSMENT

Security Program Advisory  
Incident Response  
Benchmarking

## RED TEAM

## BLOCKCHAIN PENTESTING

## SECURE CODE REVIEW

## THREAT MODELING

# Very Special Thanks

## EMERGENCY ACID



John McMaster

## EMERGENCY LASERS



Dr. Matt Lindley



# LASERS

PEW PEW PEW



# DISCLAIMER & LEGALESE

Lasers used in this device and this presentation are Class 4 lasers based on American National Standards Institute Z136.1, Safe Use of Lasers. Please review this standard and applicable OSHA standards (e.g., <https://www.osha.gov/laser-hazards/standards> and associated standards) prior to using any laser and comply with the appropriate OSHA standards and protective measures. In addition, if accessing computer hardware please follow all manufacturer's guidelines for such hardware.

The device being demonstrated, and the presentation of its use at this seminar, are intended for educational purposes only (i.e., to demonstrate a specific use in a seminar setting) and not for purposes of instructing any person or entity in how to build or use the demonstrated device, even for the purpose described in this presentation. Any person attempting to develop the demonstrated device, or its use, or any similar device or use thereof, or to duplicate any element of this presentation assumes all risks of harm to themselves, other persons and property associated with such use, and the demonstrators and NetSPI, LLC are not responsible for any of the foregoing.

Without limiting the foregoing, please be aware that lasers can cause injury or death to persons and damage to property, including without limitation:

Eye injury (including corneal or retinal burns, opacities, i.e., cataracts), from having a laser shone at the eye, reflected from a surface into the eye, or from looking at the laser source or its impact point. Do not view a laser beam through the use of an optical instrument (such as binoculars, microscope, etc.).

Skin injury (including without limitation burns and carcinogenesis) from having a laser shone at the skin, reflected from a surface onto the skin, or from touching the laser source or any surface heated by the laser (even after the laser has been turned off).

Heating, inflammation and damage to objects, and potential toxic exposure hazards to persons, from combustion and smoke from heating of objects by exposure to lasers (which may involve release of toxic gas, smoke or particles in a laser plume), due to a laser shone at the object, reflected from a reflective surface onto the object, or from the object touching the laser source or any object heated by the laser (even after the laser has been turned off). Without limiting the foregoing, personal injuries may include inhalation hazards, inflammation, irritation or exposure to cancer causing substances.

Exposure to toxins from hazardous substances used in or released by lasers (such as chemical dye, some of which is flammable), or improper handling of high voltage equipment used in laser equipment (which may also result in shock and be potentially lethal). Exposure to hazardous substances and electric shock (which may be potentially lethal) may also arise when accessing and using computer hardware of any kind.

Without limiting any of the foregoing, use appropriate protective gear and take appropriate protective measures (all as advised by OSHA, see above) when using lasers, such as (but not limited to) the correct eye protection (which varies for the Class and wavelength of laser being used).

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Vestibulum tempor libero at odio convallis, a hendrerit nunc sollicitudin. Vivamus gravida enim sed magna dictum, non ultrices tortor pharetra. Nam vehicula libero eu dolor suscipit, sit amet dignissim eros venenatis. Phasellus rutrum, justo at condimentum dignissim, erat ex efficitur risus, ut dictum elit metus in ex. Sed auctor interdum tellus sit amet blandit. In feugiat, ex non dignissim ullamcorper, metus magna dapibus leo, id scelerisque purus arcu vel dui. Quisque imperdiet erat sit amet nisi dictum, nec aliquam lectus ultrices. Integer nec lacinia nisl. Curabitur tincidunt, ipsum ut convallis ultricies, turpis sapien aliquam quam, at vulputate nisi nulla vel libero. Curabitur et ante sit amet mauris posuere mollis non et lacus. Vestibulum dapibus send help orci non orci lacinia, ac facilisis odio fermentum. Nam id sagittis dolor, vel consequat mauris. Cras auctor ligula quis augue volutpat cursus.

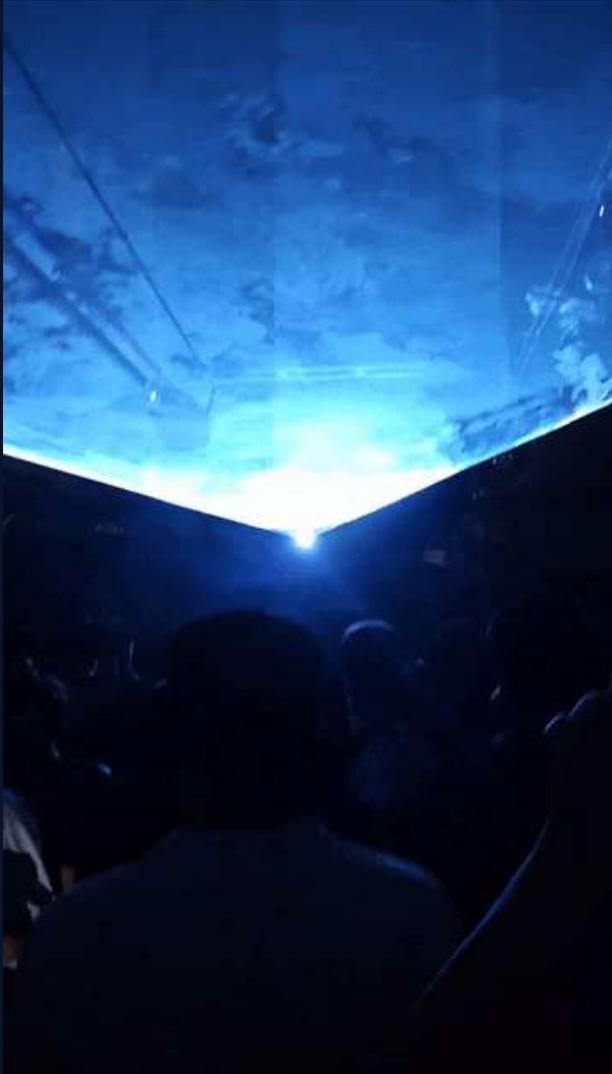
# DISCLAIMER & LEGALESE

- YOU CAN BE BLINDED, OR WORSE
- INVISIBLE LIGHT, IS STILL LIGHT
- WEAR (THE RIGHT) PROTECTION
- Remember, **you only get two chances** to protect your eyes



# LASERS ARE DANGEROUS

@PANTH13R @P4tch3dSYSt3m #BHUSA #BlackHatEvents



# What is a L.A.S.E.R.?

- L.A.S.E.R.

Light

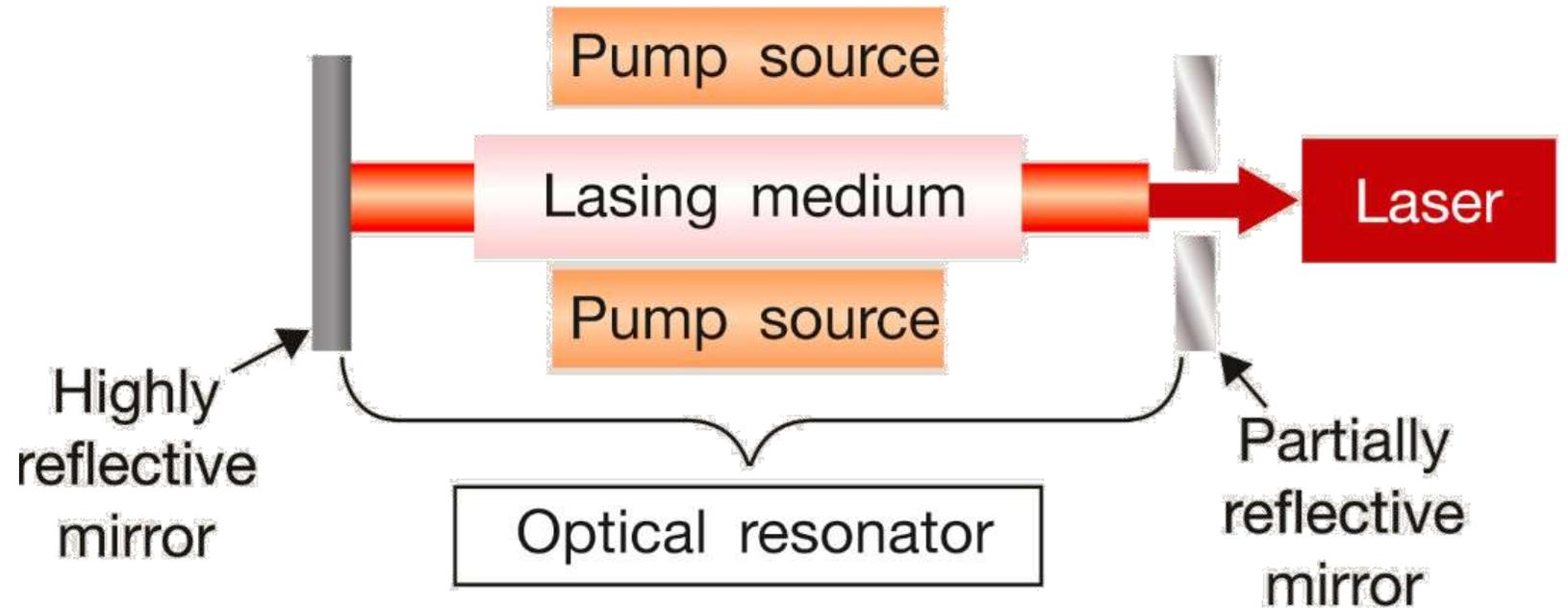
Amplification by

Stimulated

Emission of

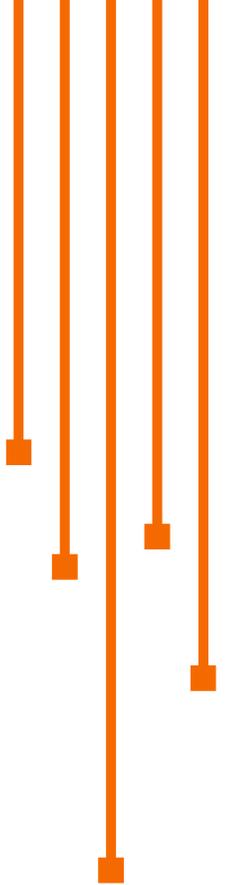
Radiation

- Bouncing photons inside a medium until they all march in lockstep



# Why LASERS?

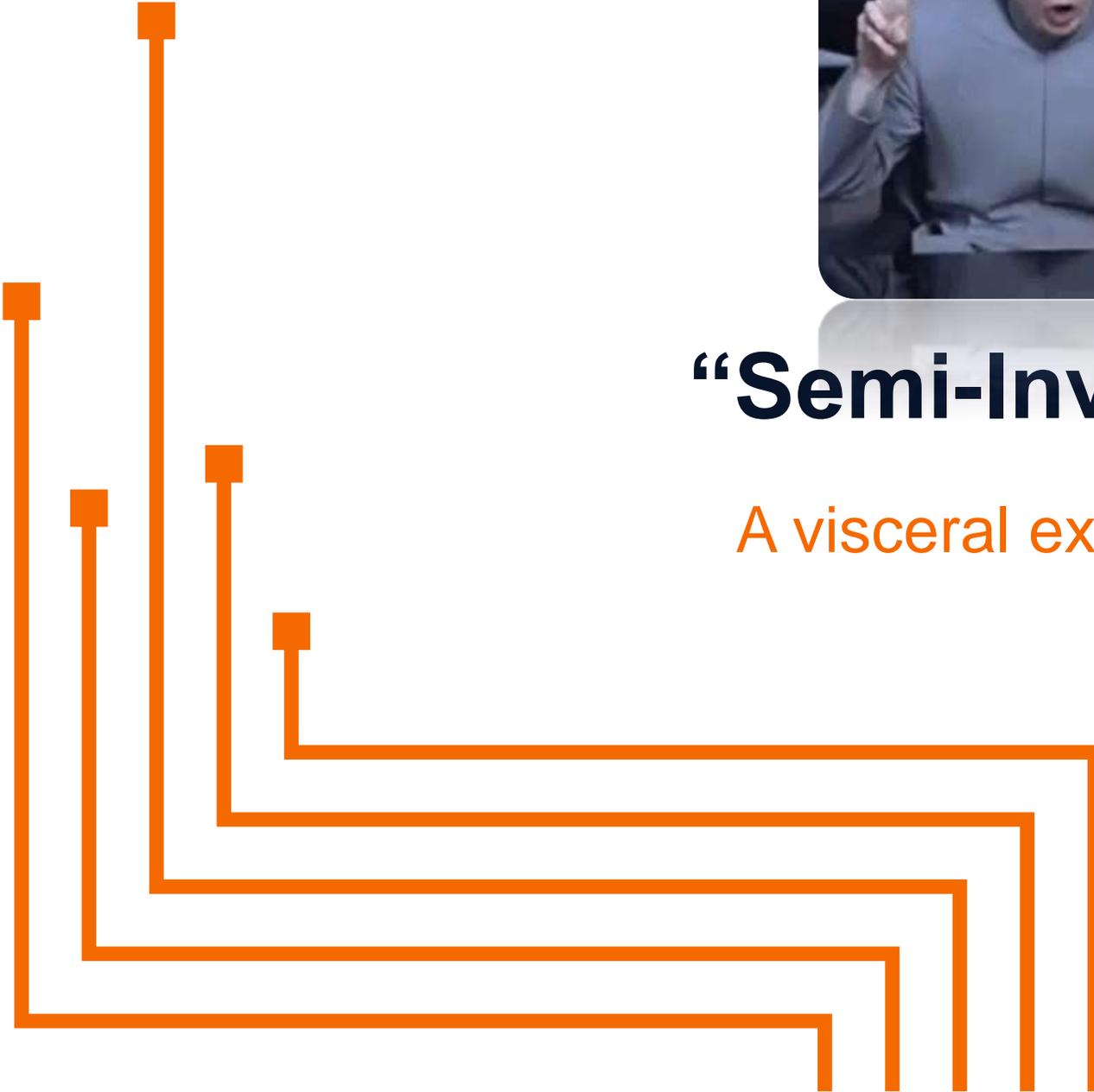
- Light is easy to source
- Transistors have an inherent weakness to light
- Contactless
- Non-Damaging (physically to the target)
- Typically considered a “Semi-invasive” technique



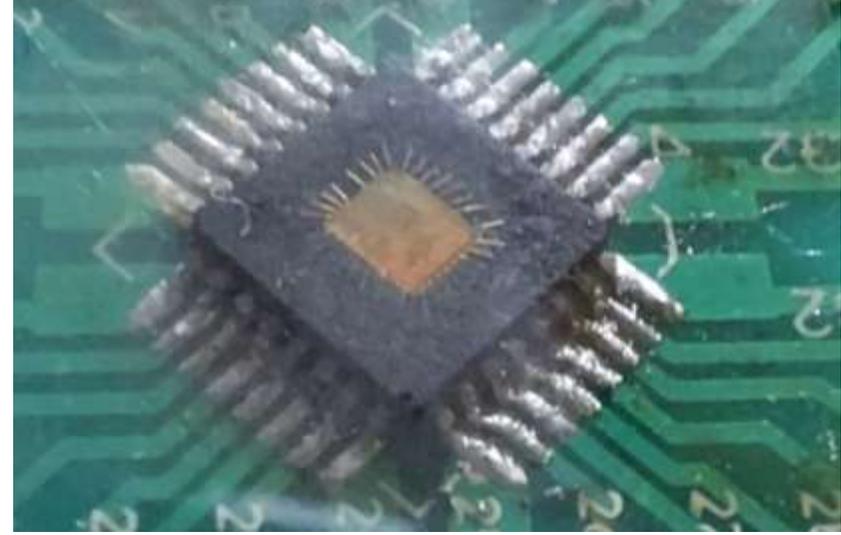
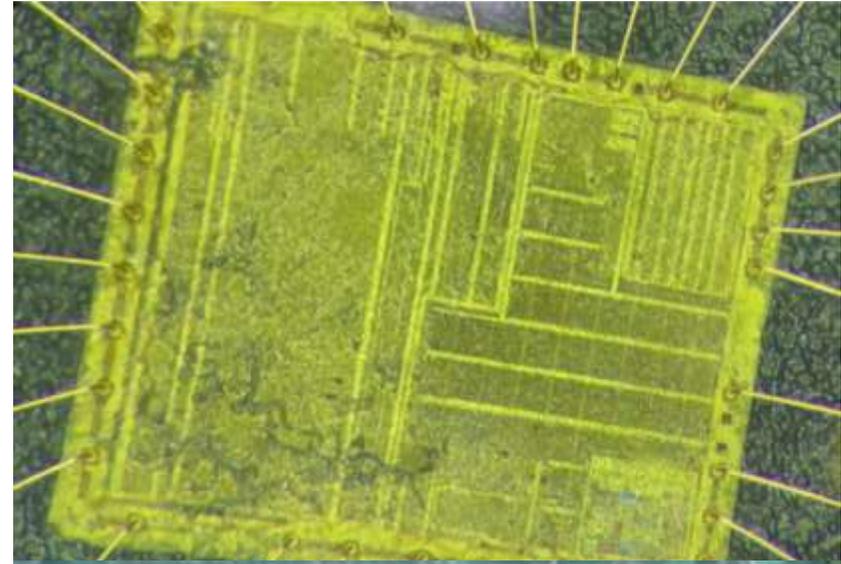
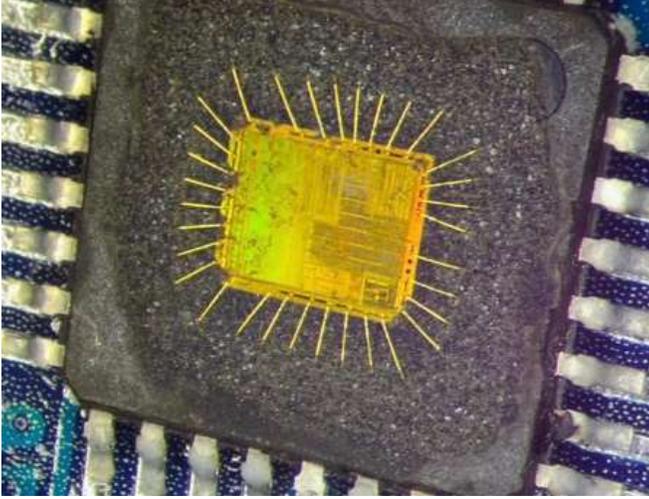
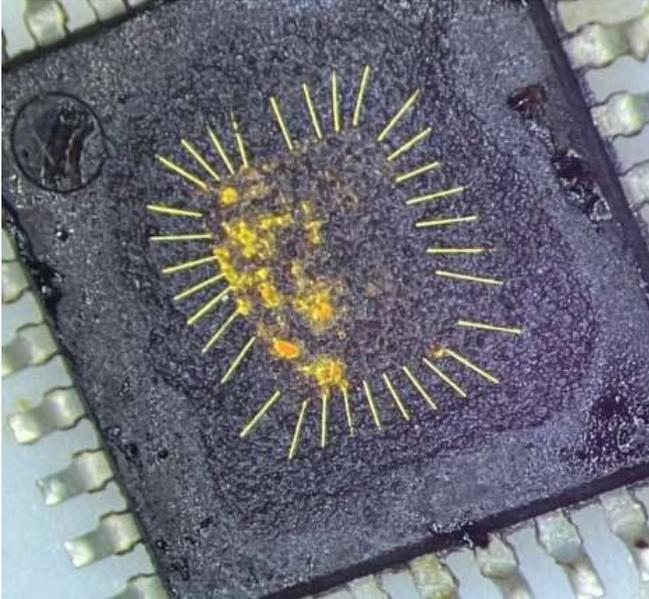
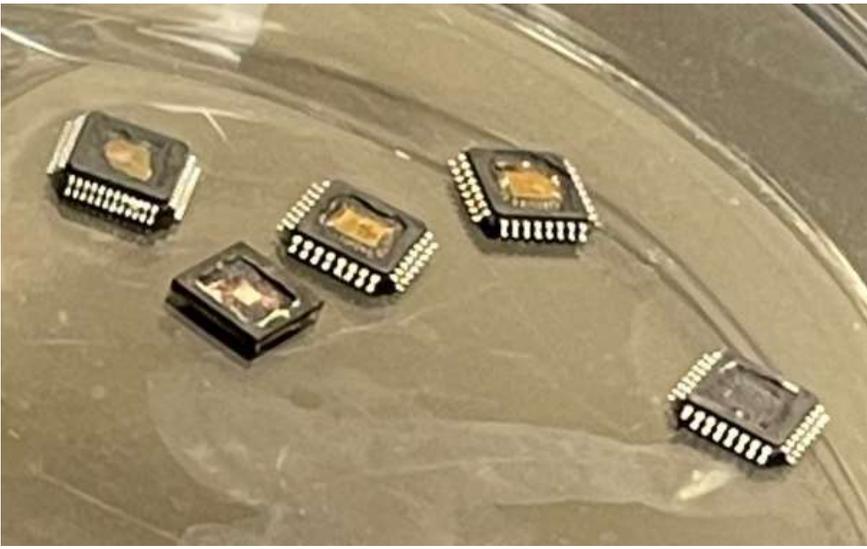
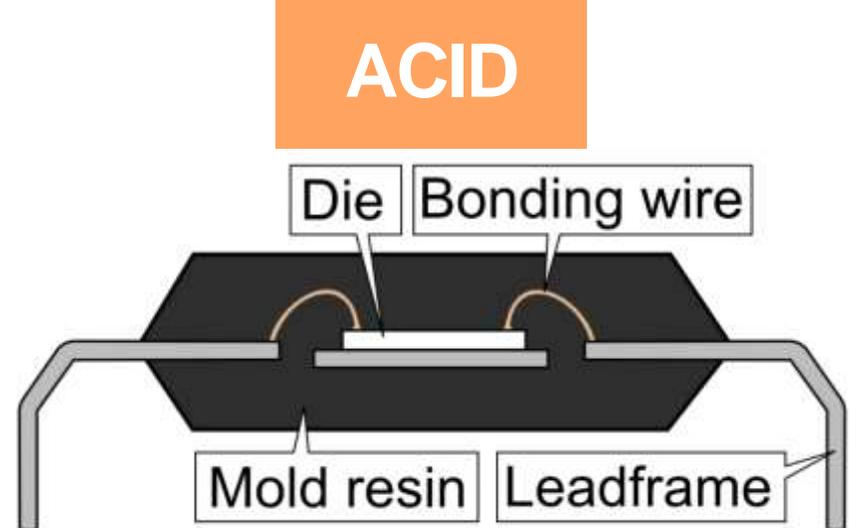


# “Semi-Invasive”

A visceral experience



# Method 1: Chemical Decapsulation



# Method 2: “Creative” Destruction

$\text{NaHCO}_3$



HEAT



FRICTION



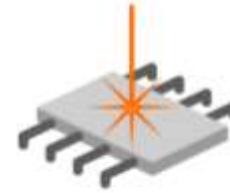
“On one hand, I'm sad to see the standard bigger-hammer method go.. in the other though.. belt sanders and lasers!!!” – Casey Repp

# LASER FAULT INJECTION

L.F.I.

# What, Why, and How?

- Fault injection is traditionally used to **cause a processor to skip instructions**
- LFI is a technique that allows you to **affect processor functions** with nothing more than light
- Very useful when achieving **bypasses of security mechanisms**



FRONTSIDE



BACKSIDE



LATERAL

# Let's Axolotl Questions...







# Operation: Expense Report Cost Reduction

Objective: Domestication of  
Laser Tooling

# LFI: The Essentials

An **imaging** system ➤ To **focus** the laser

A **positioning** system ➤ To **position** the laser, target, or both

A **laser** (obviously) ➤ To fire, because *they're cool™*

# Traditional Imaging Systems



- Typically, these are microscopes
- Used for **targeting** for the laser, and **identification** for the target
- Reference researchers used the “Trinocular Leitz SM-LUX HL”
- Refurb Price: **\$4,000 USD**

# Traditional Positioning Systems



- Typically, these tables are specialised, purpose-built units with steppers and dials
- Used for **nano-positioning** of the **target**, or the **laser**
- Refurb Price: **\$3,000 USD**

# The OpenFlexure Project: 2-in-1



- **3D printable**, high precision mechanical positioning housing
- Contains a **microscope body....and positioning stage**
- Total Cost: **~\$280 USD**
  - Approximate Savings: **~\$6,720 USD**

# Traditional Laser Systems

- Traditionally LFI stations work by firing a **highly powerful laser** for **a very short amount of time**
- For example: a YAG laser can provide **tens of millijoules (mJ)** in **less than 10 nanoseconds (ns)**
- Where some can cost **over \$30,000 USD**, just for the laser
- How much energy is *actually* needed to cause a glitch?
- Do we *really* need that much energy in a short amount of time?
- How much “time” can we get away with?

"I bought a laser pointer online that claimed for entertaining a housecat. Turns out it was a tiny, green, illegal alien weapon. The ATF is probably on their way to my house right now."

# We have the Power

- Traditional practices believe you need energy in the scope of **millijoules (mJ)**
- Research shows you can do it in **nanojoules (nJ)**
- That is an energy reduction of  **$1e^{-6}$**



# Photoelectric Effect

- Further research discovered that **glitching** can happen between **42.5 nJ and 80 nJ**
- The trick is to use **low power over time** instead of instantly
- Thus a **2.5W laser over 25ns** will hit accumulate to **40nJ**
- That's a lot easier to source

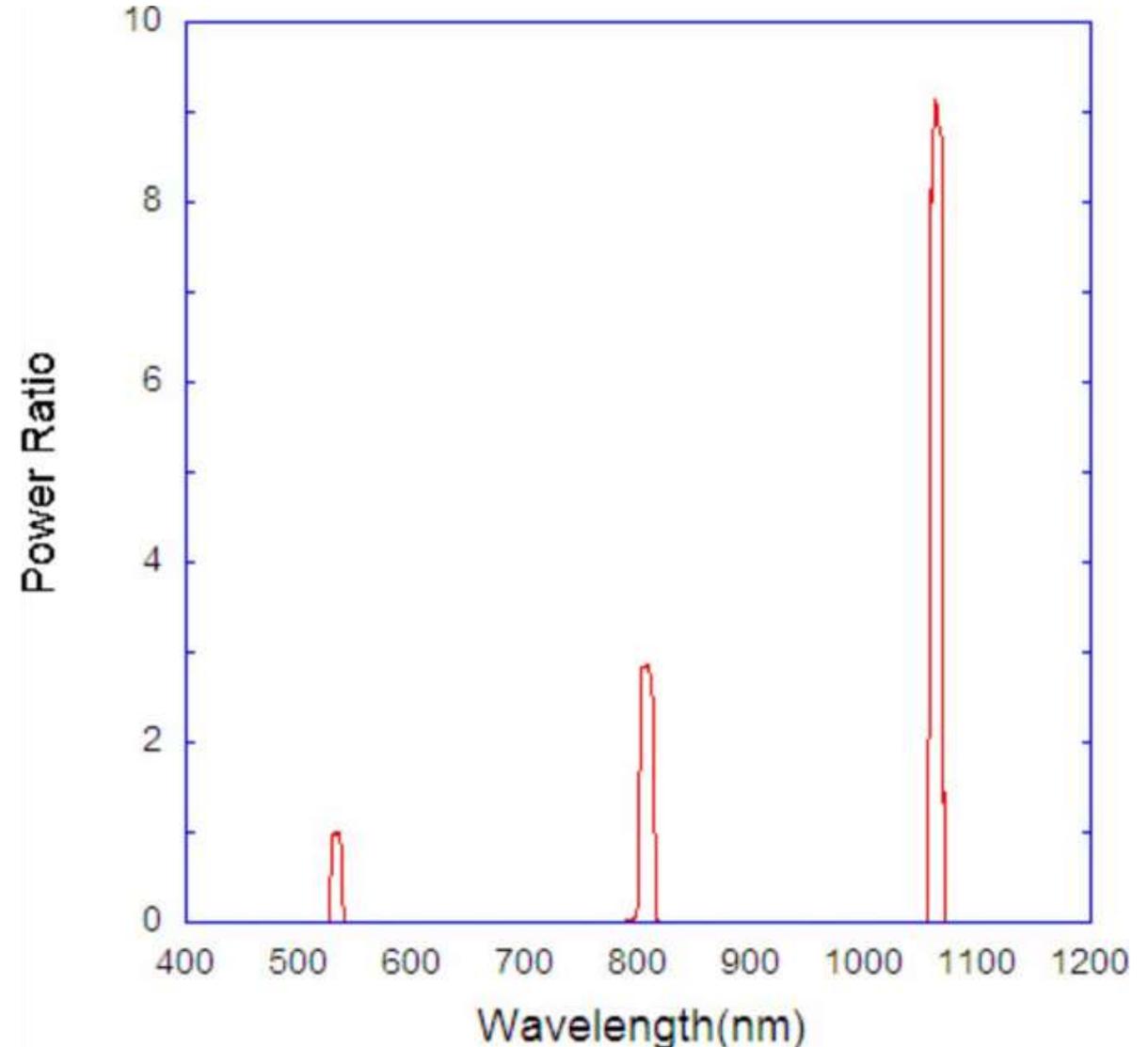
I tried to power my electric car with nanojoules. It got about as far as an ant on a treadmill.

Winner, winner,  
chicken dinner



# More Possibilities than those that “meet the eye”

- Remember all those news stories about green laser pointers...
- These “green” lasers are “supposed” to be 5mW
- There are other wavelengths it emits, among them, a lot more than 5mW in the 1064nm range



I bought a laser pointer online that claimed to be a harmless 5mW. Turns out it was more like a miniature death ray disguised as a pen. It's like buying a puppy and getting a dragon instead.

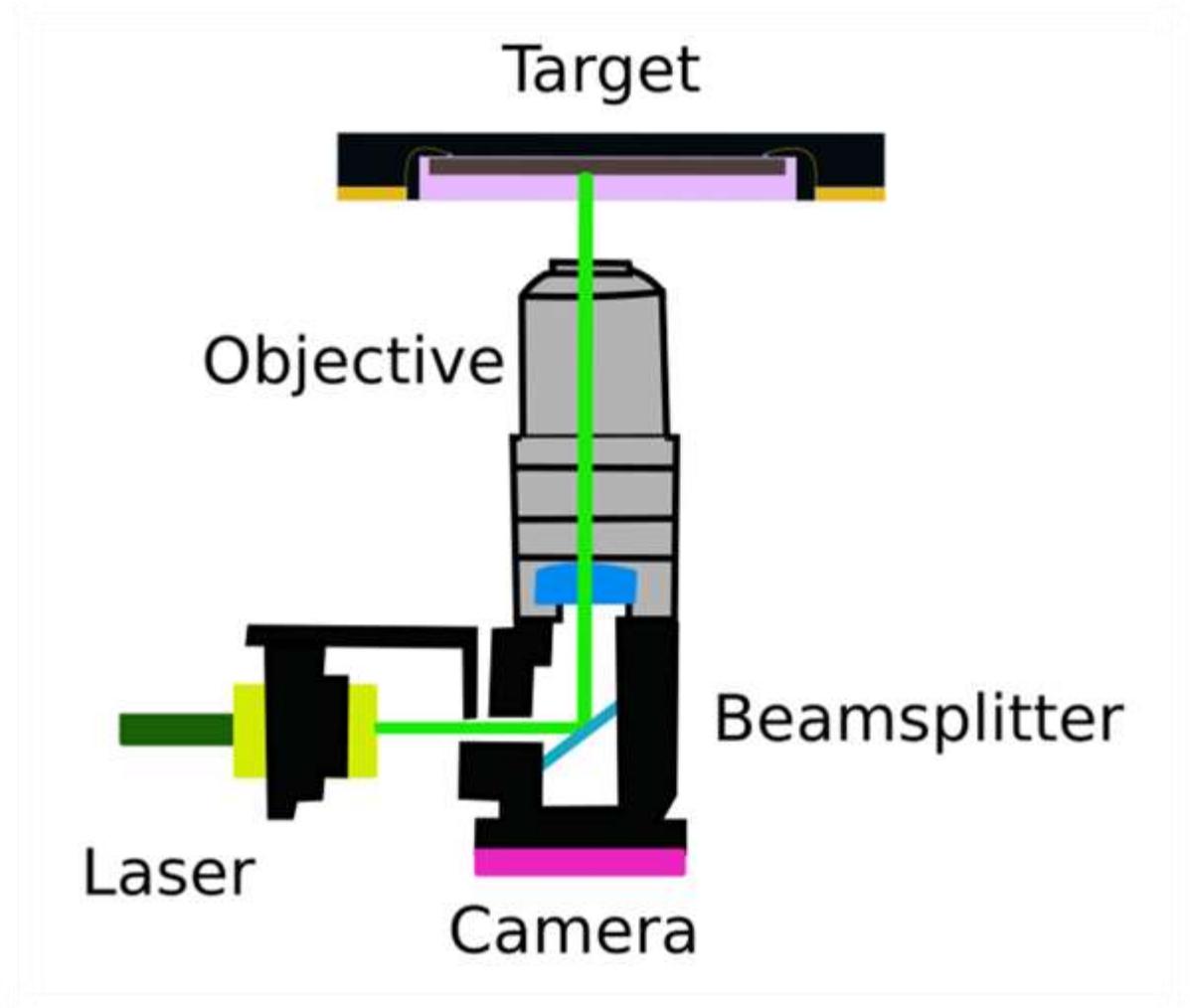


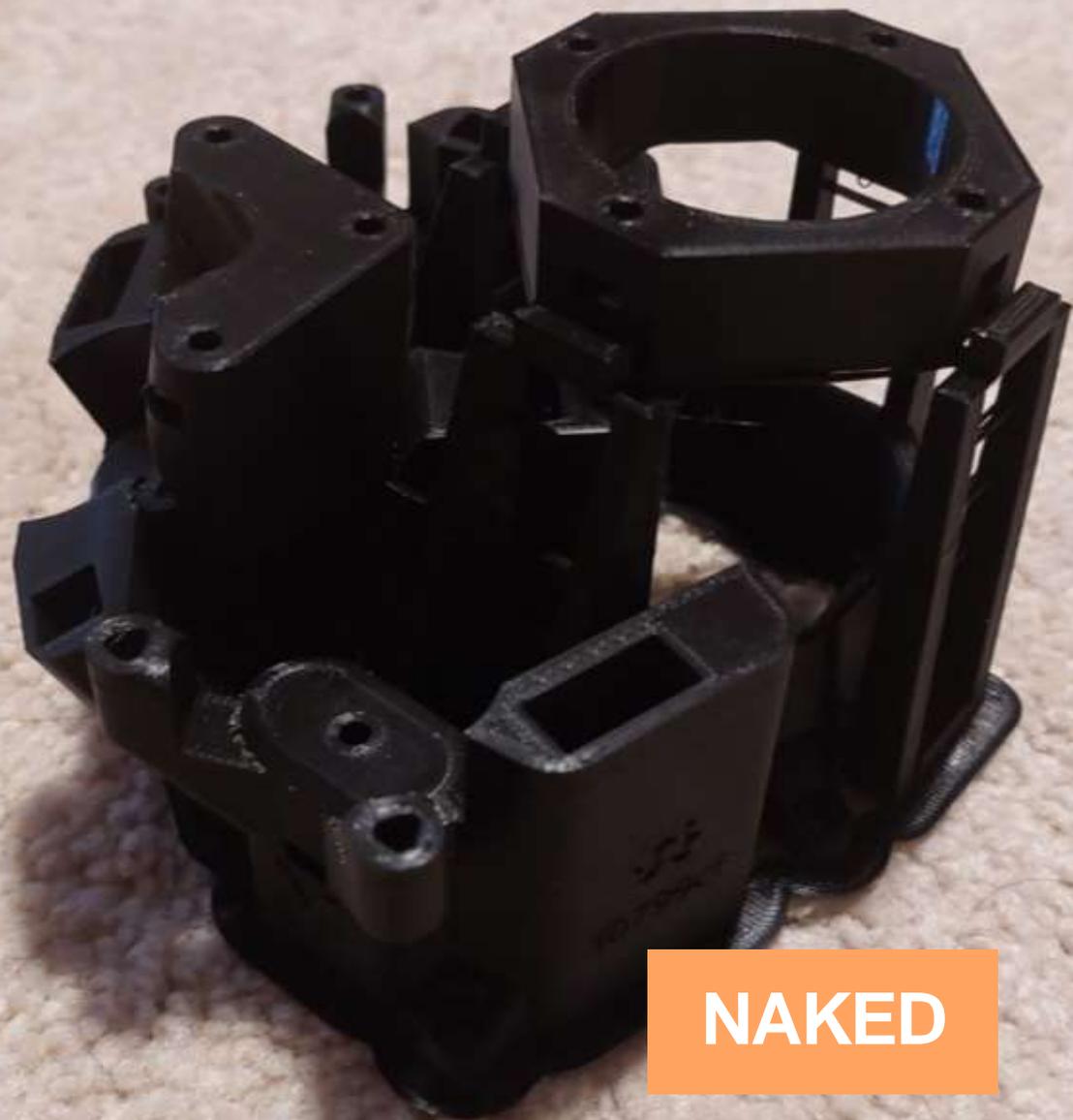
# RayV-Lite

Everything Assembled

# Putting it all together

- An FPGA to slow target clock
- An LED to see the target (1050nm, more on this later)
- “Green” Laser pointer to fire, and glitch
- Objective to focus the laser

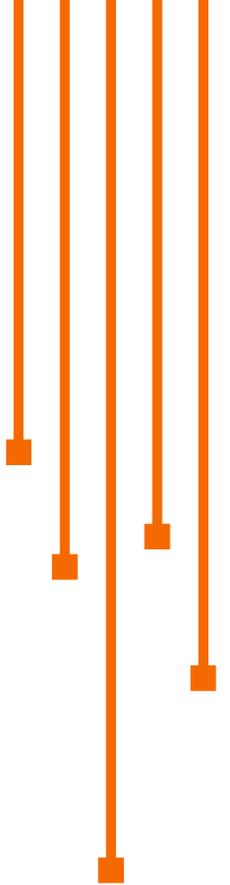


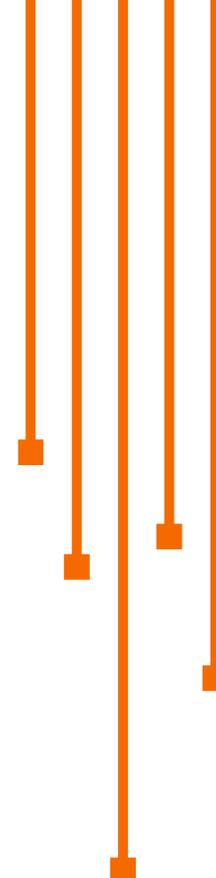
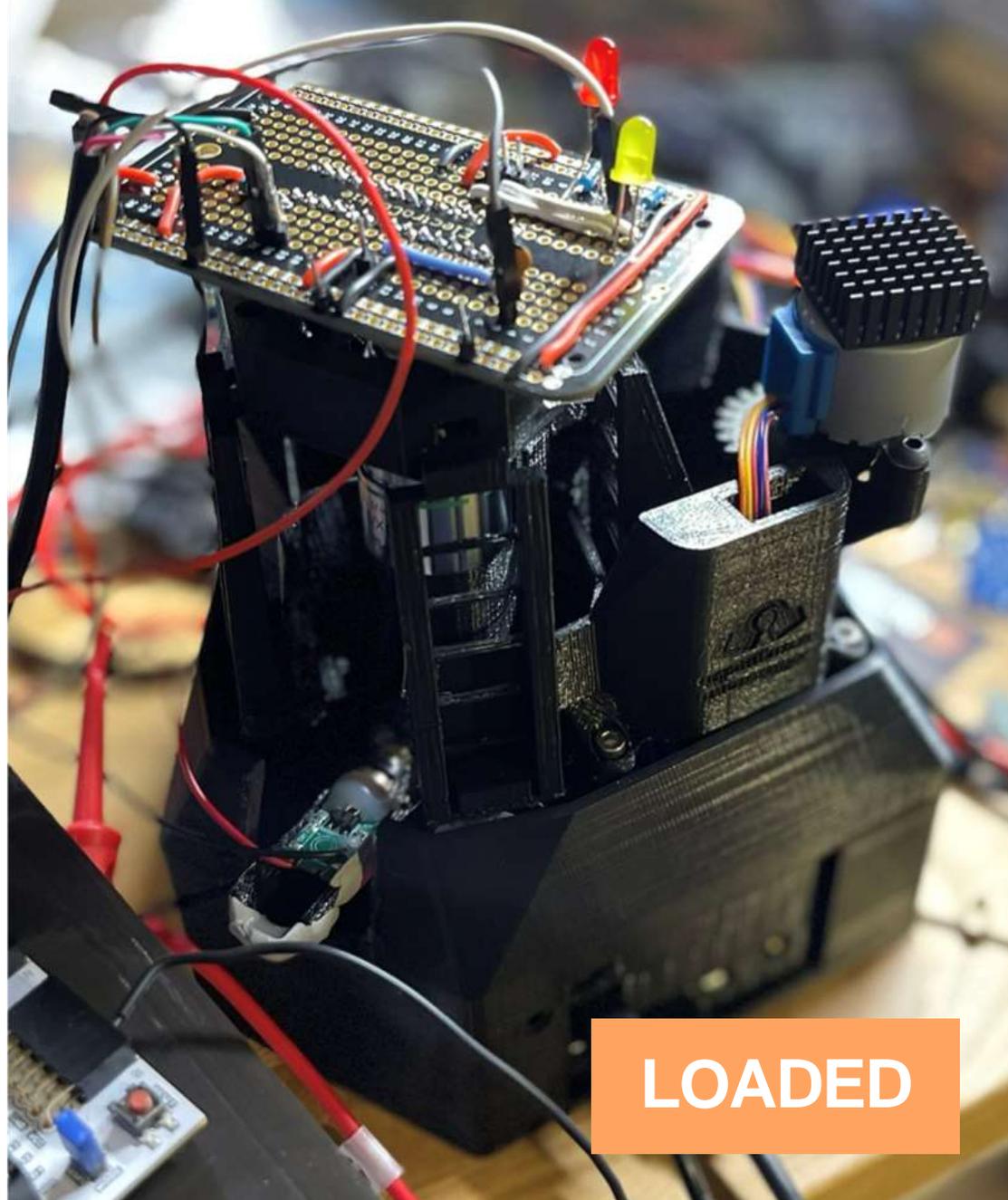
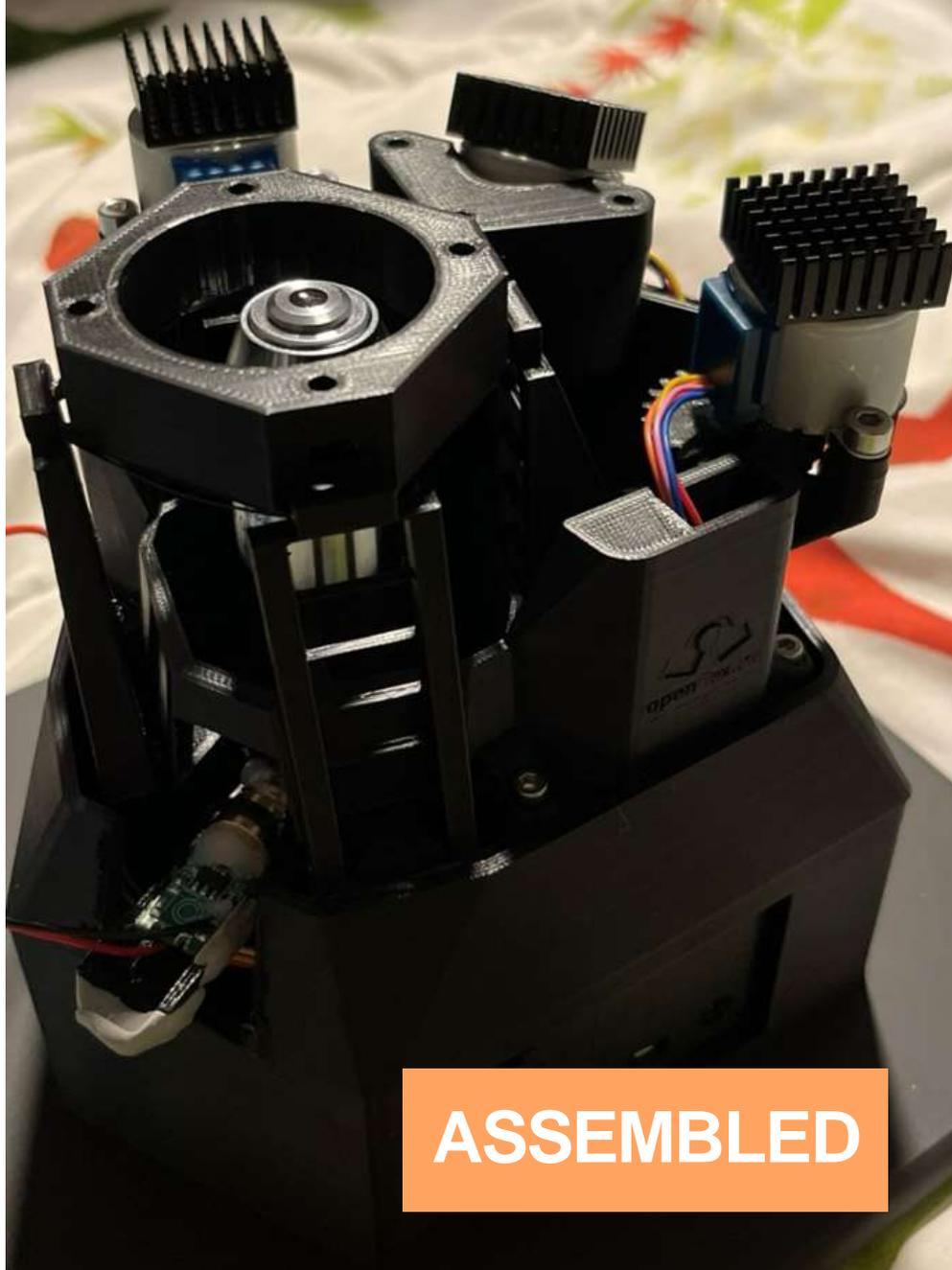


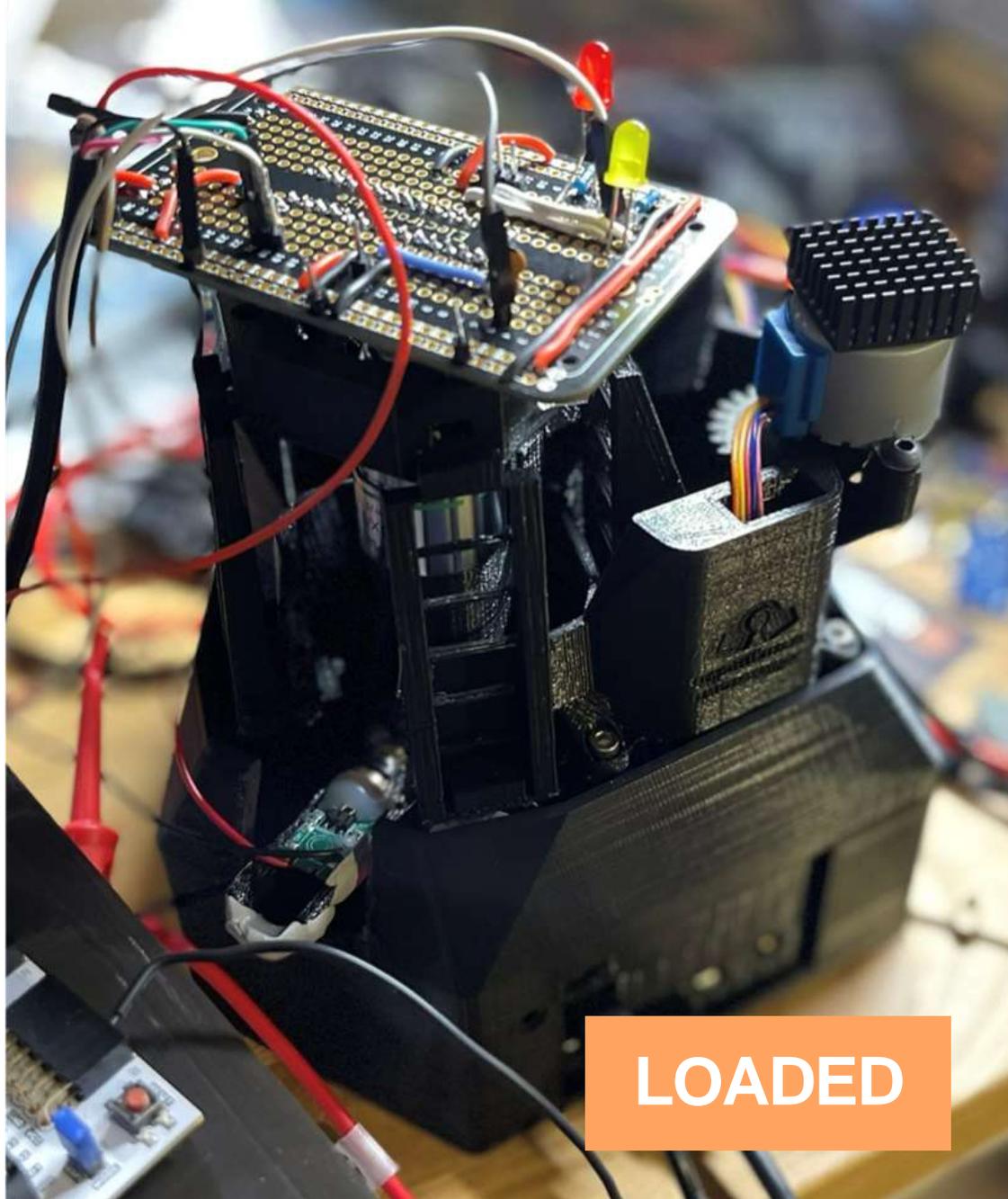
**NAKED**



**ASSEMBLED**







LOADED

"If you don't move, you're still" – Chas Becht

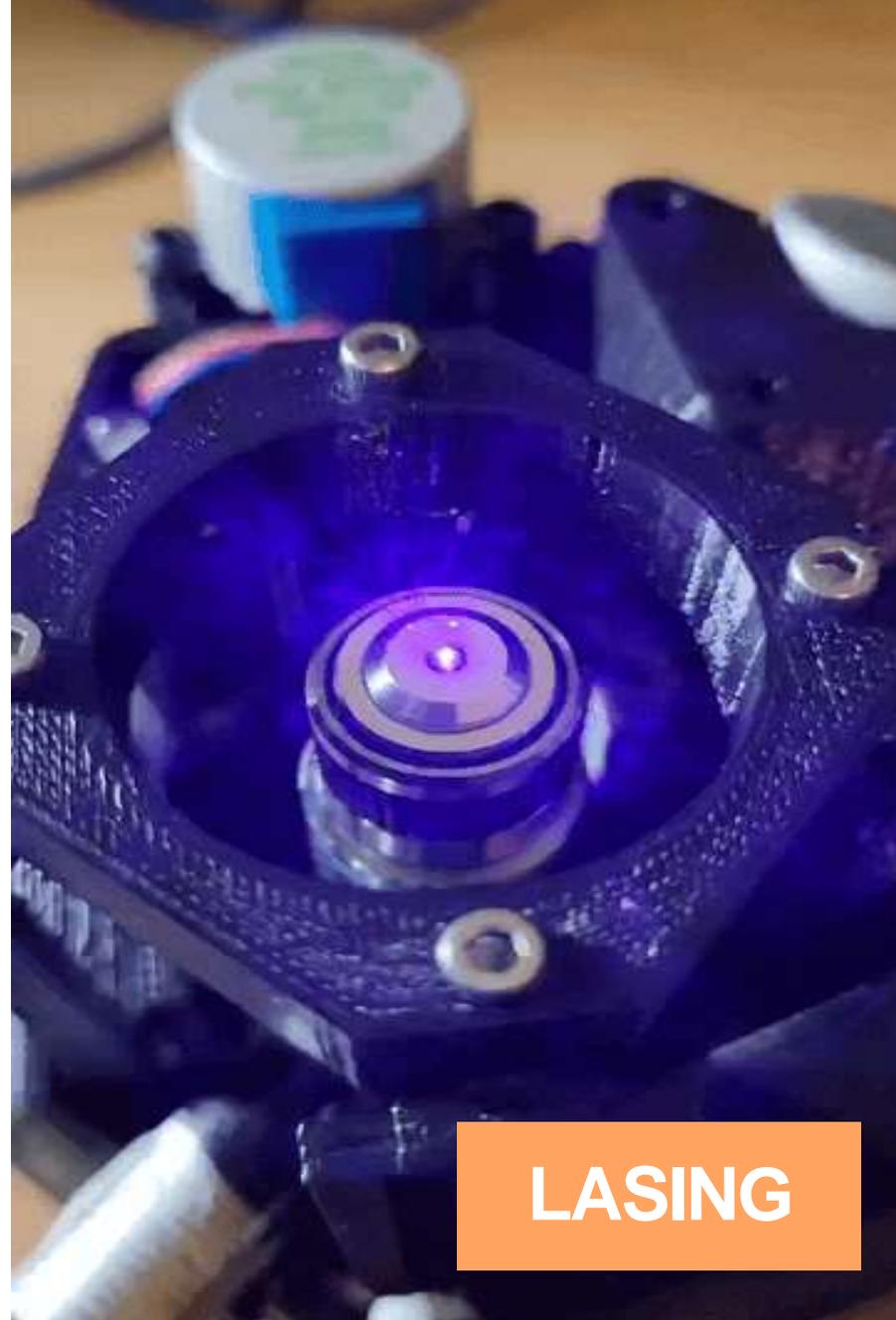


TARGET

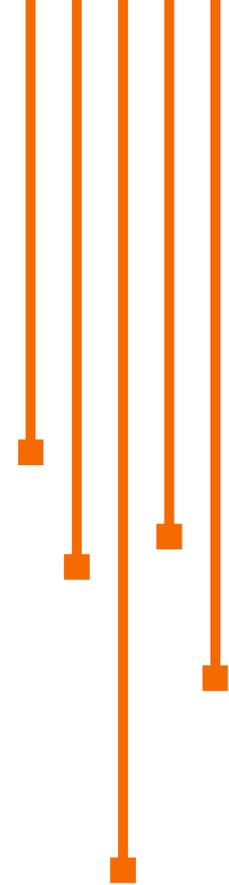
@PANTH13R @P4tch3dSYSt3m #BHUSA #BlackHatEvents



**TARGET**



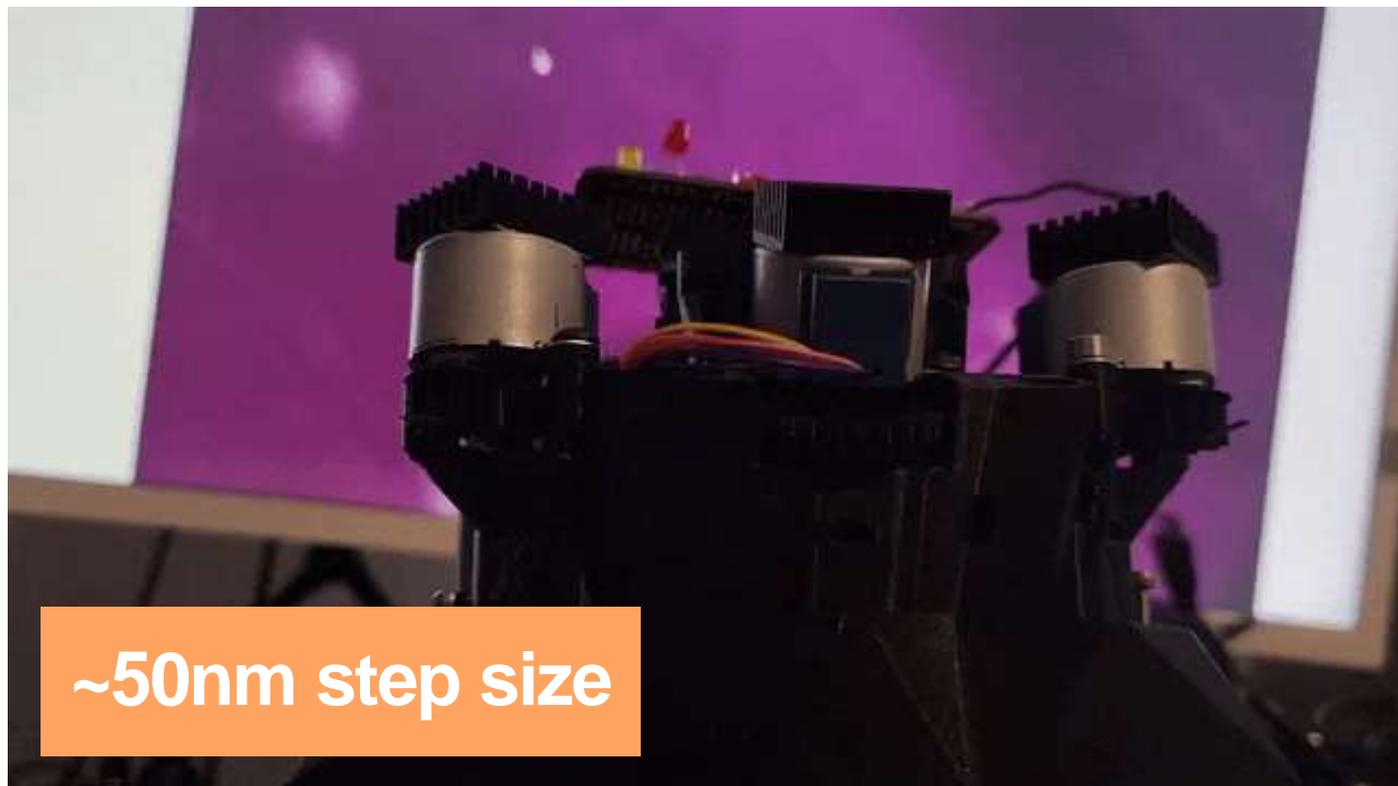
**LASING**



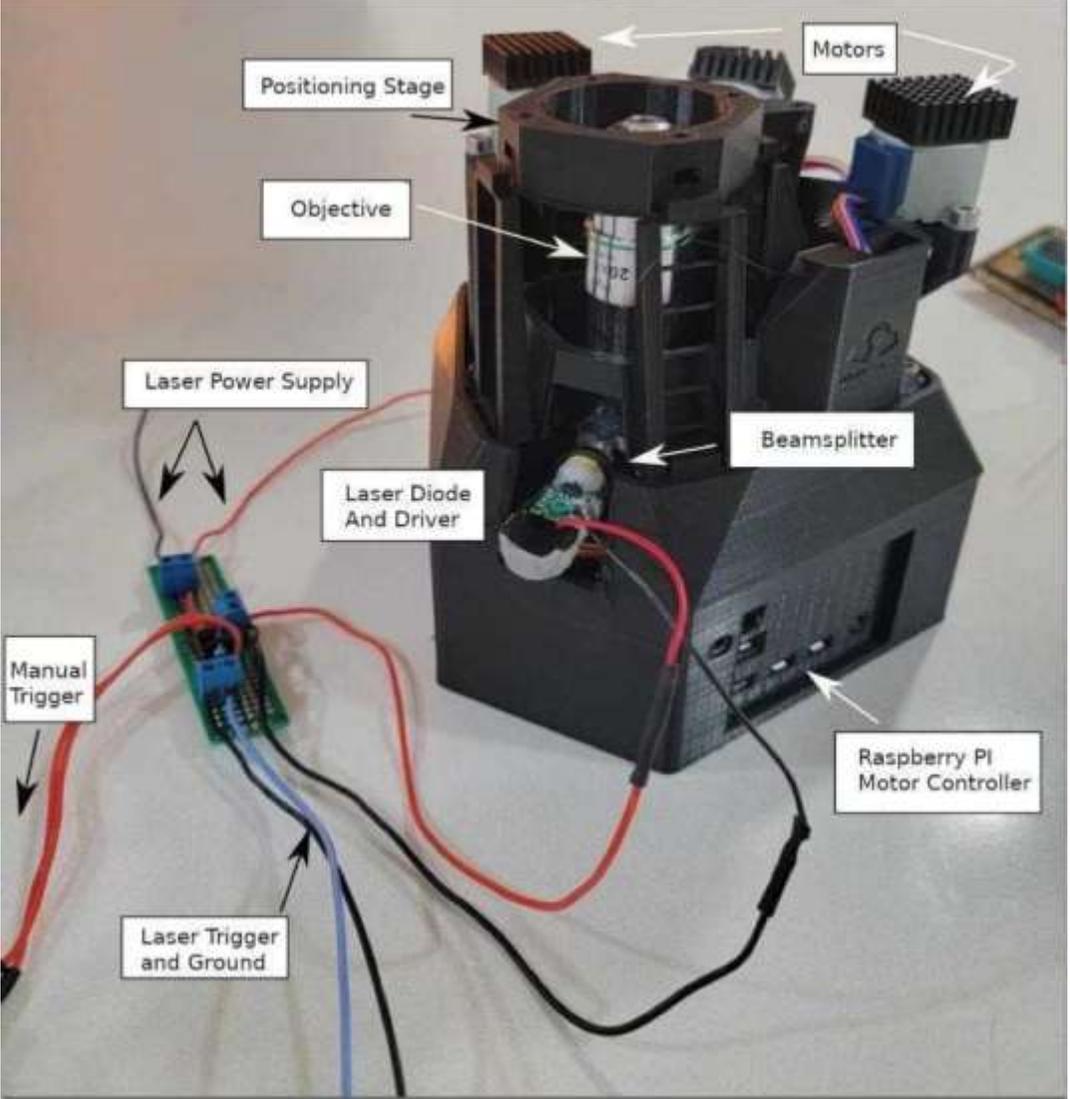
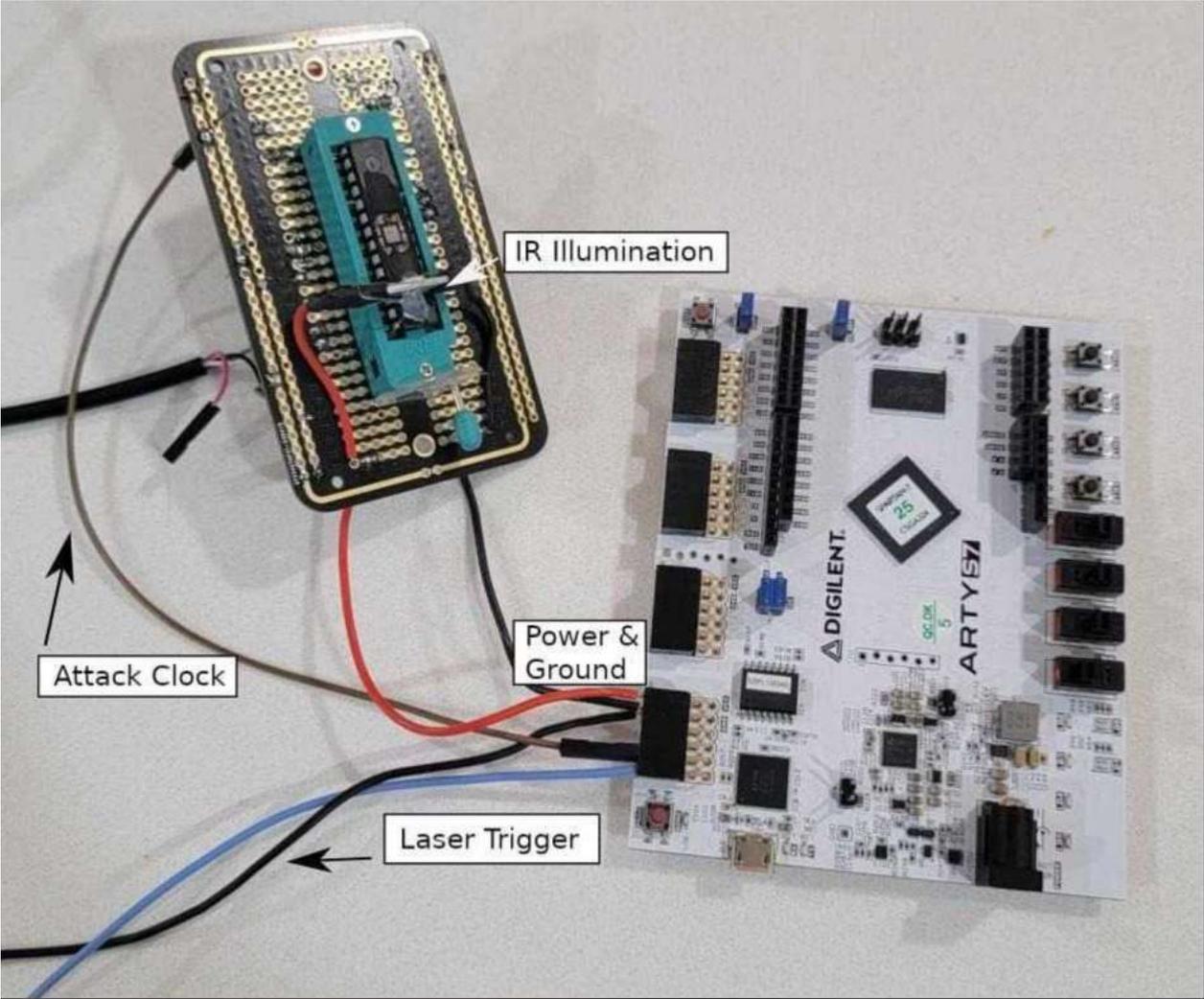
# Poetry in Motion

The beauty of plastic....

....is that it bends



# Component Breakdown

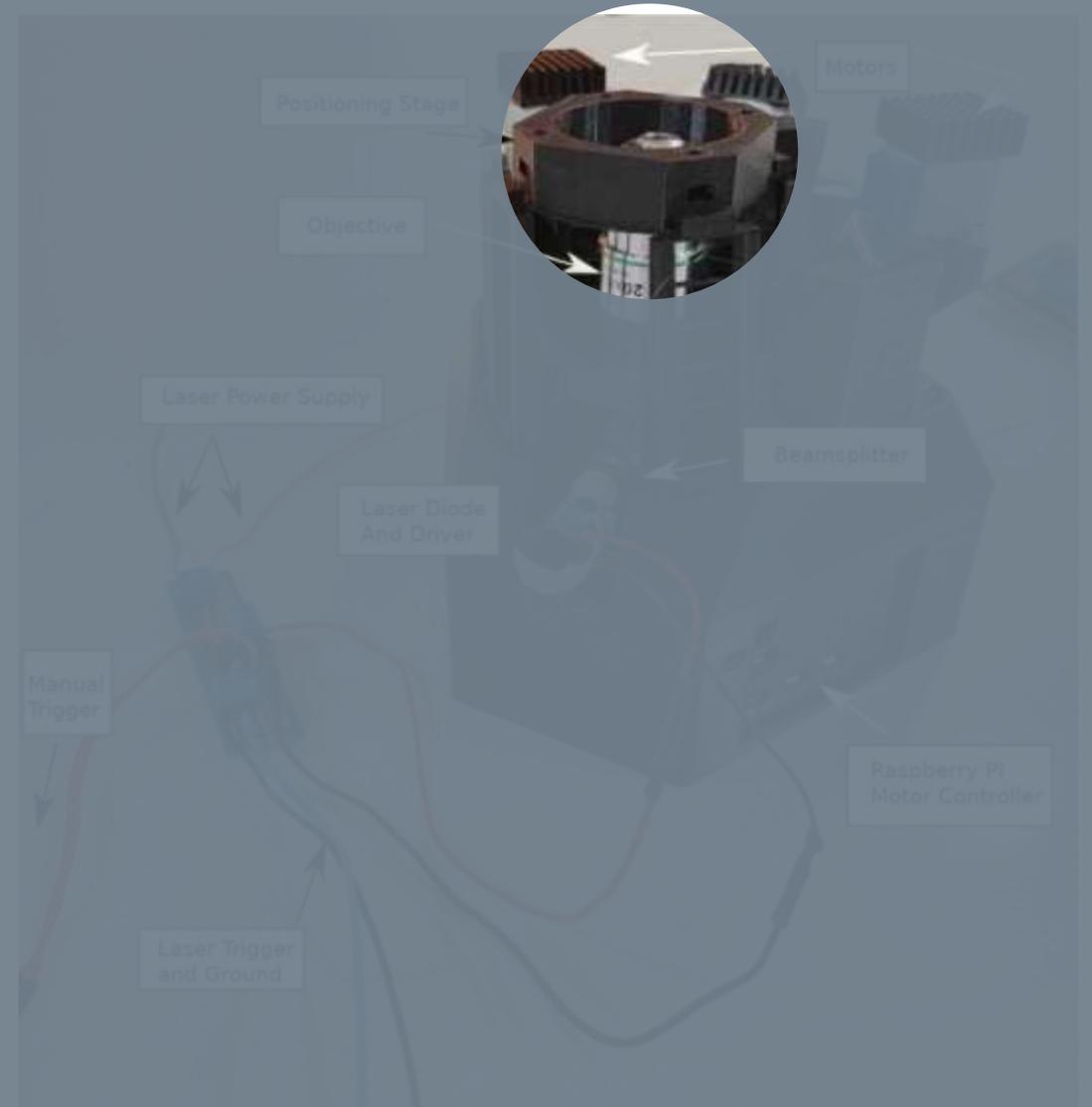
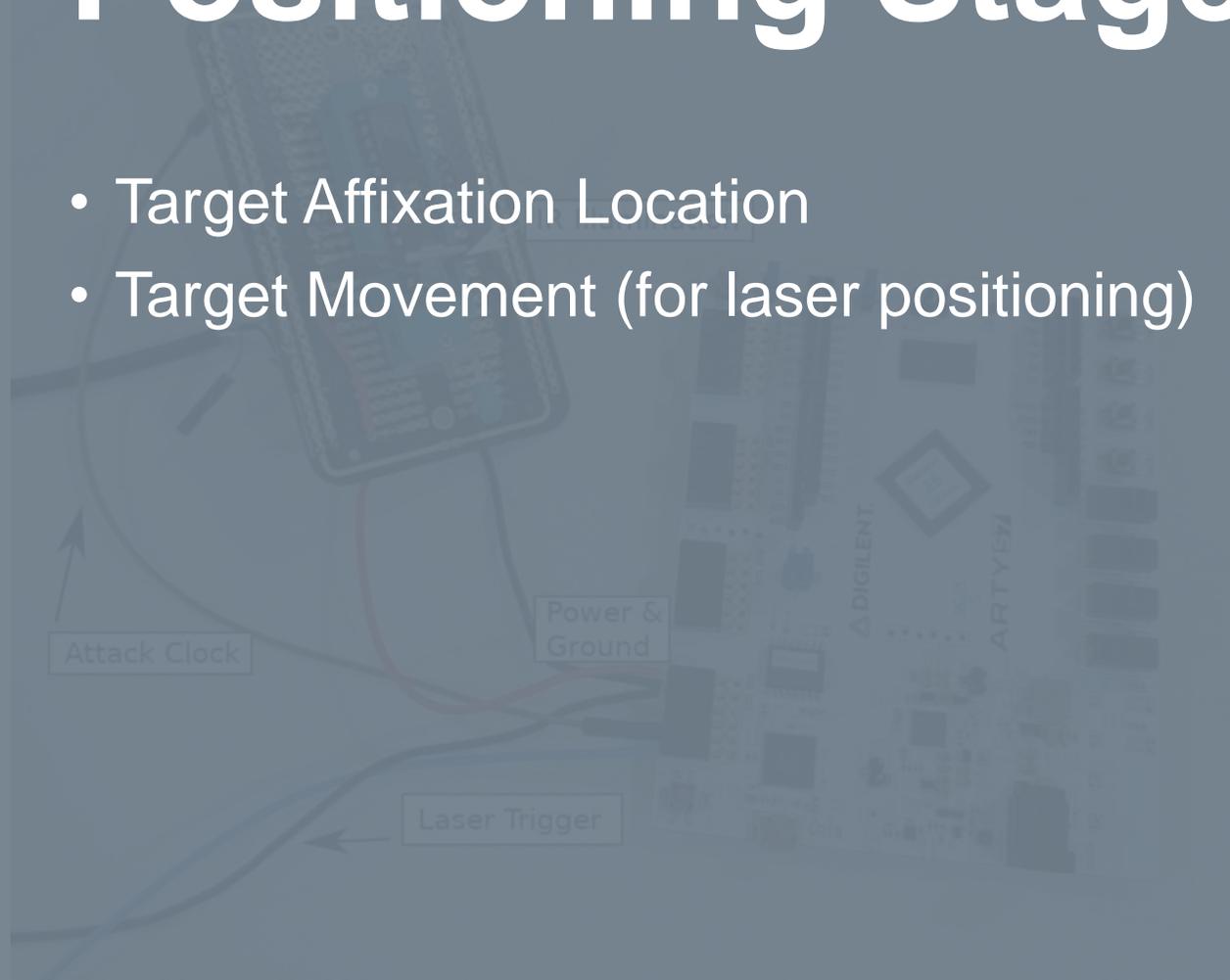


“You spend 3 months chewing glass...just to arrive at how to use hot glue, to solve the problem”  
– Chas Becht

# Component Breakdown

## Positioning Stage

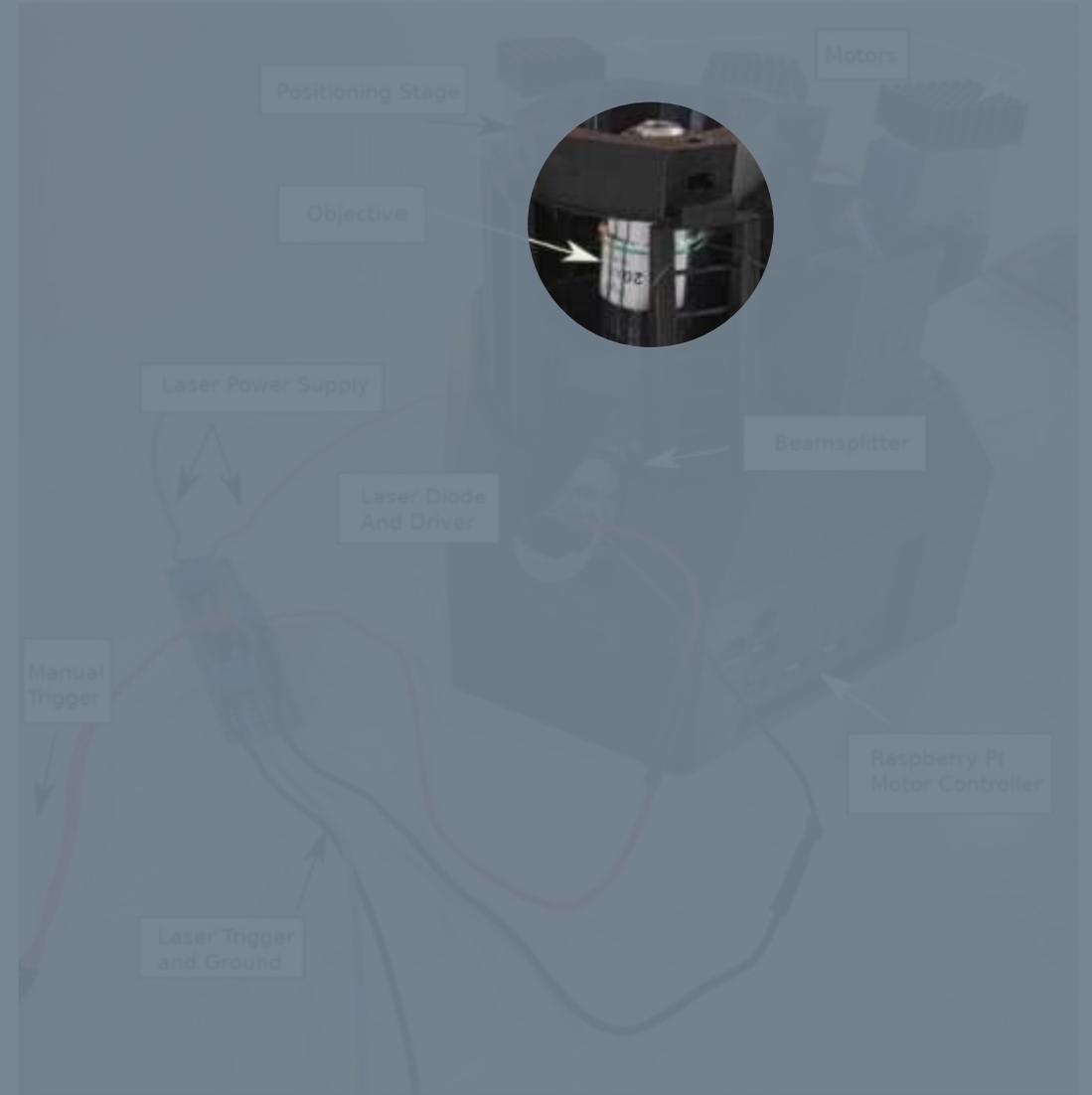
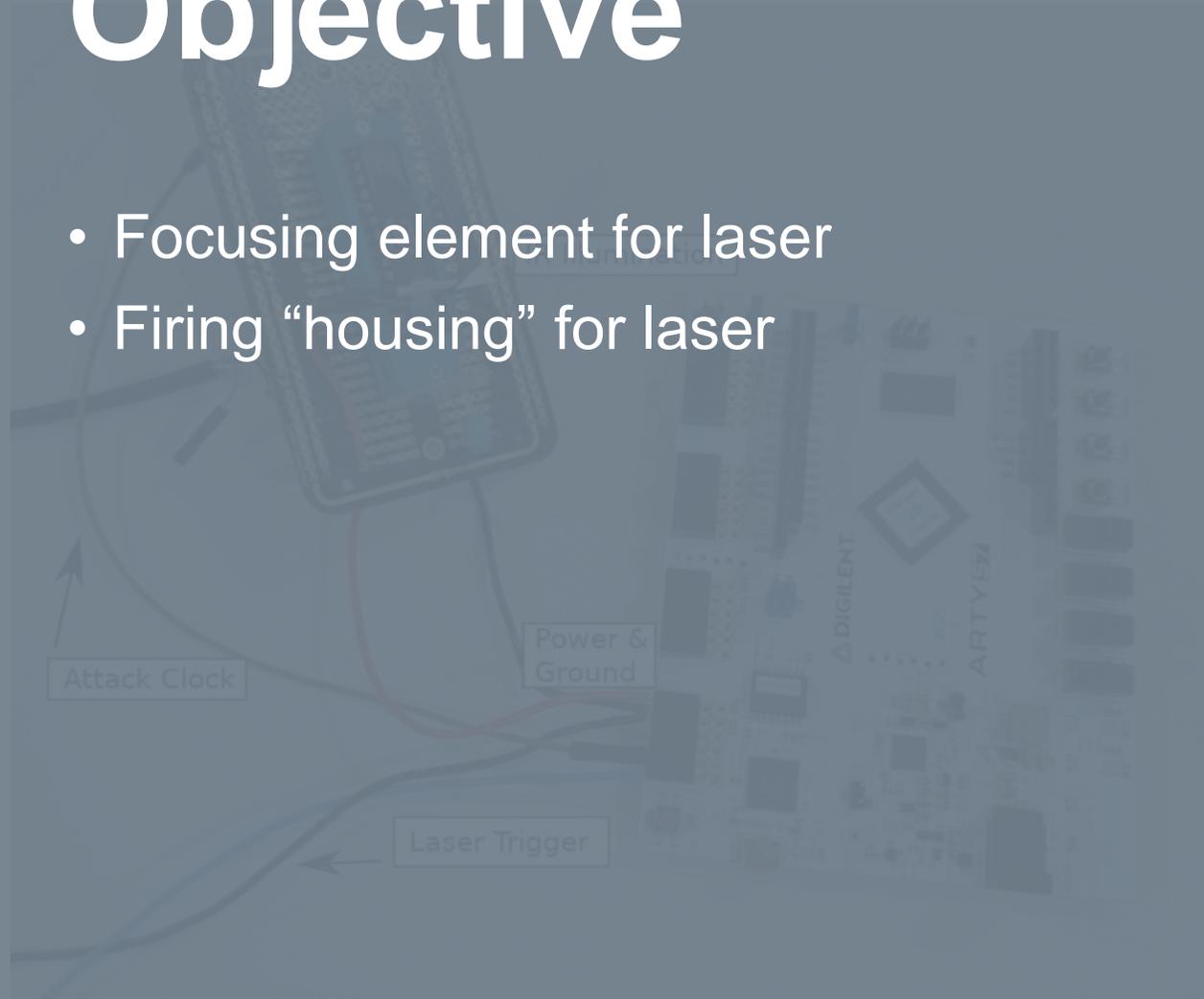
- Target Affixation Location
- Target Movement (for laser positioning)



# Component Breakdown

## Objective

- Focusing element for laser
- Firing “housing” for laser

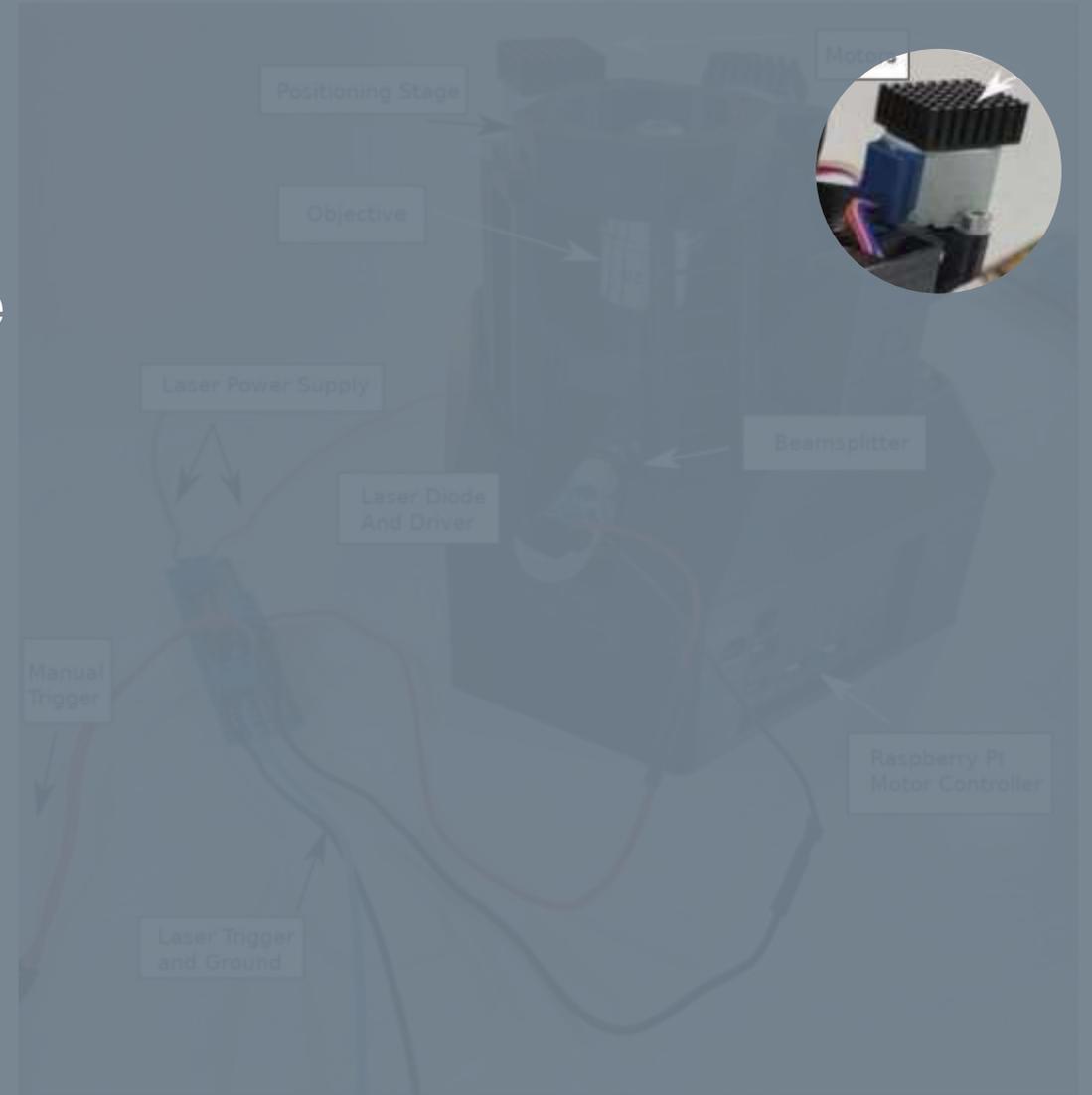
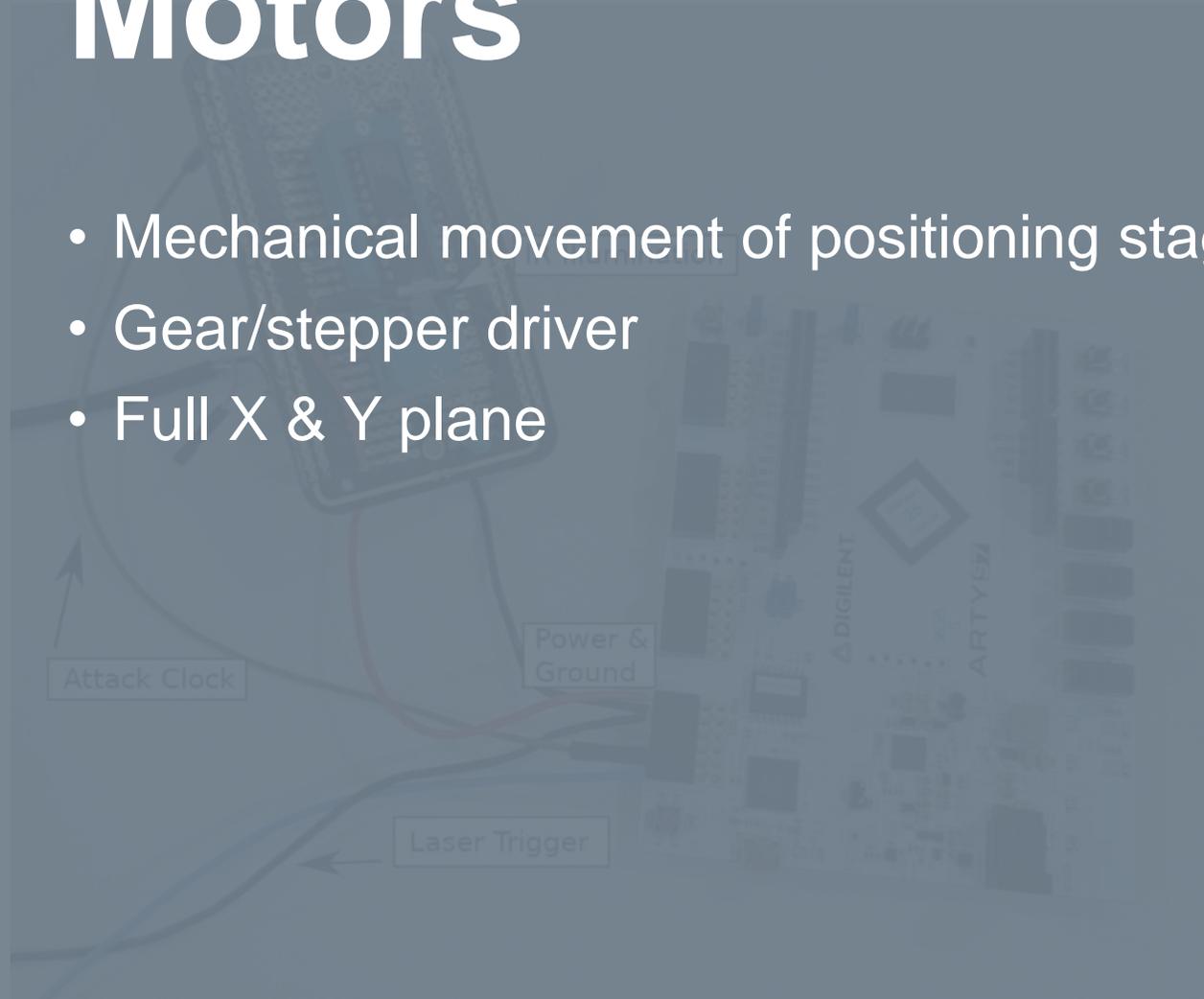


“You spend 3 months chewing glass...just to arrive at how to use hot glue, to solve the problem”  
– Chas Becht

# Component Breakdown

## Motors

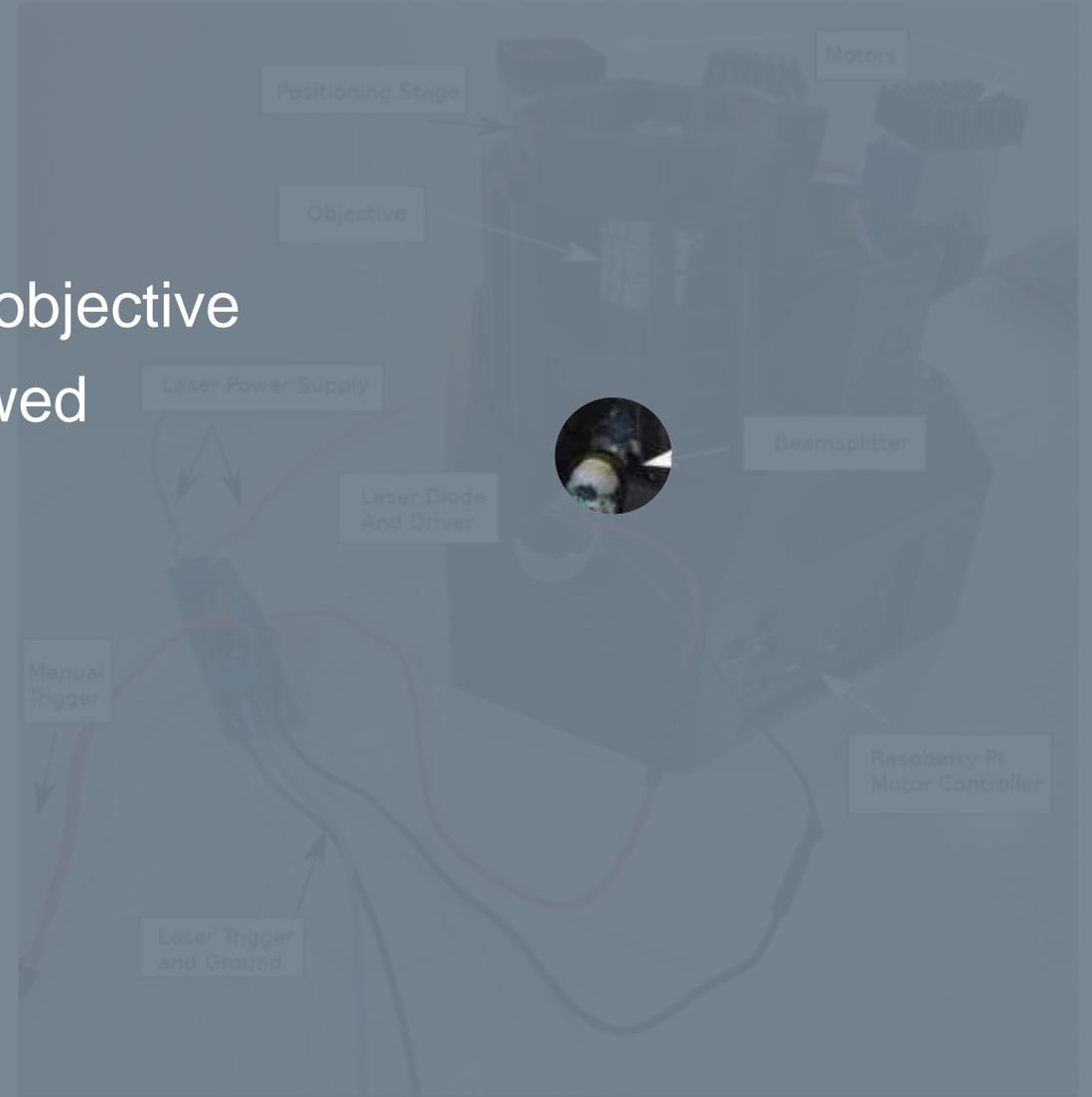
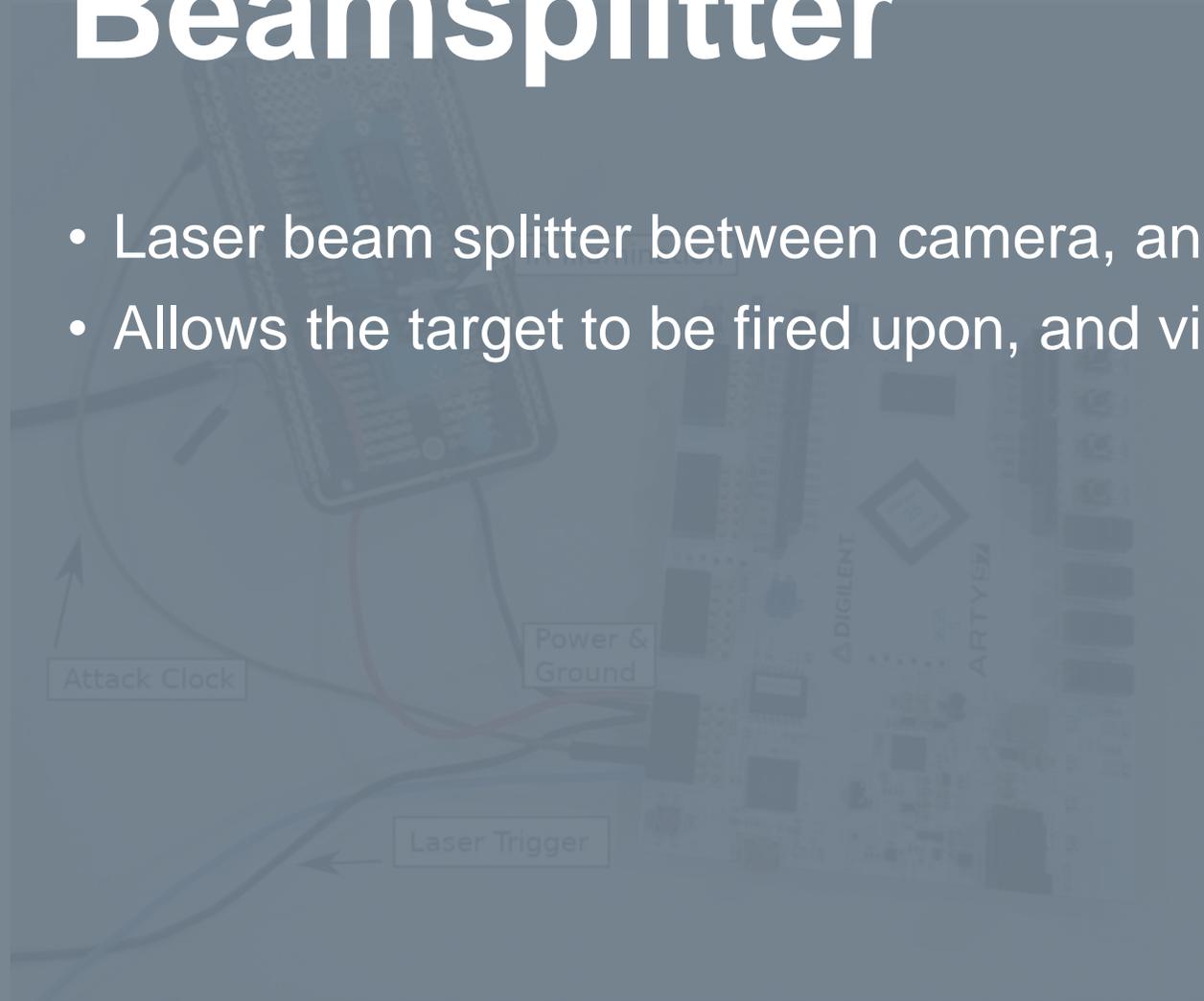
- Mechanical movement of positioning stage
- Gear/stepper driver
- Full X & Y plane



# Component Breakdown

## Beamsplitter

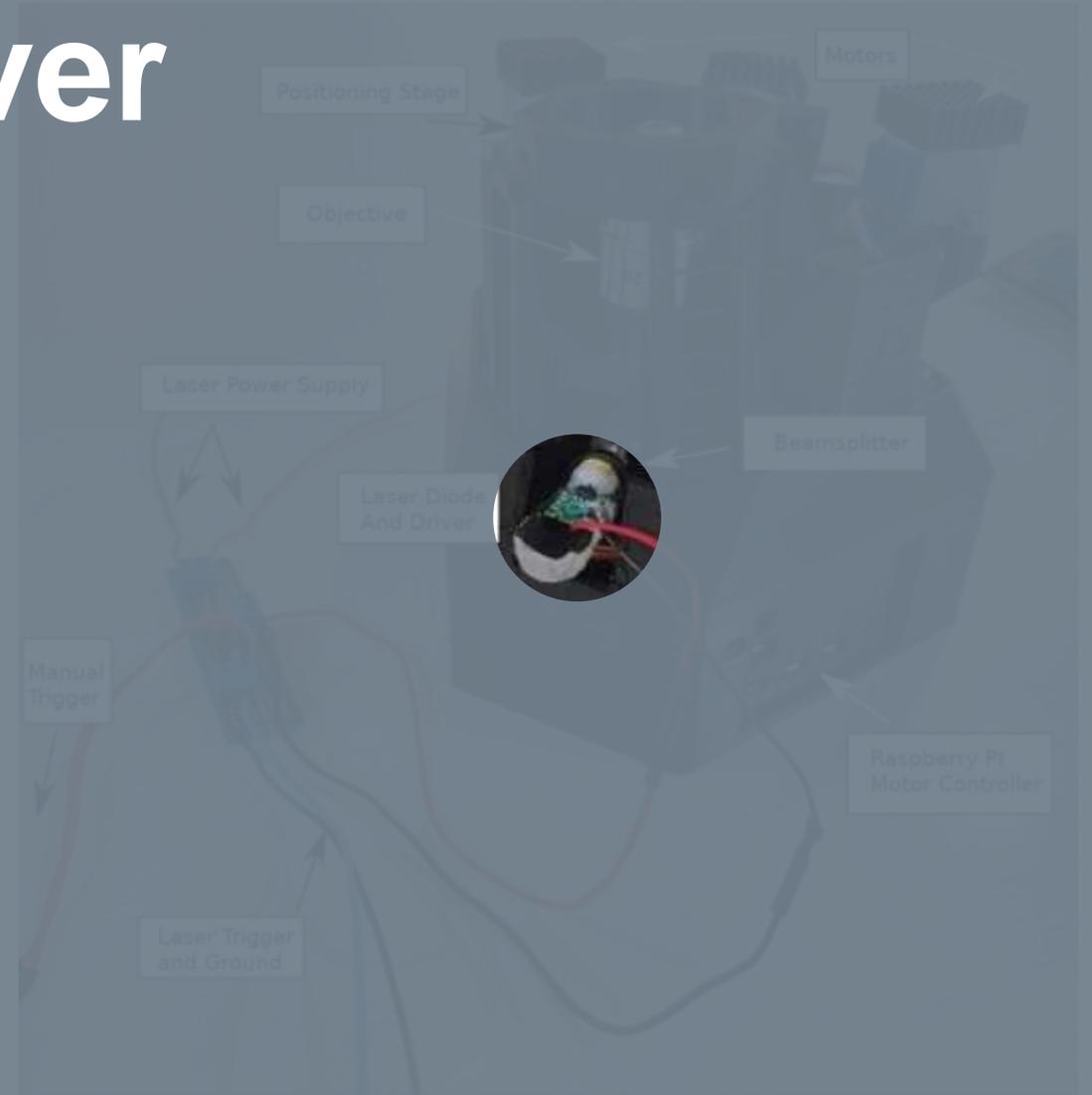
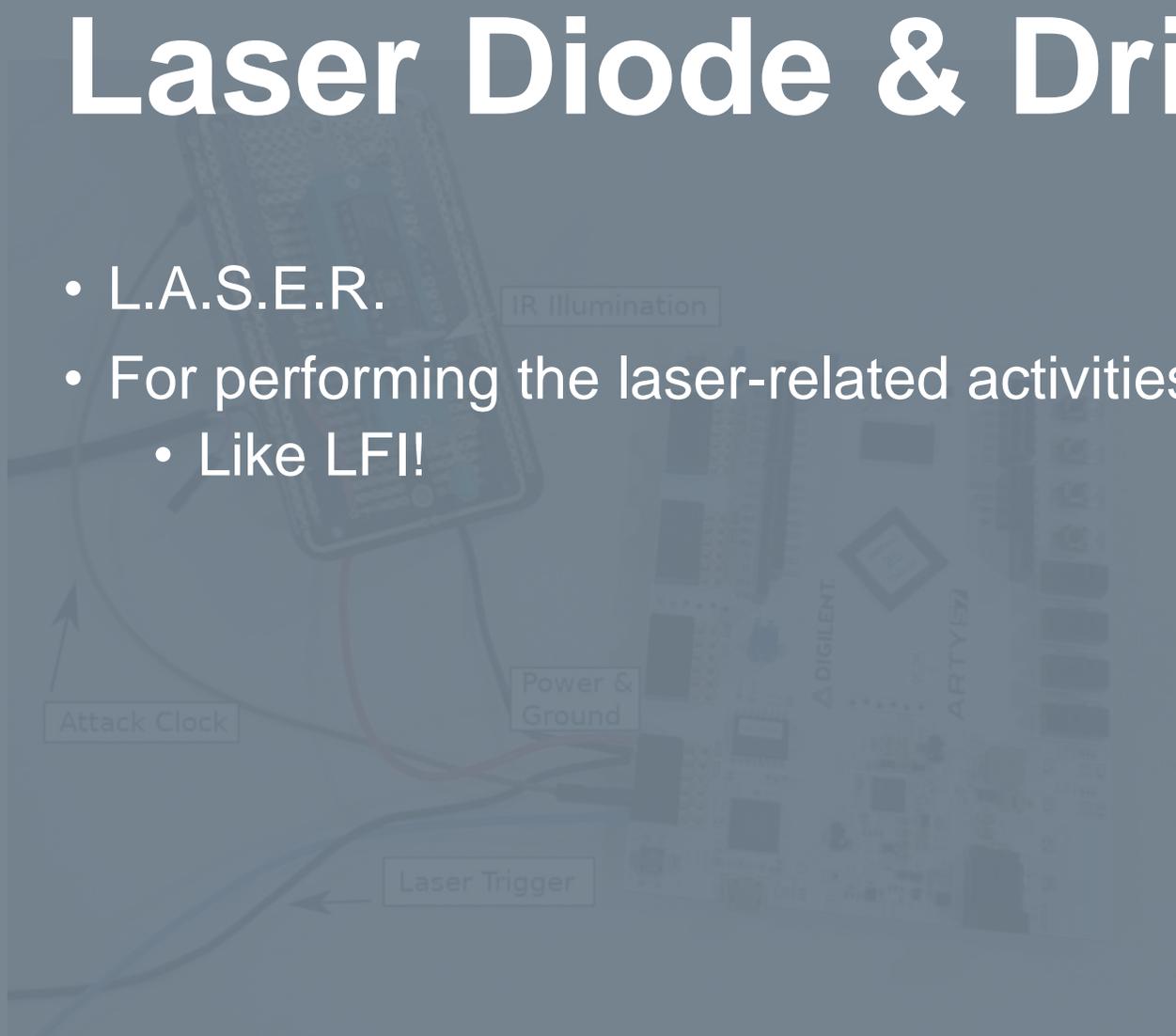
- Laser beam splitter between camera, and objective
- Allows the target to be fired upon, and viewed



# Component Breakdown

## Laser Diode & Driver

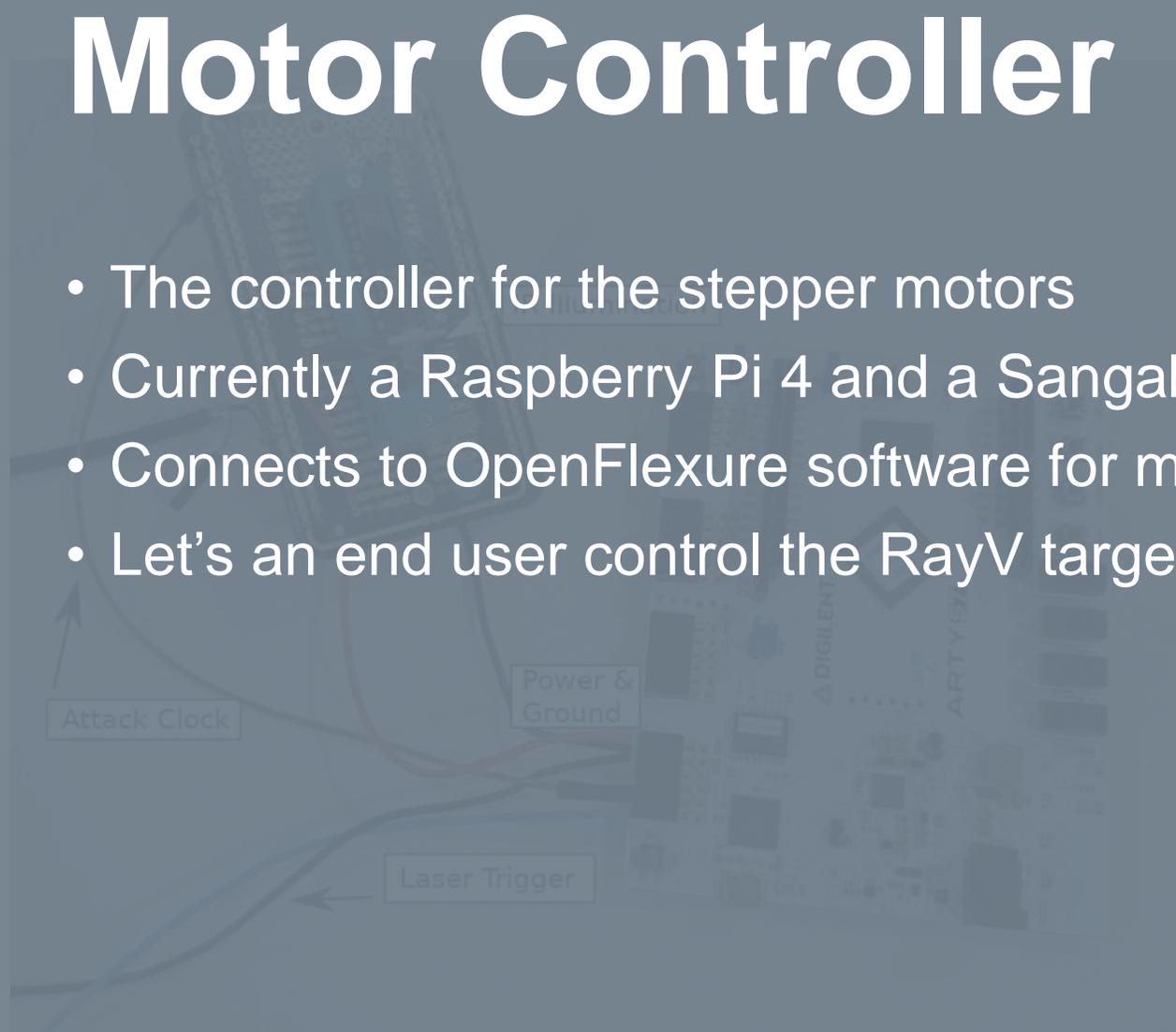
- L.A.S.E.R.
- For performing the laser-related activities
  - Like LFI!



# Component Breakdown

## Motor Controller

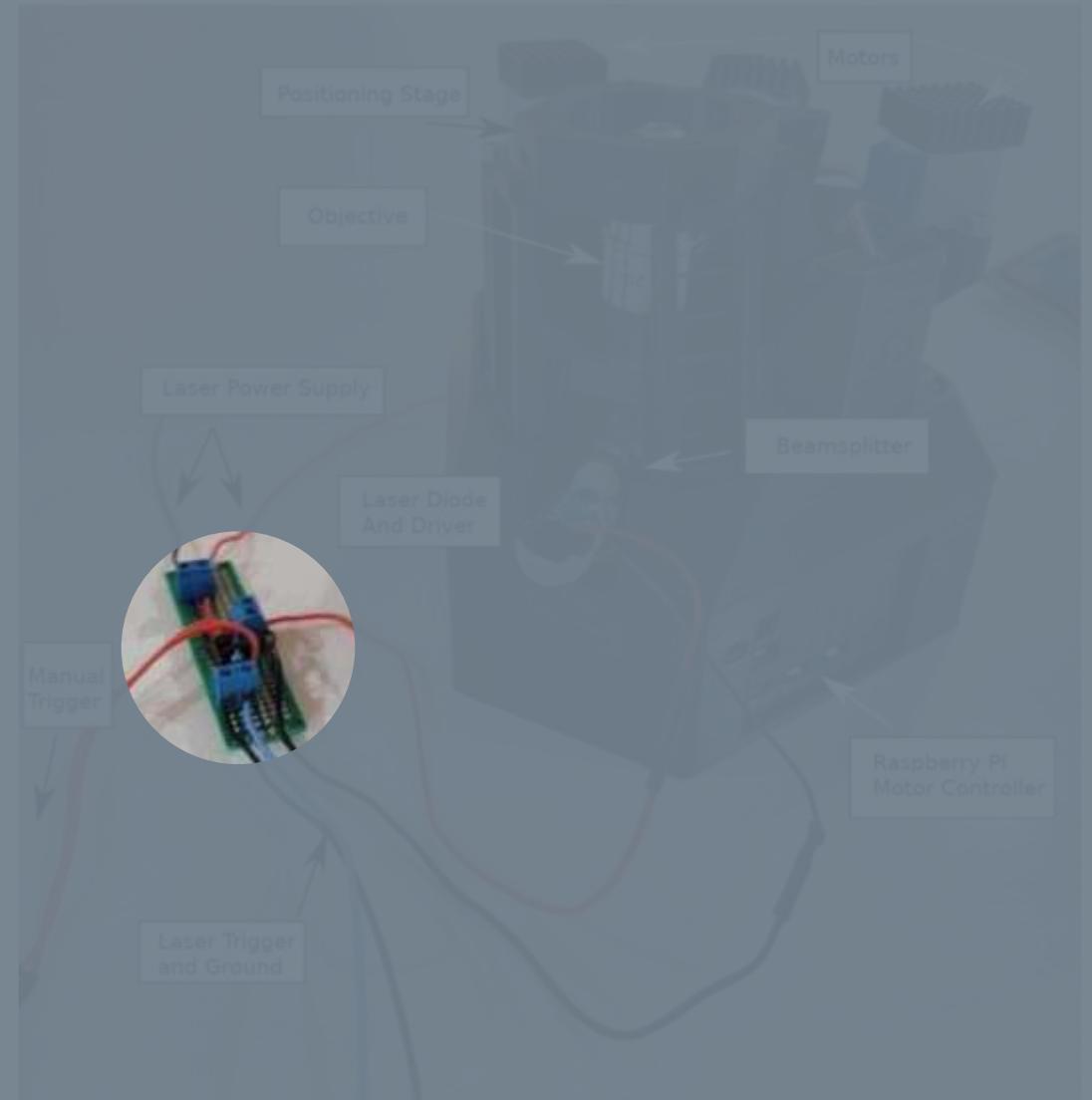
- The controller for the stepper motors
- Currently a Raspberry Pi 4 and a Sangaboard
- Connects to OpenFlexure software for motor movement
- Let's an end user control the RayV targeting system



# Component Breakdown

## Laser Controller

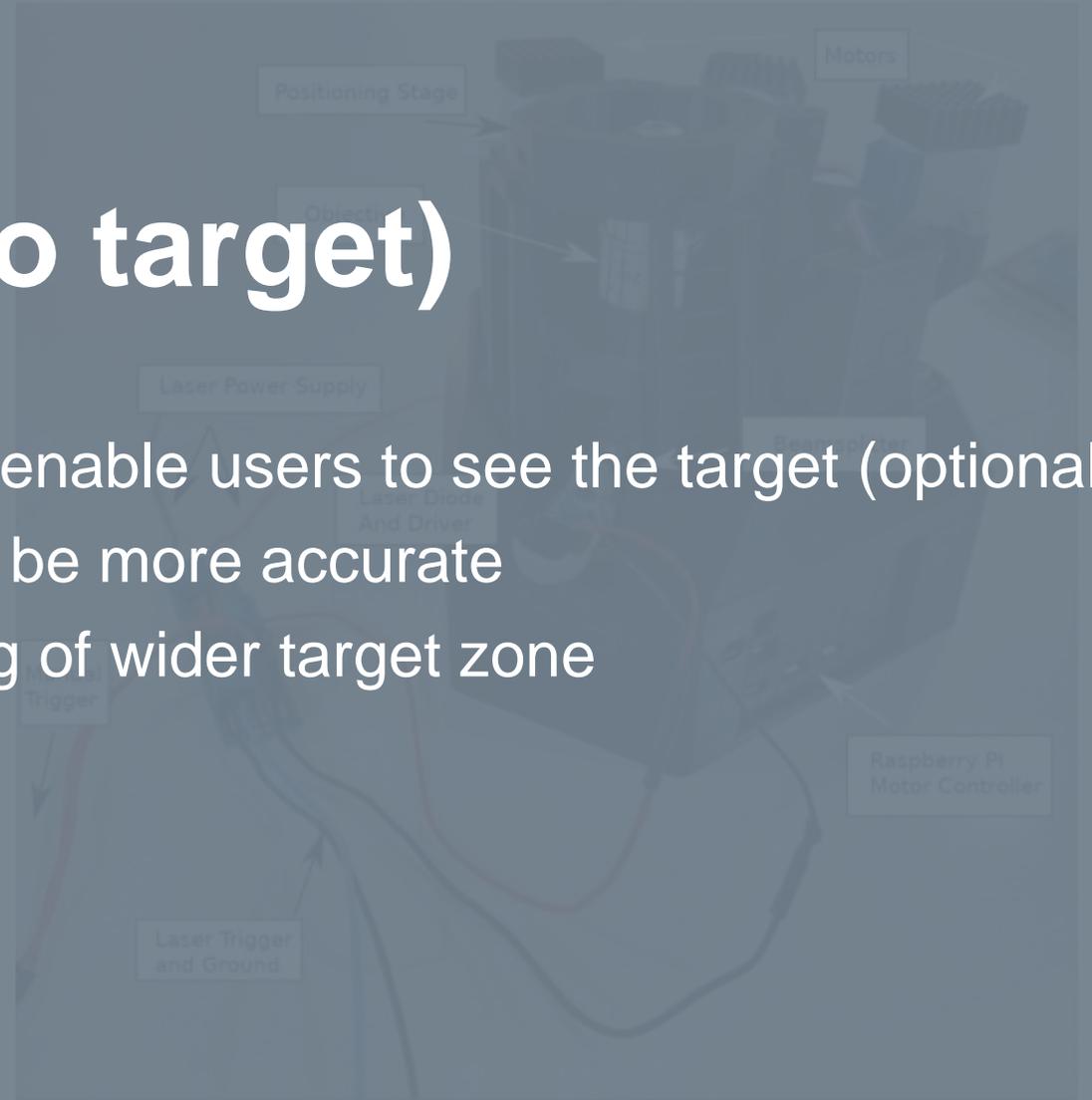
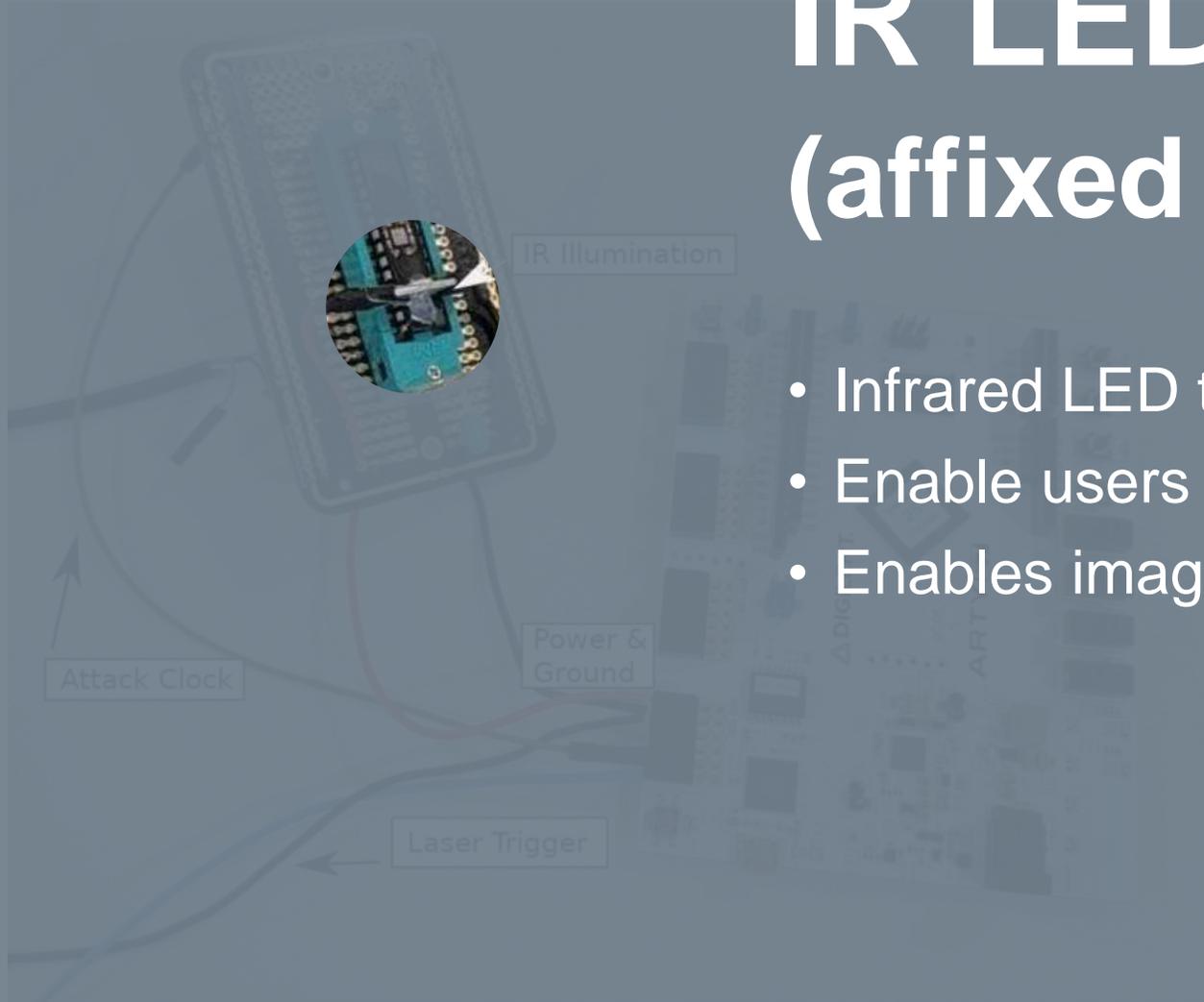
- Provides Laser power
- Processes Laser trigger
- Provides Manual Laser trigger
- Grounding



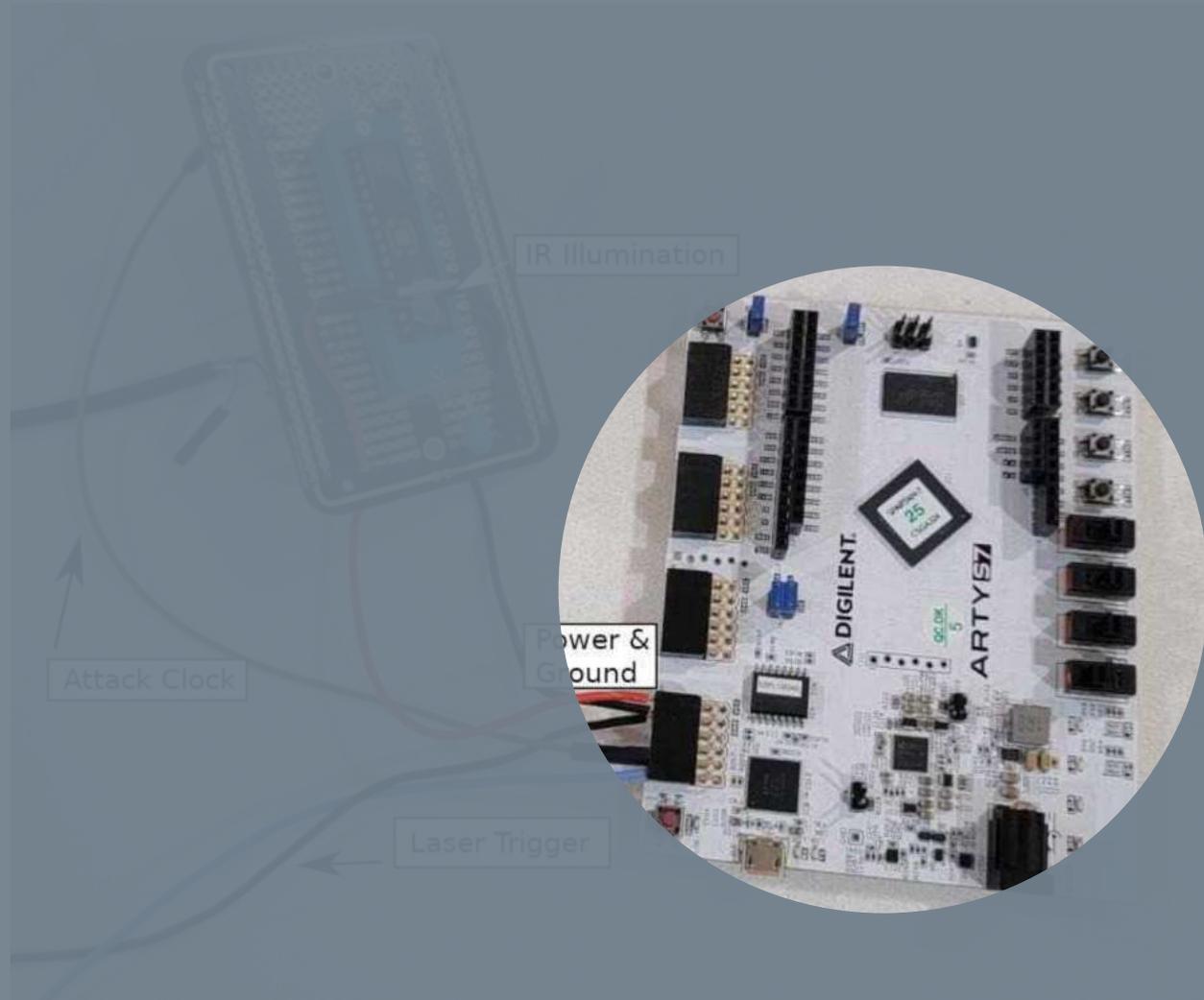
# Component Breakdown

## IR LED (affixed to target)

- Infrared LED to enable users to see the target (optional)
- Enable users to be more accurate
- Enables imaging of wider target zone



# Component Breakdown



## FPGA Board

- Used to trigger and measure when to trigger the laser
- Slows the target clock down to enable the laser to cover its time requirement
- Determines if the laser lased successfully



# But does it work?

FIRE ZE LASERS!!!





**THE END.**

(ok not really)

A man in a black tuxedo and bow tie sits behind a dark table. On the table to his left is a bottle, and to his right is a light-colored hat. The background is dark and out of focus.

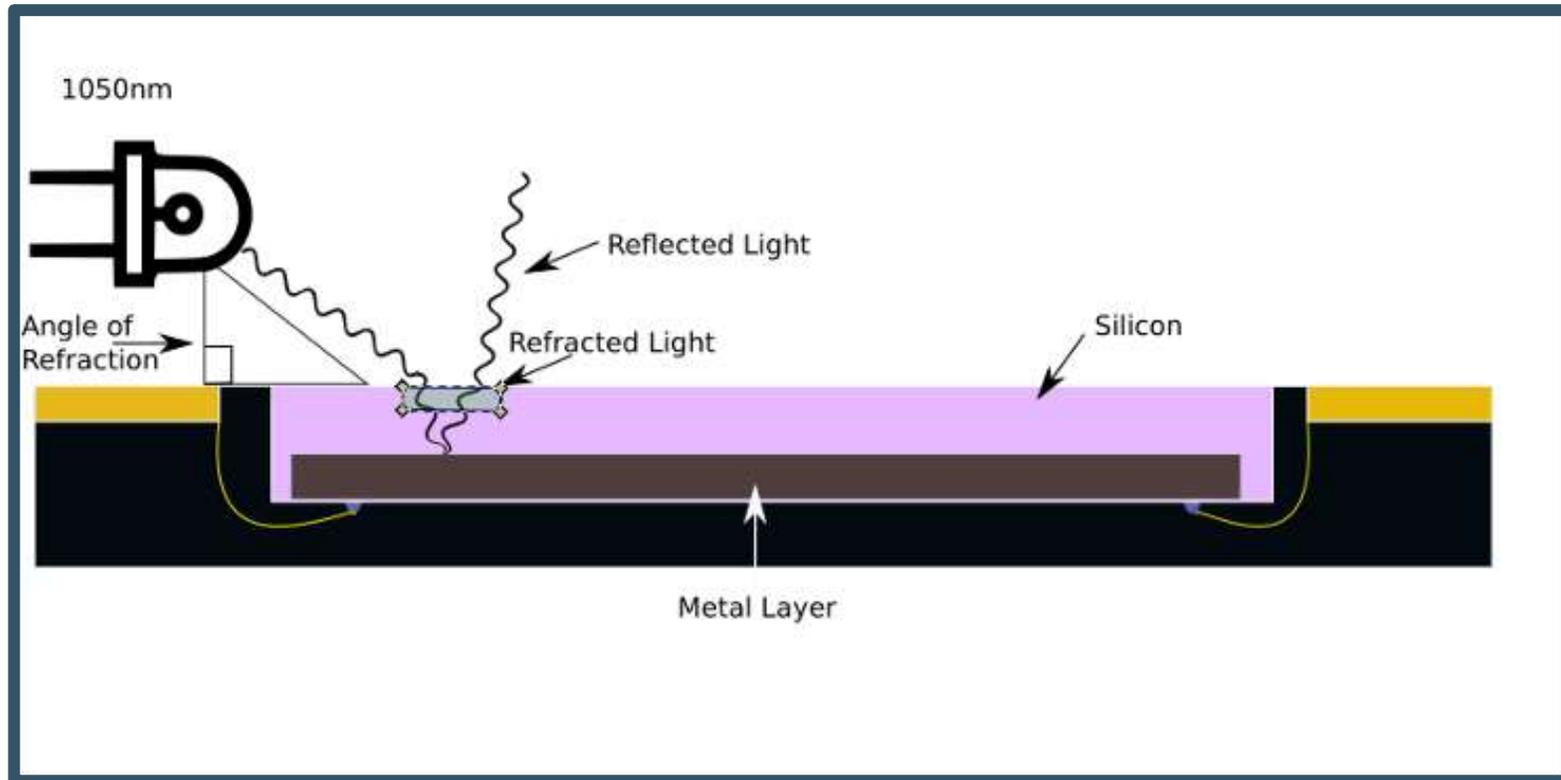
**AND NOW FOR SOMETHING  
COMPLETELY DIFFERENT**



# Infra-Red, In-Situ Inspection of Silicon

I.R.I.S.

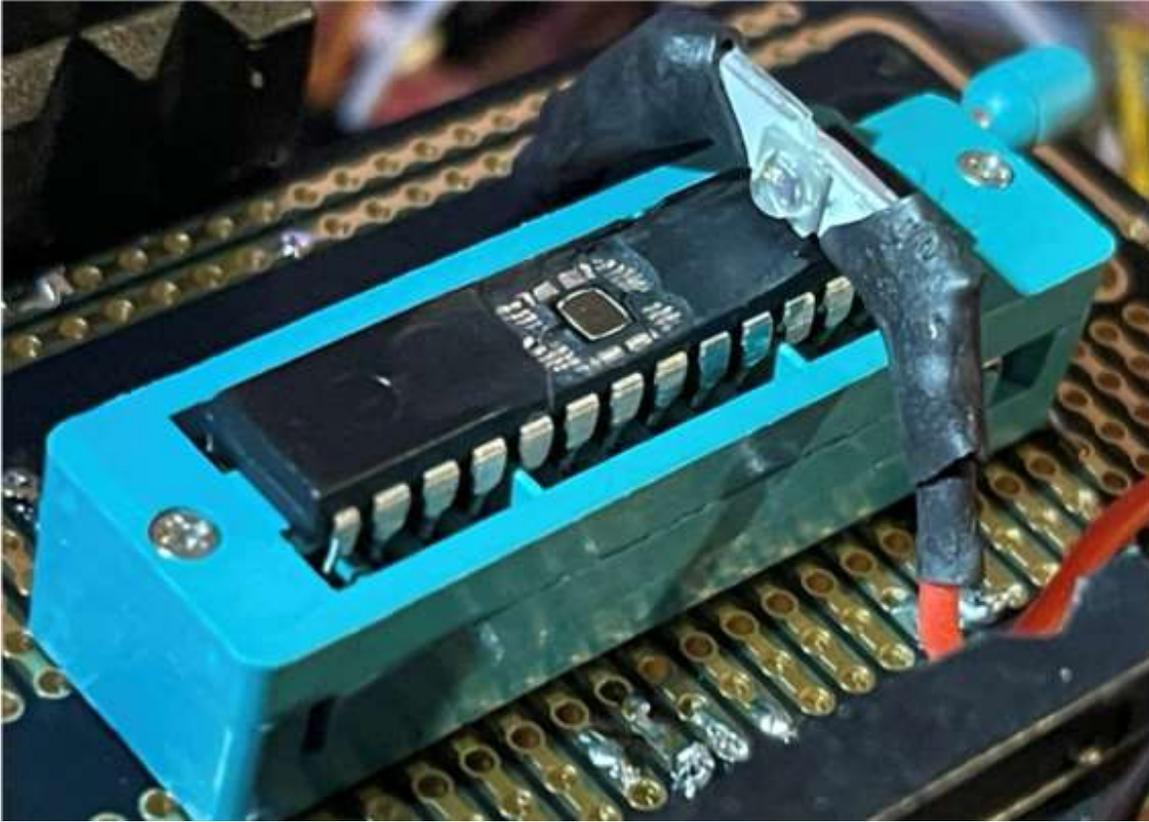
# Visual Laser Targeting



1050nm Light on a  
“800nm” sensor

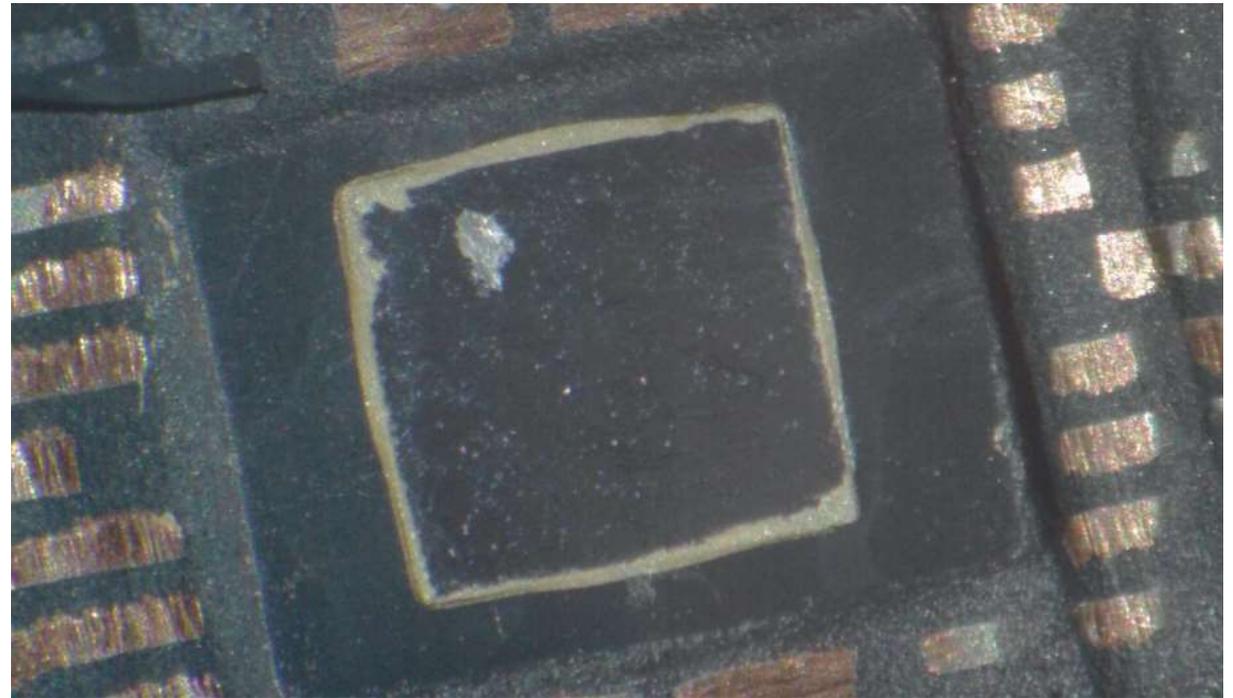
RayV + I.R.I.S.

# "Visible Light Camera"

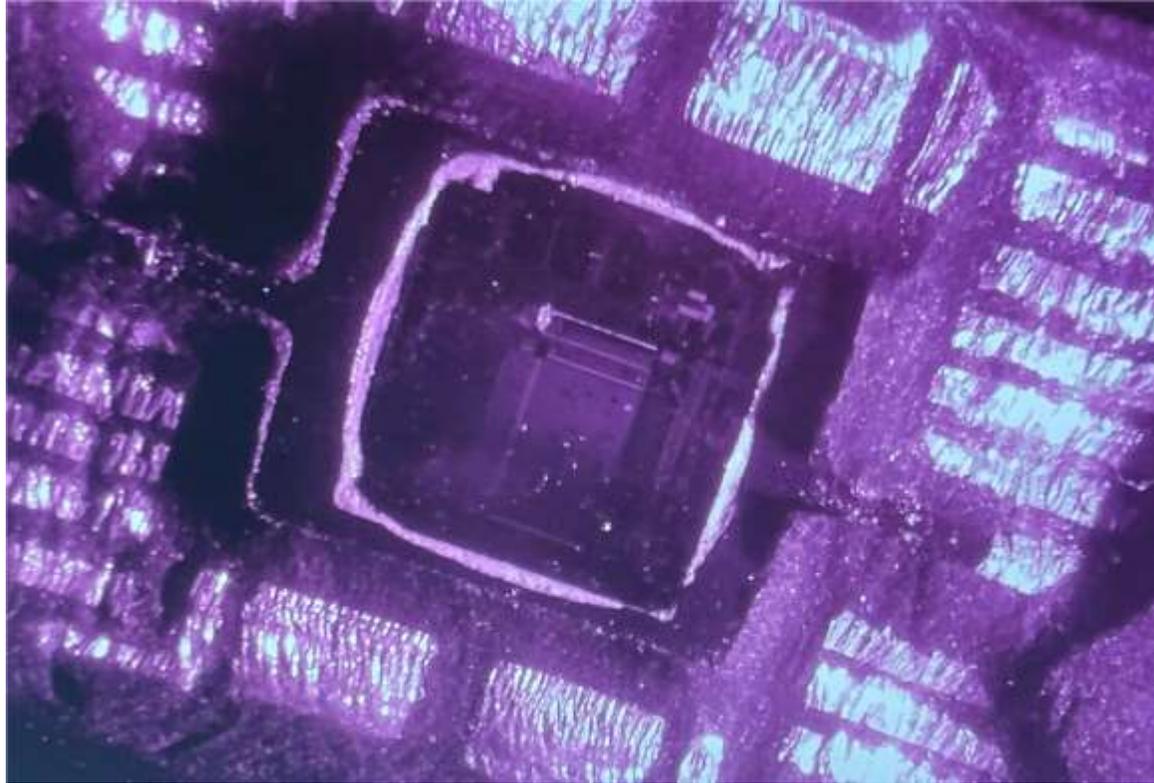


RayV + I.R.I.S.

Visible Spectrum



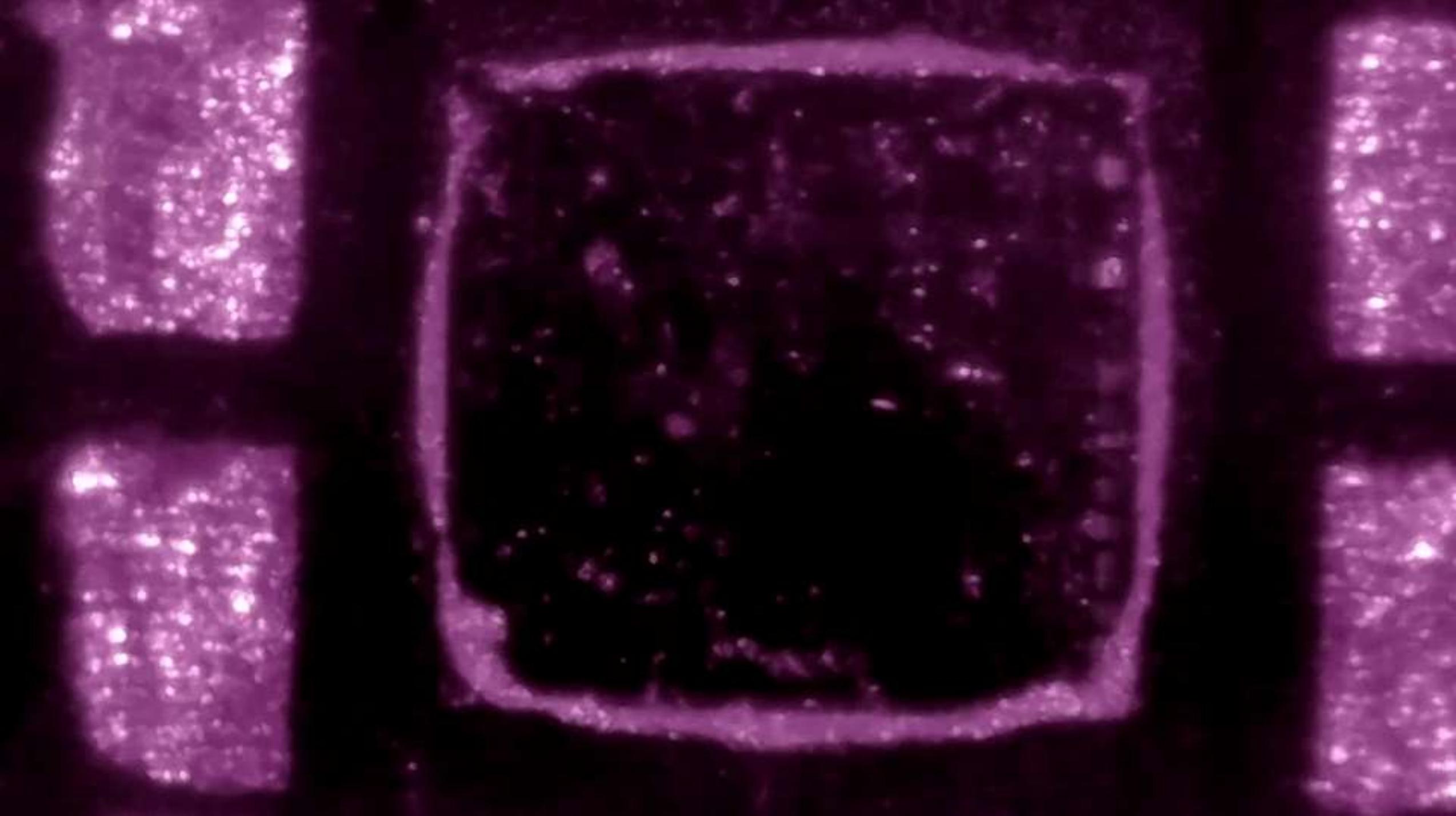
# "Invisible Light Camera"



Infrared Spectrum

Zoomed In







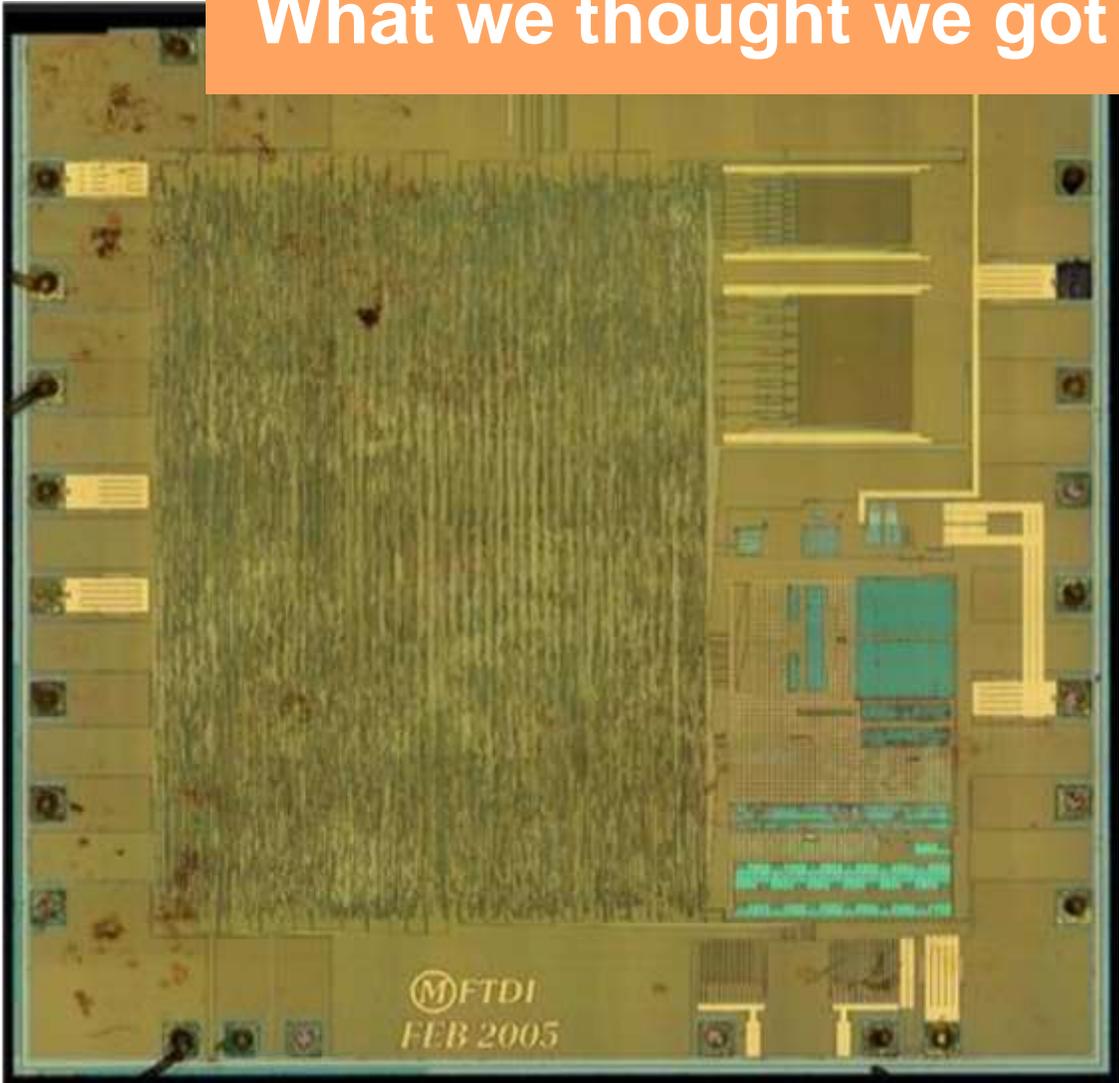
# But wait, there's more!

Happy Accidents can happen

# FT232r “Alternative”



What we thought we got



“Yeah...Huge advantage to backside is that you just don't have to be gentle” – Chas Becht



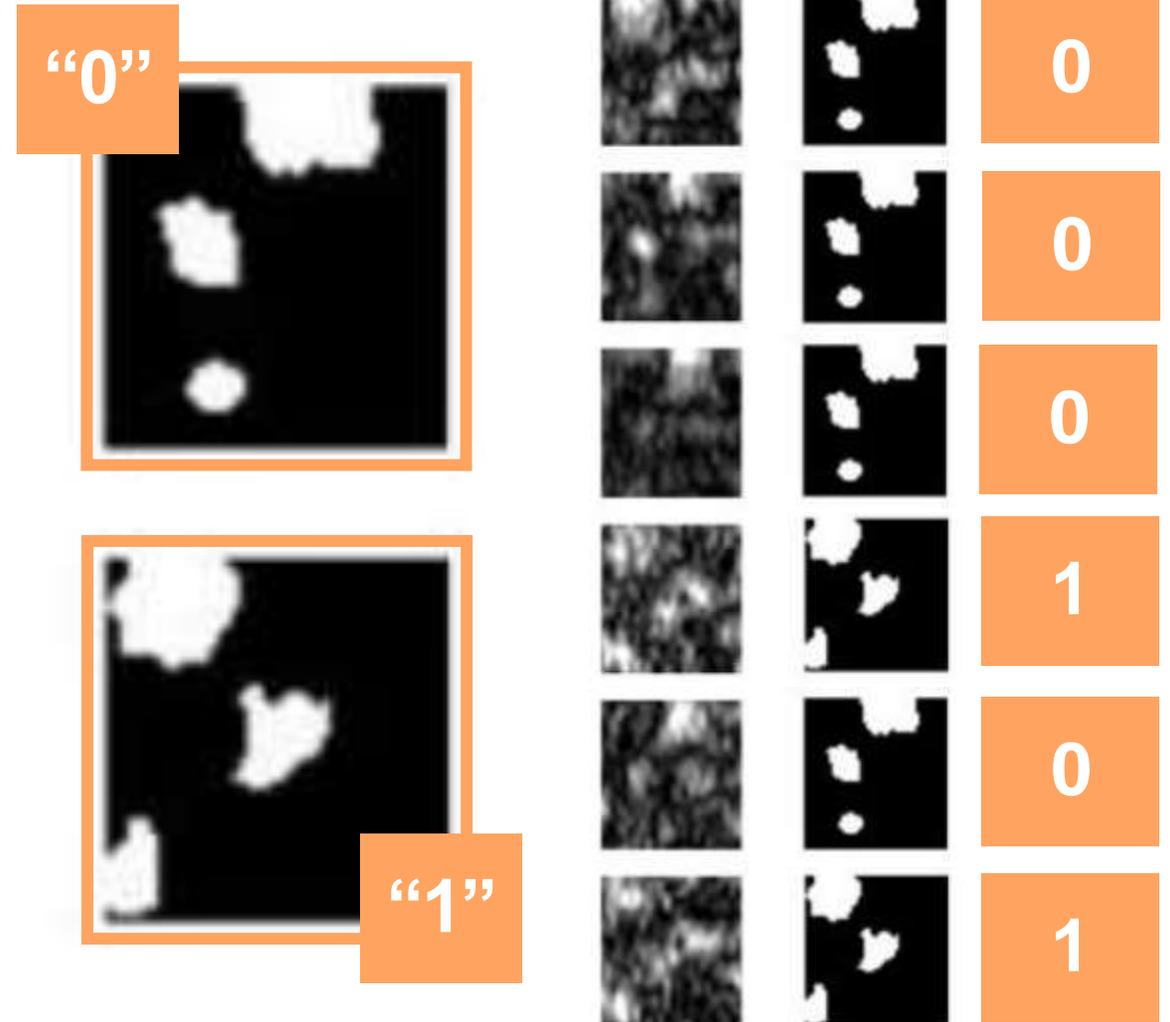
# LASER LOGIC STATE IMAGING

L.L.S.I.

# What, and Why?

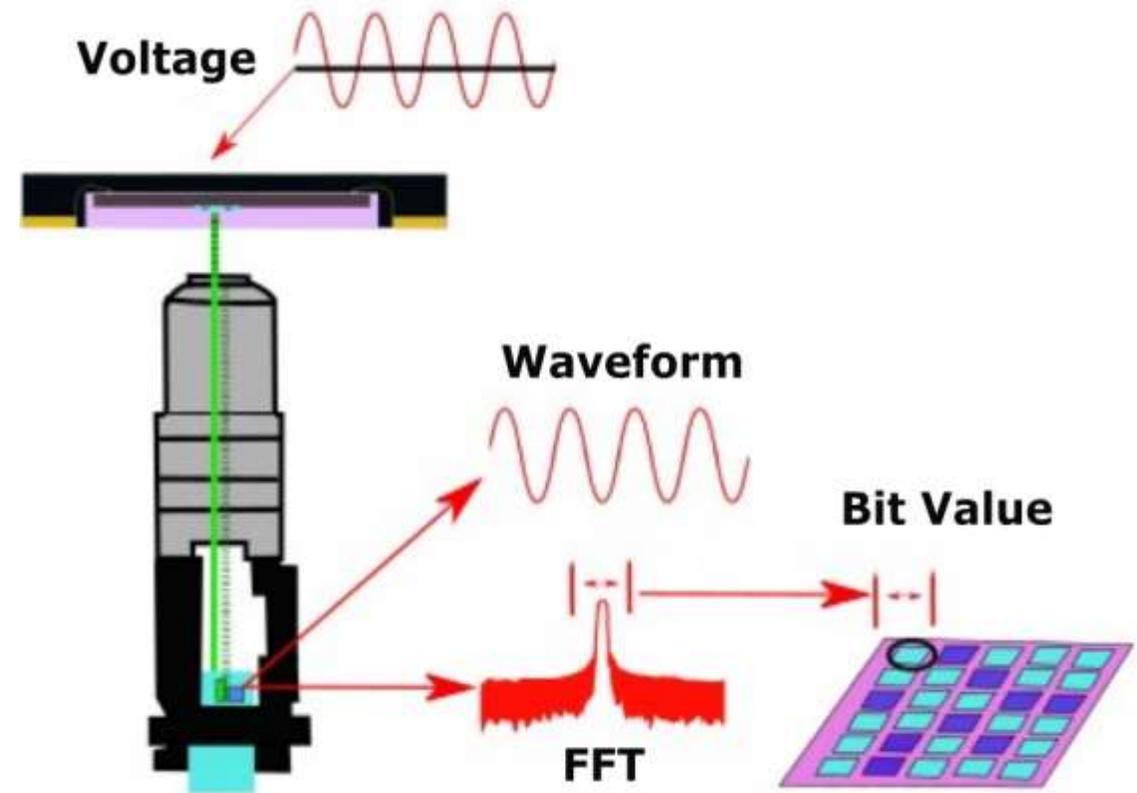
- Imaging dynamic data
- Transistors are arranged in gates
- Gate states determine as a cluster what is a “1” and what is a “0”
- Each chip is different, so you need to map a victim before Side Channel Analysis (SCA)

## RAW Transistors



# How?

- Changes in **voltage**, changes the **absorption** (and reflection) **rate of silicon**
- **Electro-Optical Frequency Mapping** (EoFM) can be used to detect these fluctuations in absorption via **state changes**
- In LLSI, causing a **voltage ripple** on the target's active transistors acts as a readable **modulated signal**





# Operation: Over Achiever

Because telling a hacker “no”  
is the fastest route to hyper-  
productivity



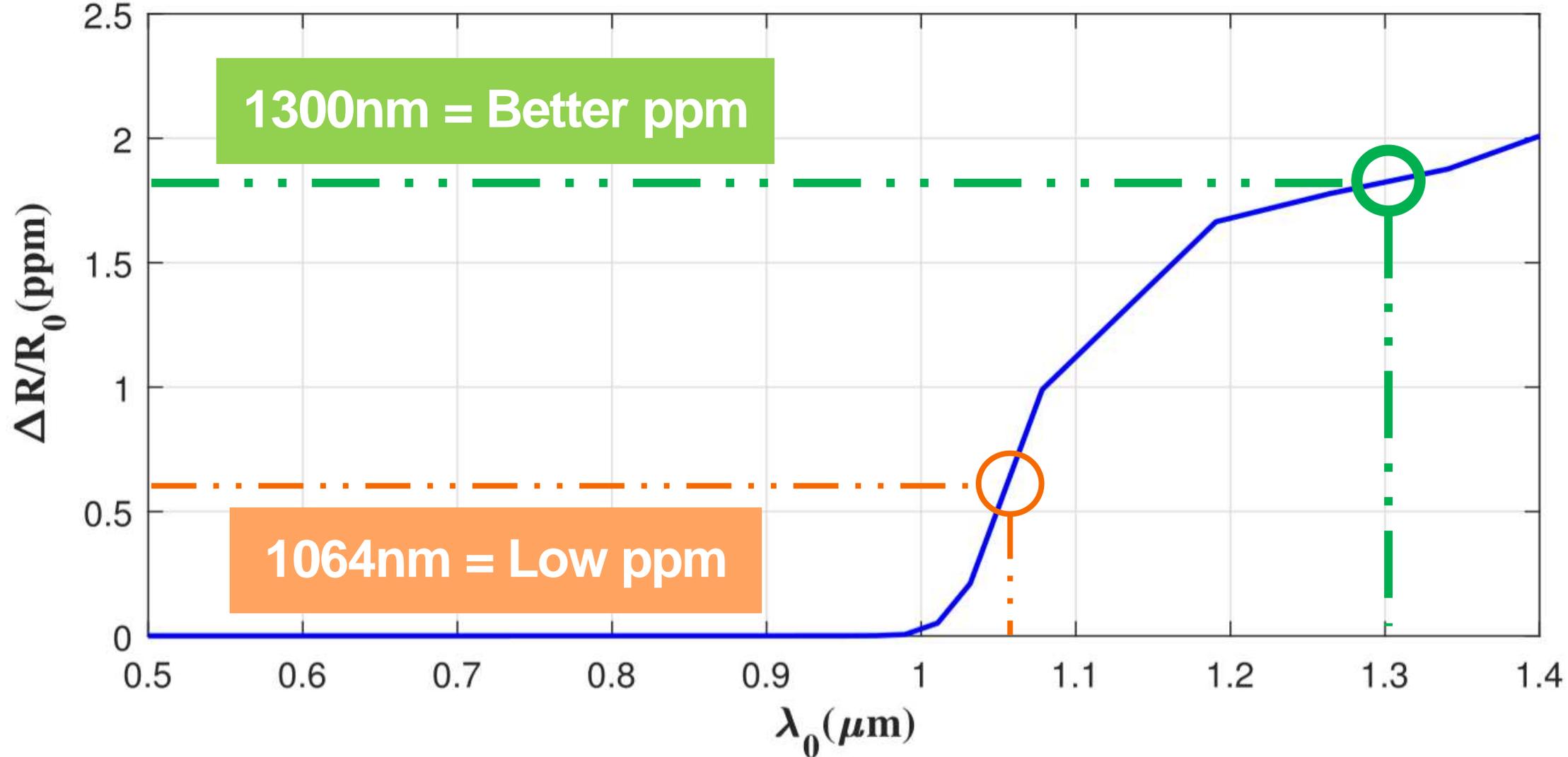
# LLSI: The Essentials



- Target chip modulation
- A laser that can achieve penetration and reflection
- A laser sensor
- Smooth laser panning
- Signal & noise parsing
- Human Readability



# Which Laser?



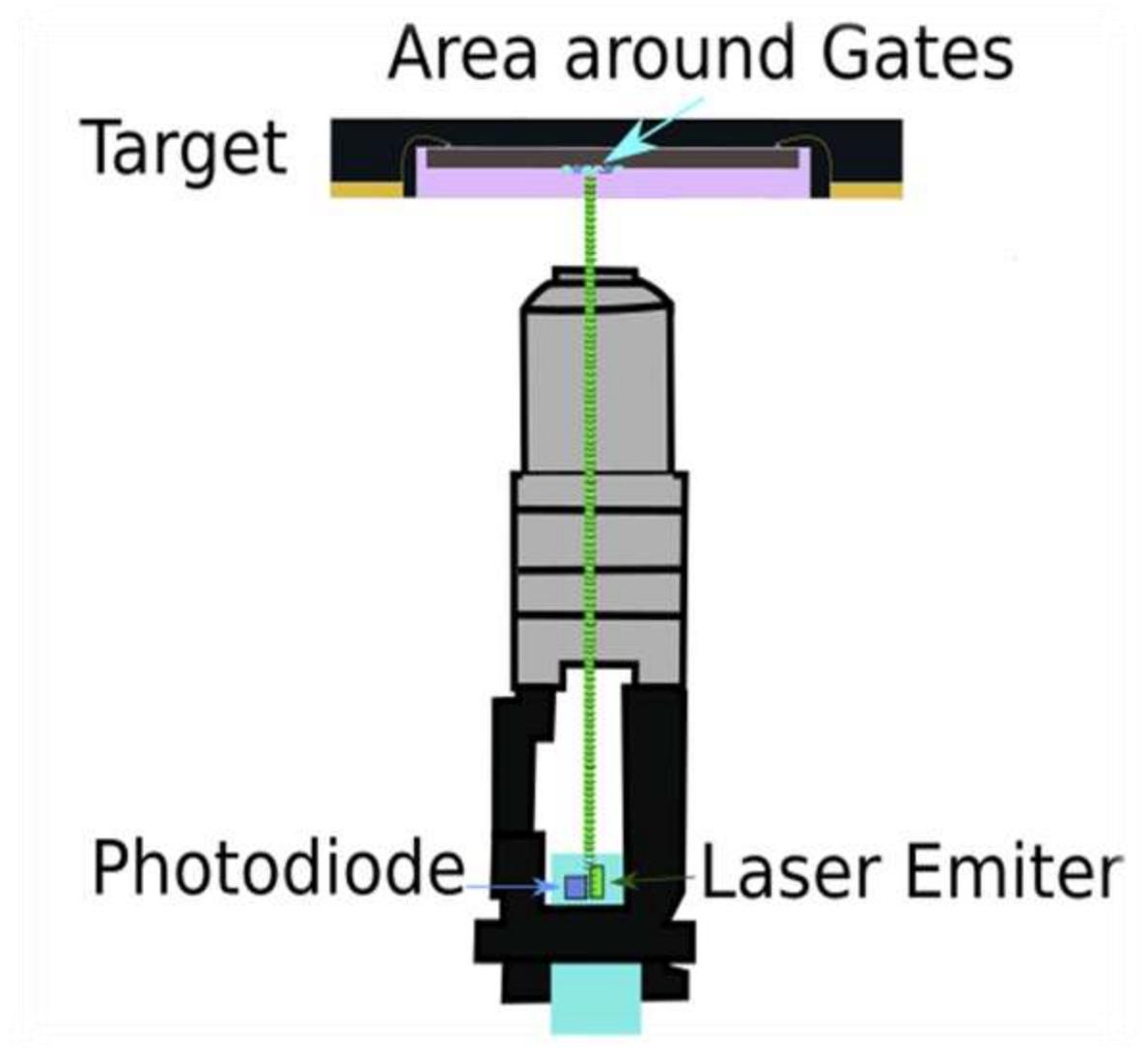
# Why 1300nm, Specifically?

- Incredibly high in supply, and very inexpensive (\$6.00 USD)
- Lasers come with their own sensor for self-regulation
- For \$6 USD we can get a 1300nm laser **WITH** a photodiode
- Two birds, one stone



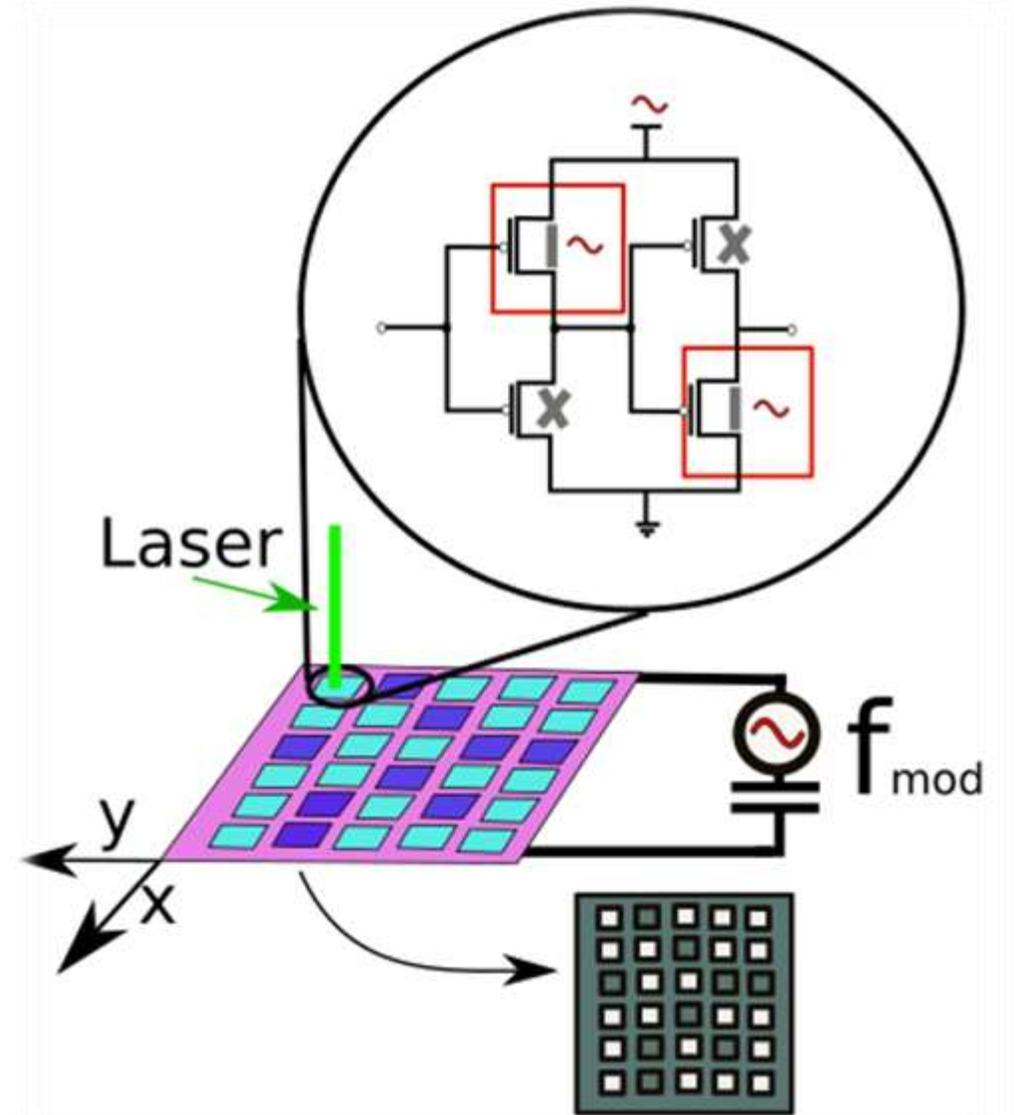
# Self-Mixing Interferometer

- We can use the **photodiode** in the laser to record how much was reflected
- If it can measure changes equal to the size of its wavelength, it can also **measure variations** in silicon absorption



# Putting it all together

- Pause instructions and memory in the transistors
- Send a signal through the active transistors (via modulation of voltage)
- Activate laser beam and scan beam over target
- Read the sent signal through the beam's reflection

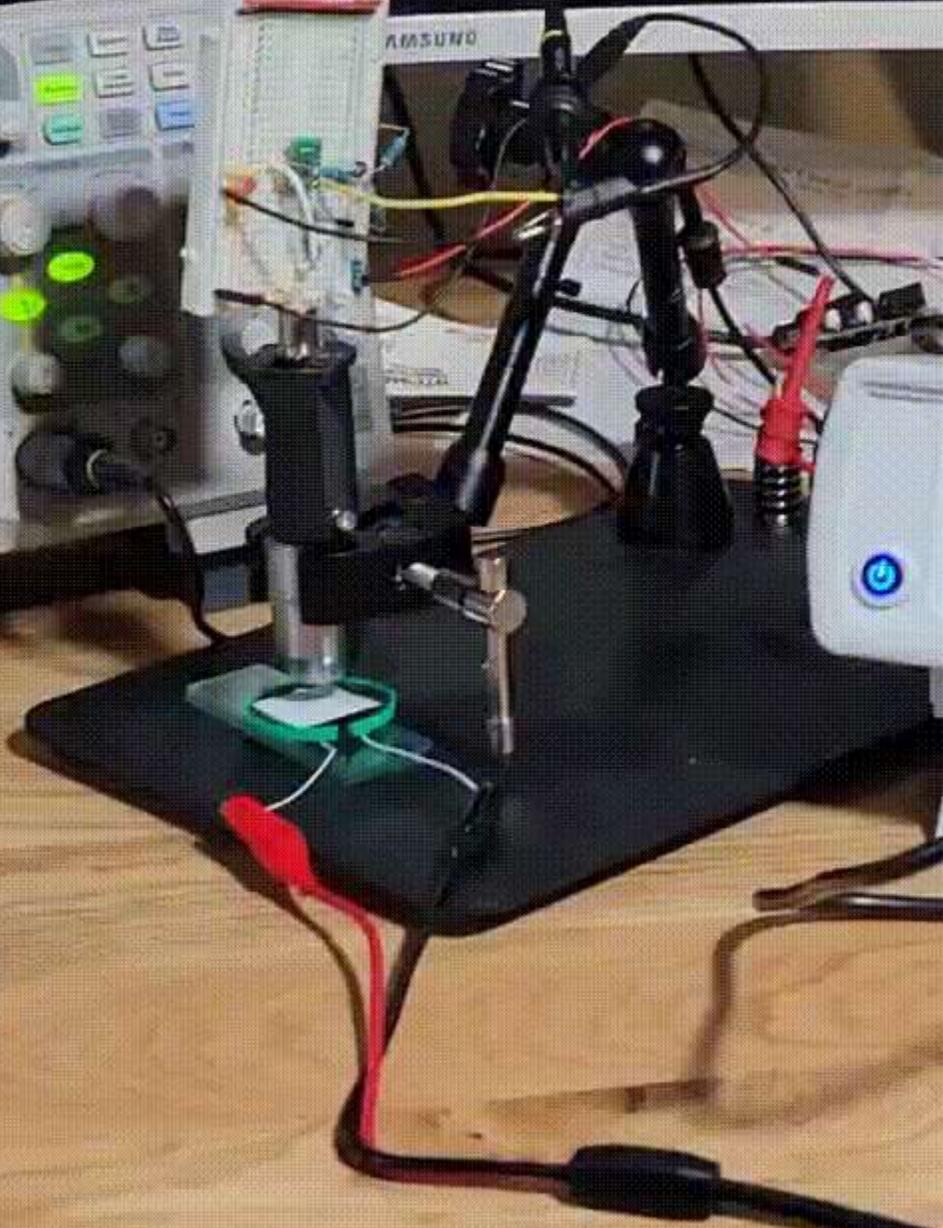
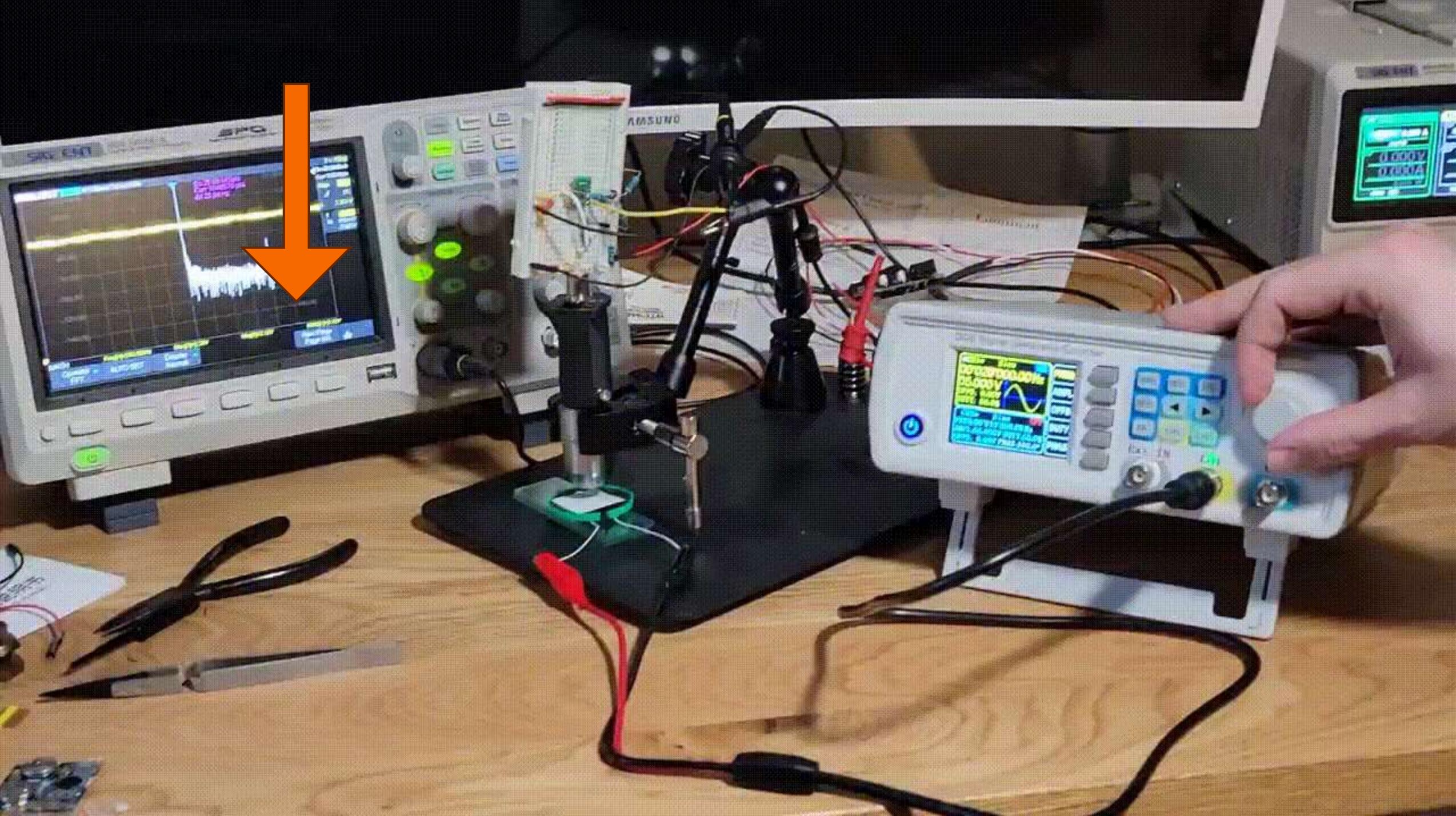


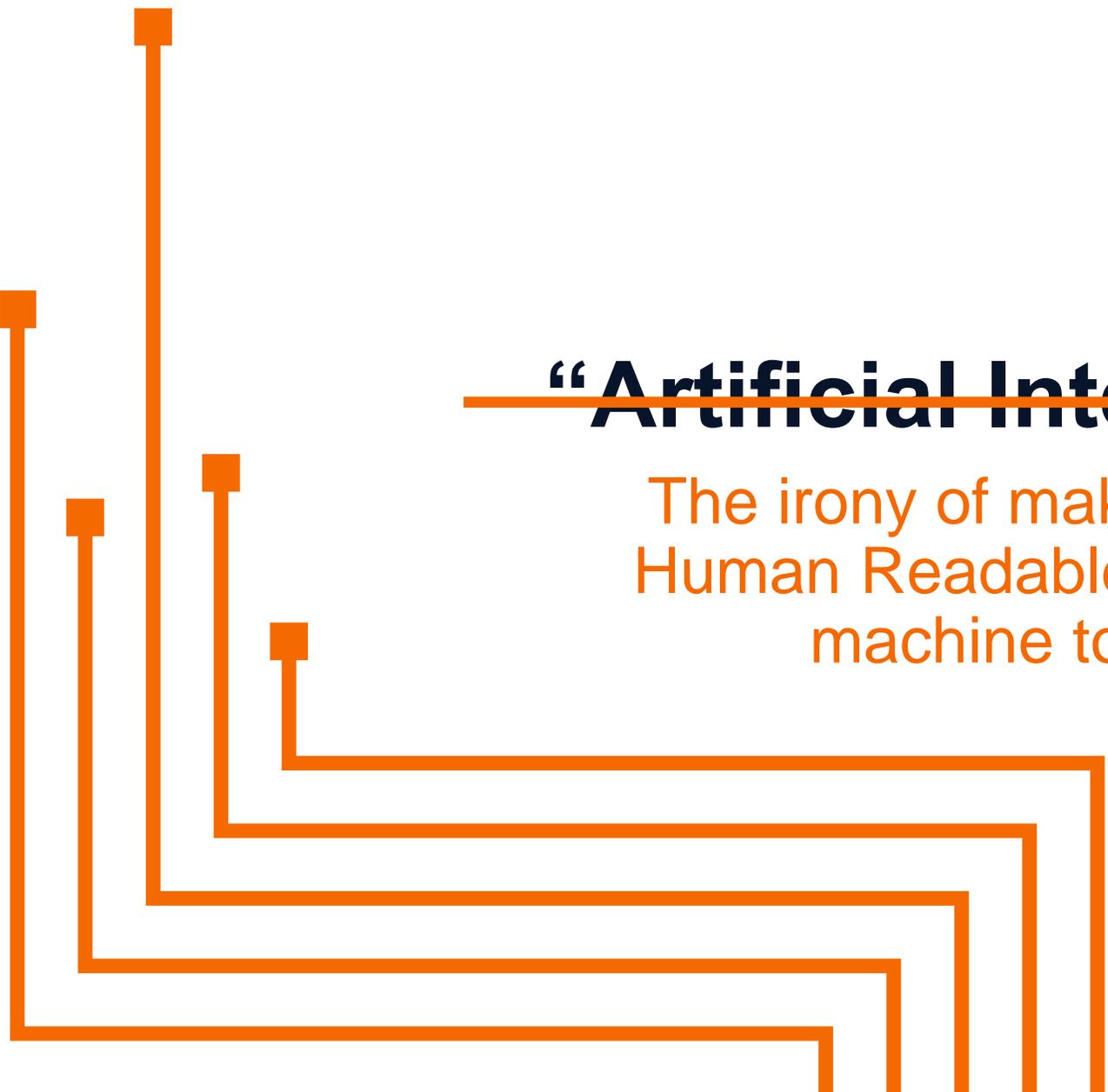
How does a laser feel after a long day of logic state imaging? Exhausted, because it's been working its bits off.



# But does it work?

FIRE ZE LASERS!!! ....AGAIN!





# ~~“Artificial Intelligence”~~

The irony of making signals  
Human Readable by using a  
machine to read



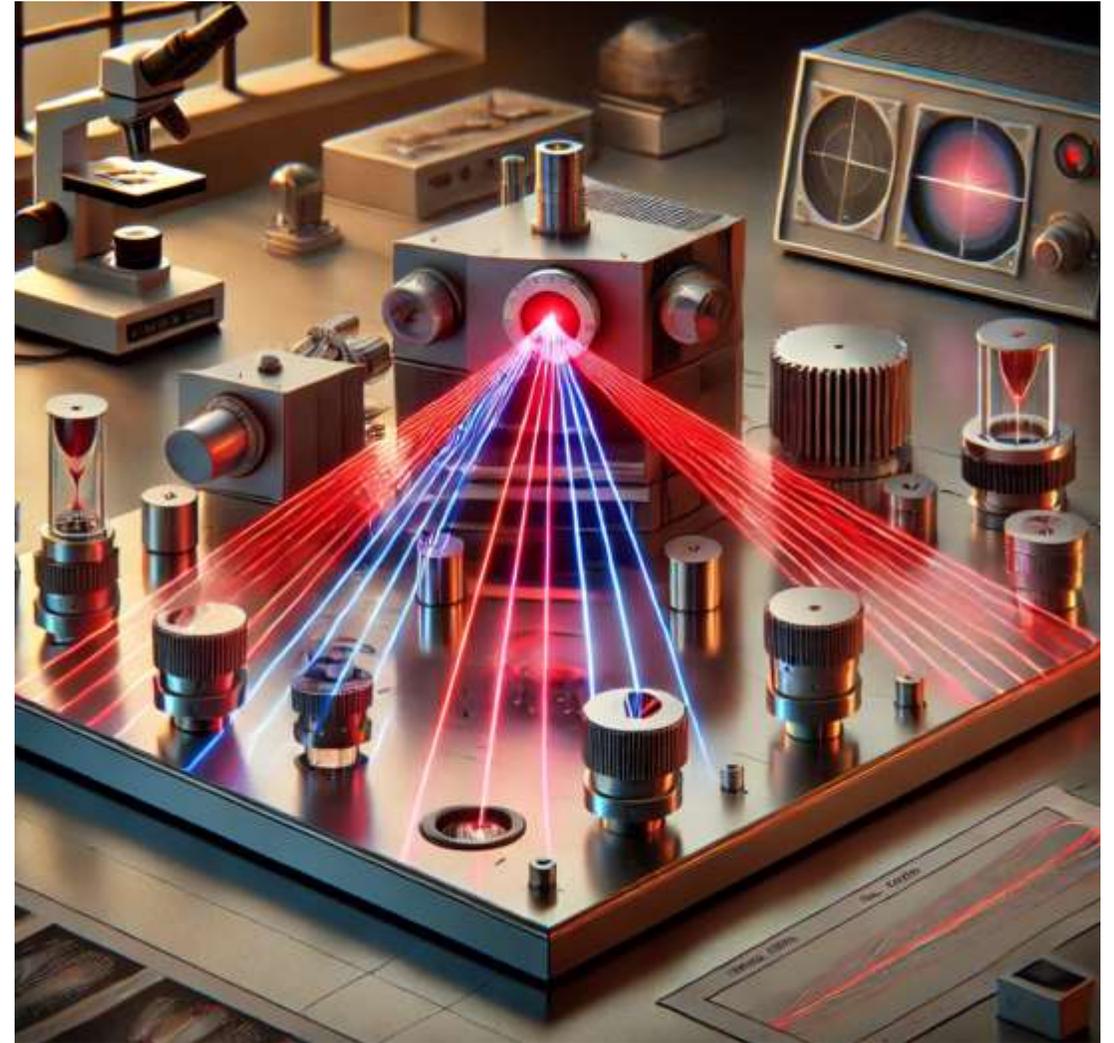
# Machine Learning

Statistical Analysis using  
Convolutional Neural Networks

# Statistical Matrices & Math

- The signals received from an LLSI need to be **mapped to the chip**
- Every chips **memory is unique specific to itself**: not all transistor gates are created the same
- We need a **model that is trained to perform the analysis**, so we don't jump off a cliff

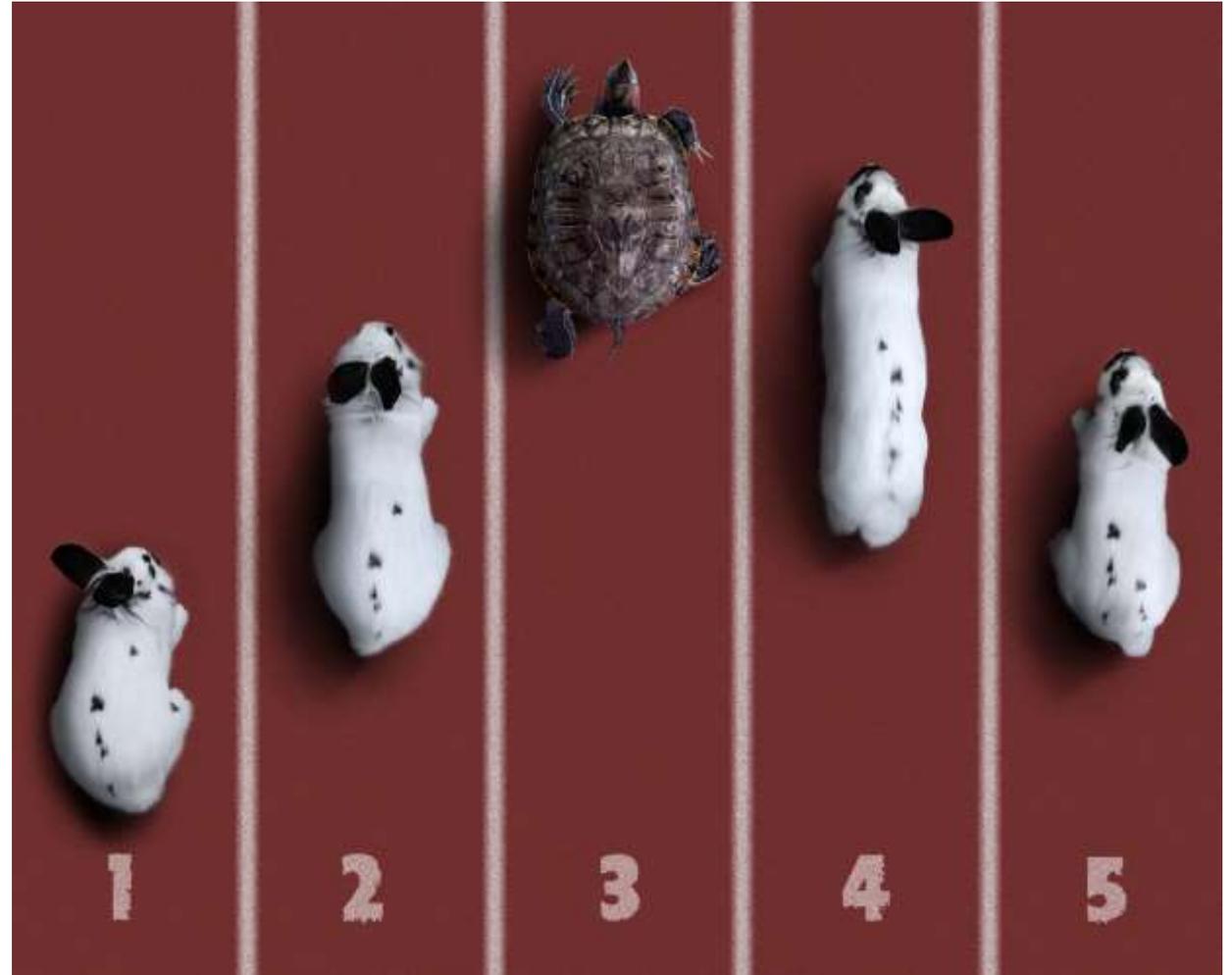
I'm not saying patch is old, but his AI/ML thesis was written with pencil and paper



ChatGPT Prompt: Draw me a picture of a laser interferometer

# Black Hat has deadlines

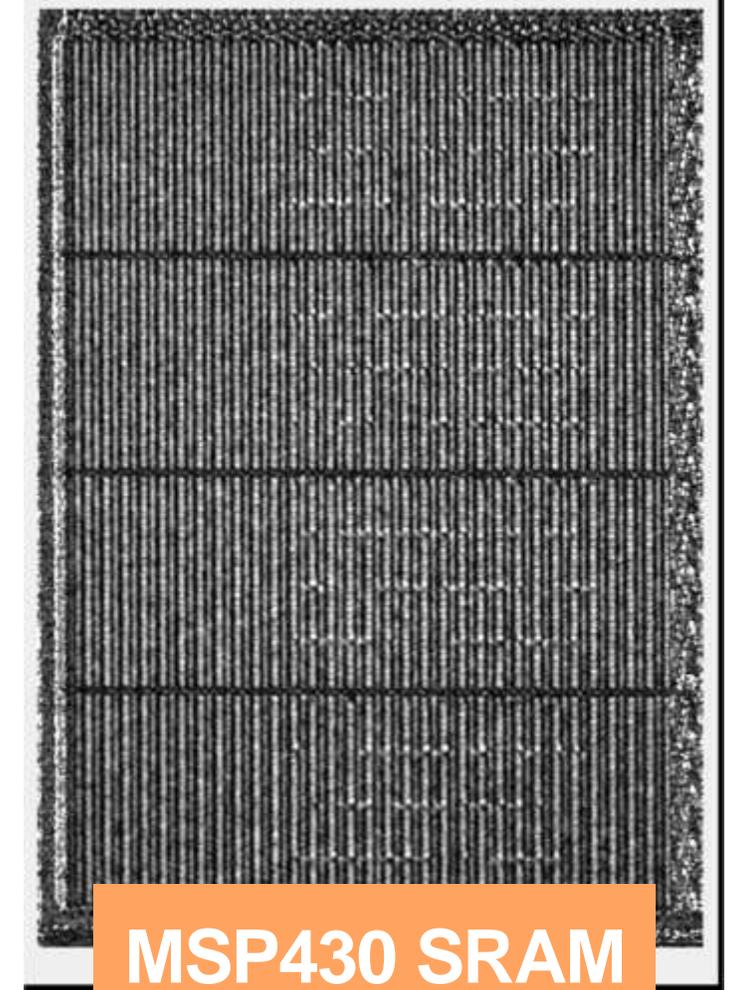
- Scanning a chip with Laser Scanning Microscope (LSM) is slow
- The process to design a low noise, band pass filter and demodulator to isolate signals around 1ppm is slow
- Combining an active LLSI and LSM to train a model, is really, really, slow



# Training with Published Data Sets

- Each instance of training data has a **known, programmed, 512 bits** of data stored in memory
- Working with **known data points that are user programmed**, allow the model to later identify in unknown data sets (once trained)
- Collection contains randomized and zeroed data sets, outside of the 512 bits
- This is a faster method to train for a POC

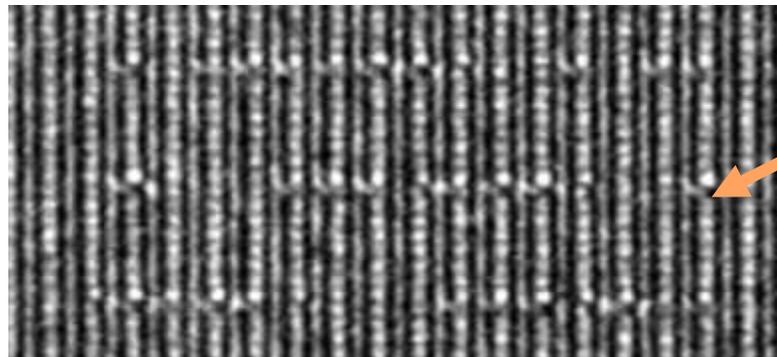
Captured LLSI Image



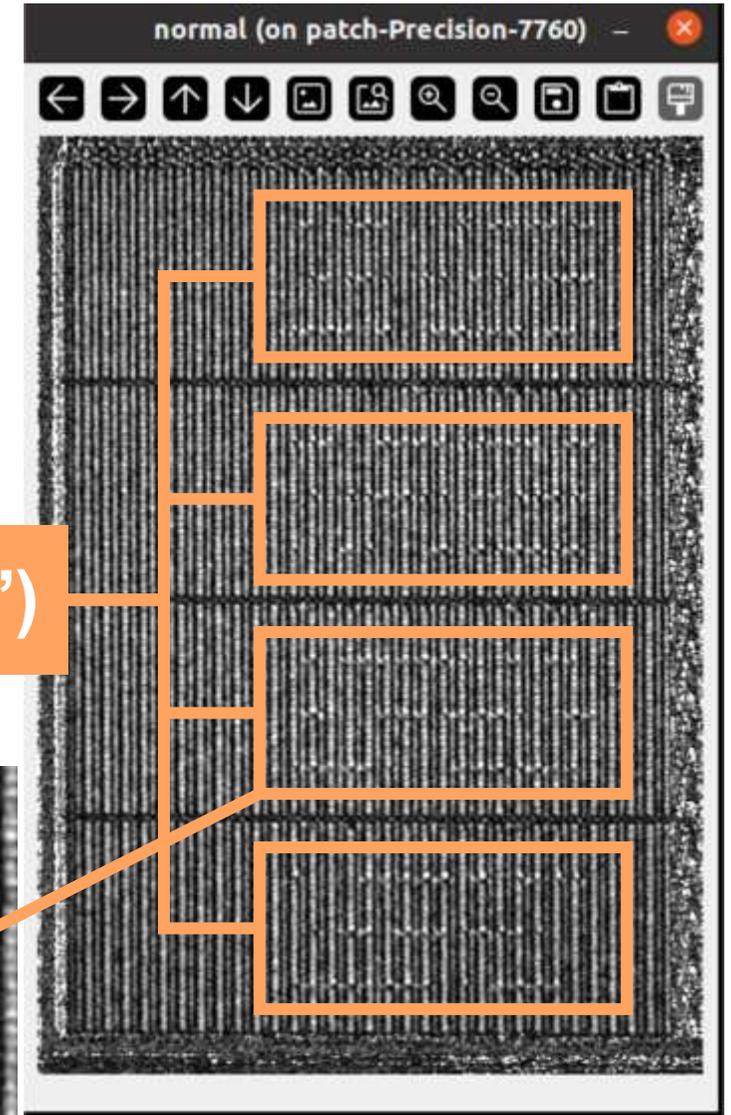
MSP430 SRAM

# Identifying Data in LLSI

- This is an LLSI capture of a **MSP430 SRAM** block
- The SRAM block contains **512 bits of known programmed memory**
- The “**dots**” are the **modulated signal representing the 512 bits**

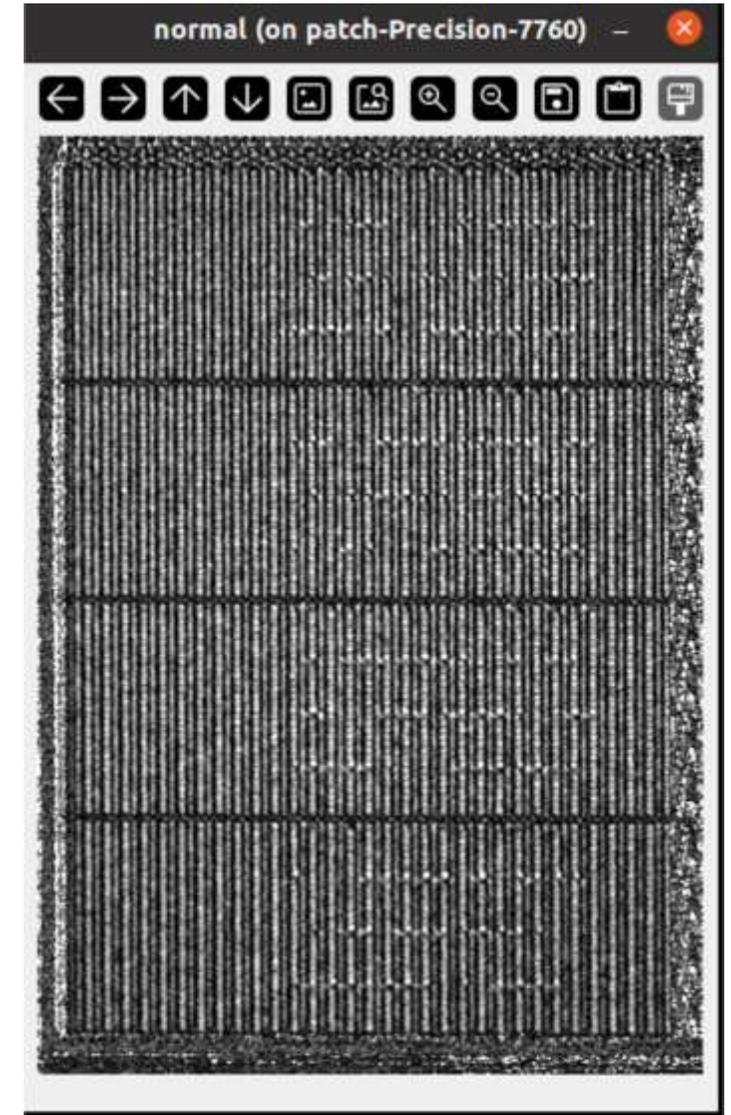


Signal (“dots”)



# The data needs to be seen

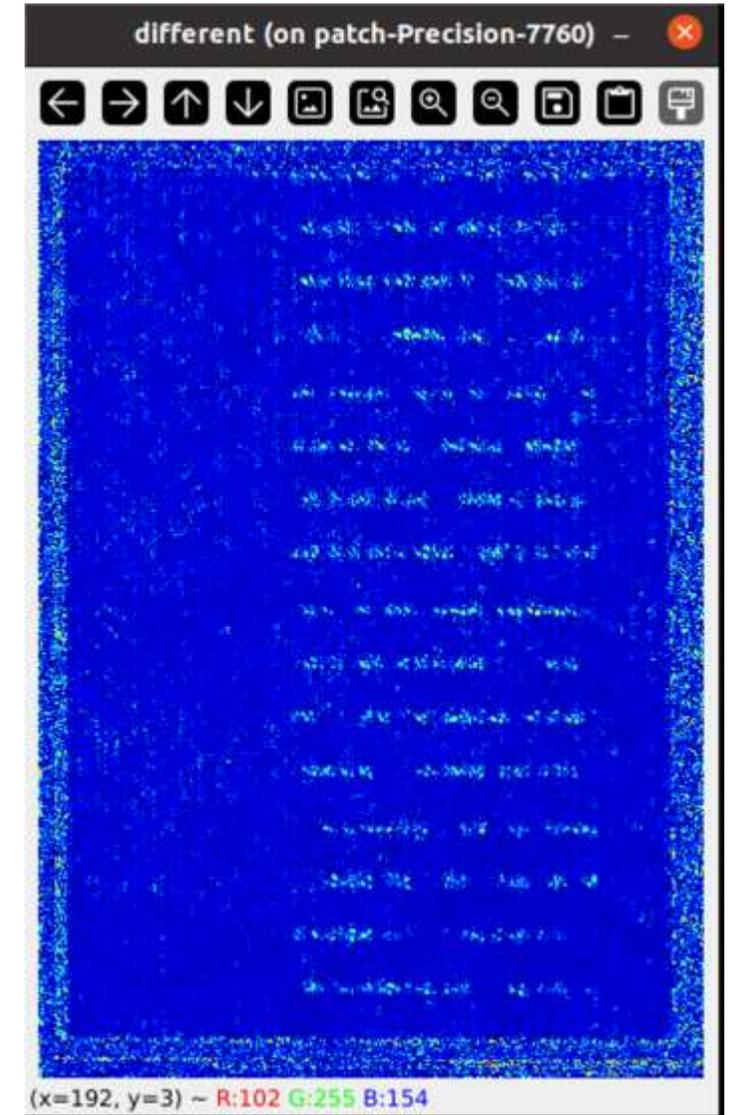
- We need to make the data more readable
- Subtract a random LLSI image from it (to isolate the 512 bits)
- Put the results in the blue channel...



I tried to find a quiet place in a library, but it was like looking for Waldo in a crowd of identical twins.

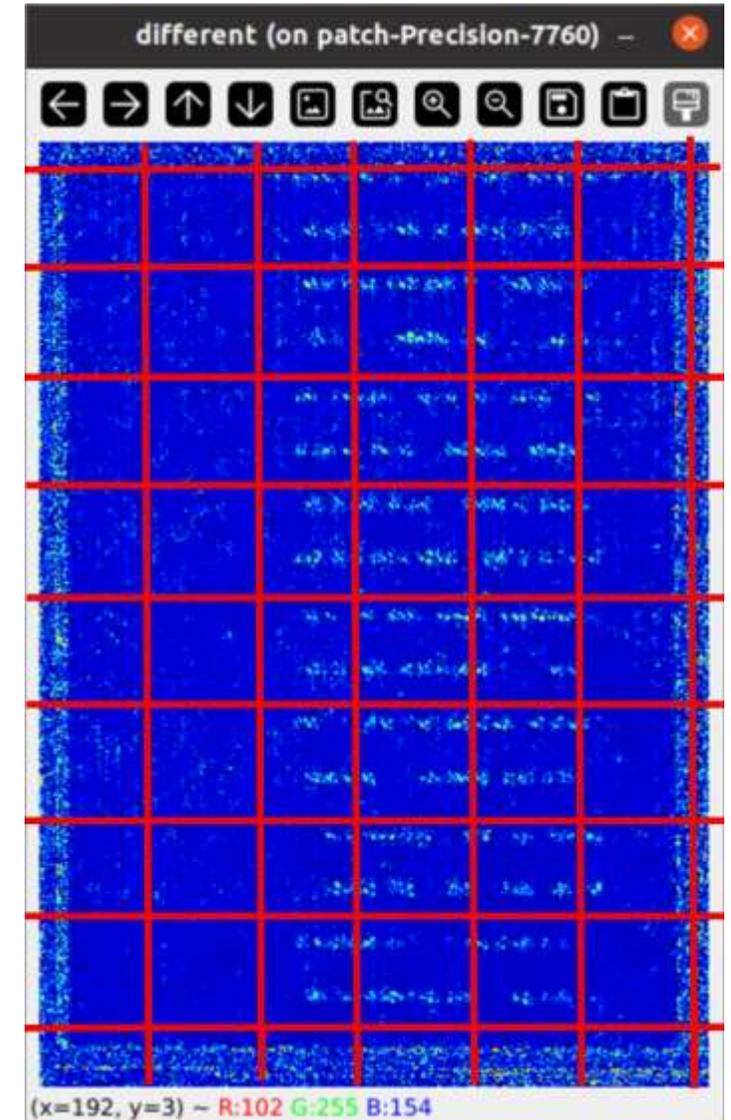
# The data needs to be seen

- We need to make the data more readable
- Subtract a random LLSI image from it (to isolate the 512 bits)
- Put the results in the blue channel...
- ....and Voila!



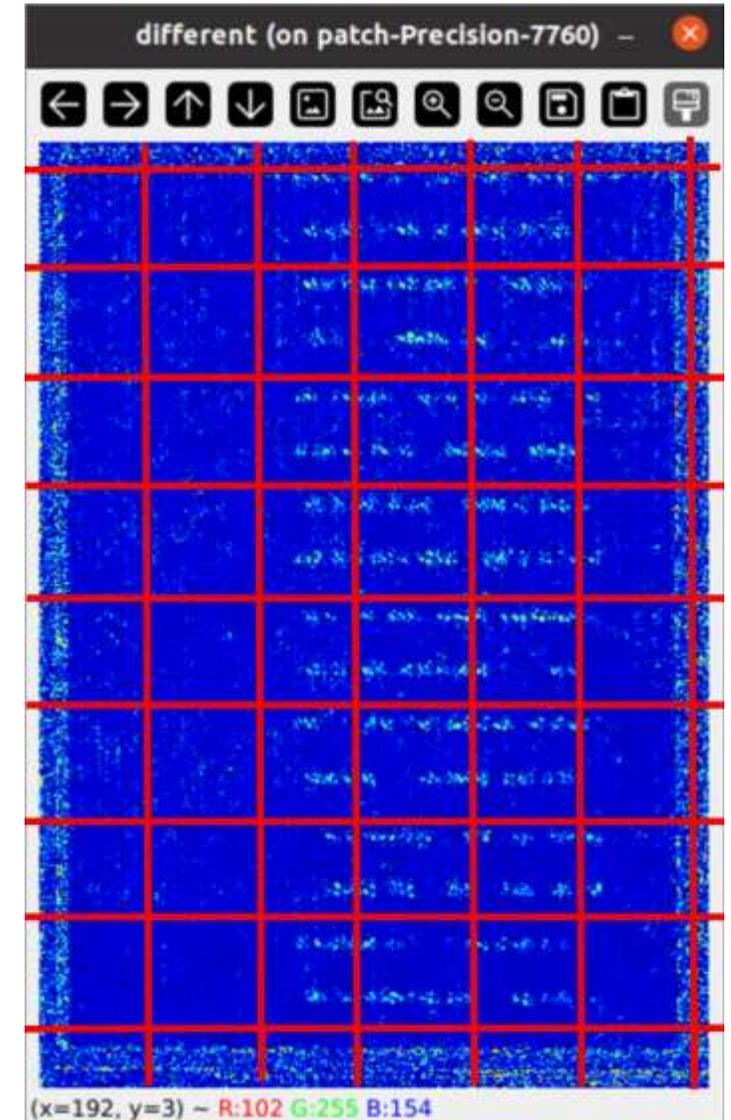
# I can see, but I don't understand

- Next is to help the model identify **where** the user programmed 512 **bits are stored**
- Divide the SRAM into a **search grid** so that we can minimize the chance of bit collisions
- The **red squares are areas that we can search** that should aid in isolation of bit similarities



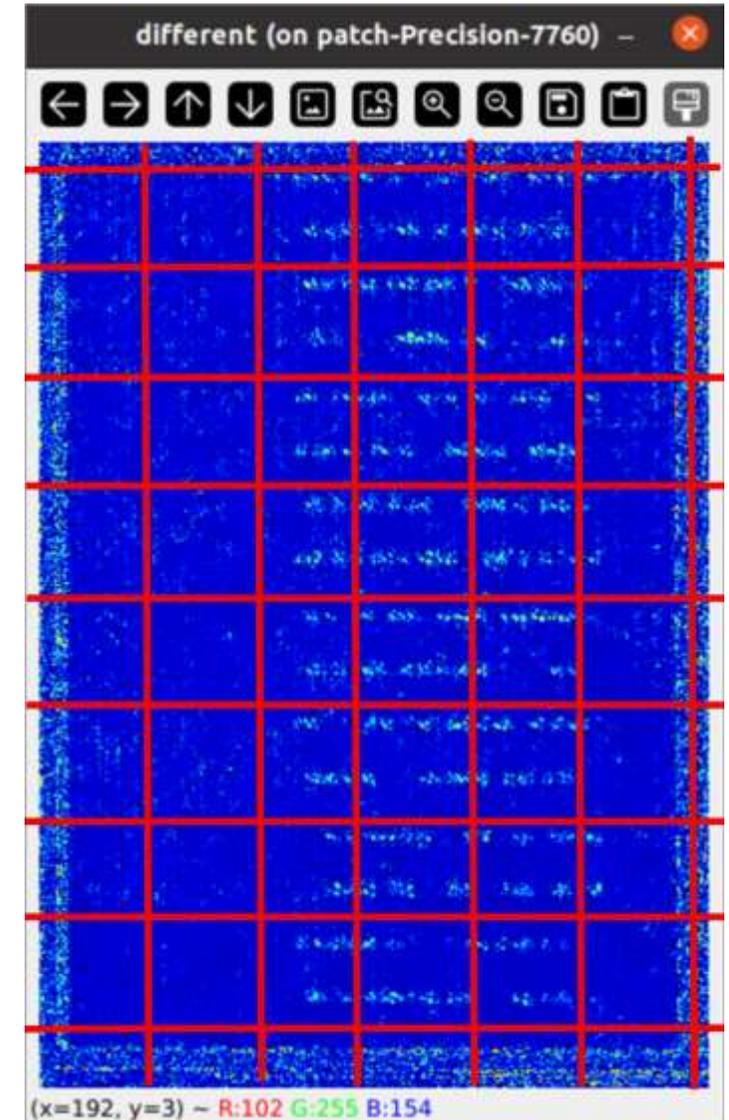
# Finding the Right Segment

- Each segment will have a number of bits.
- We need to know which segment has the bits we are looking for.
- Here is how we search the segments



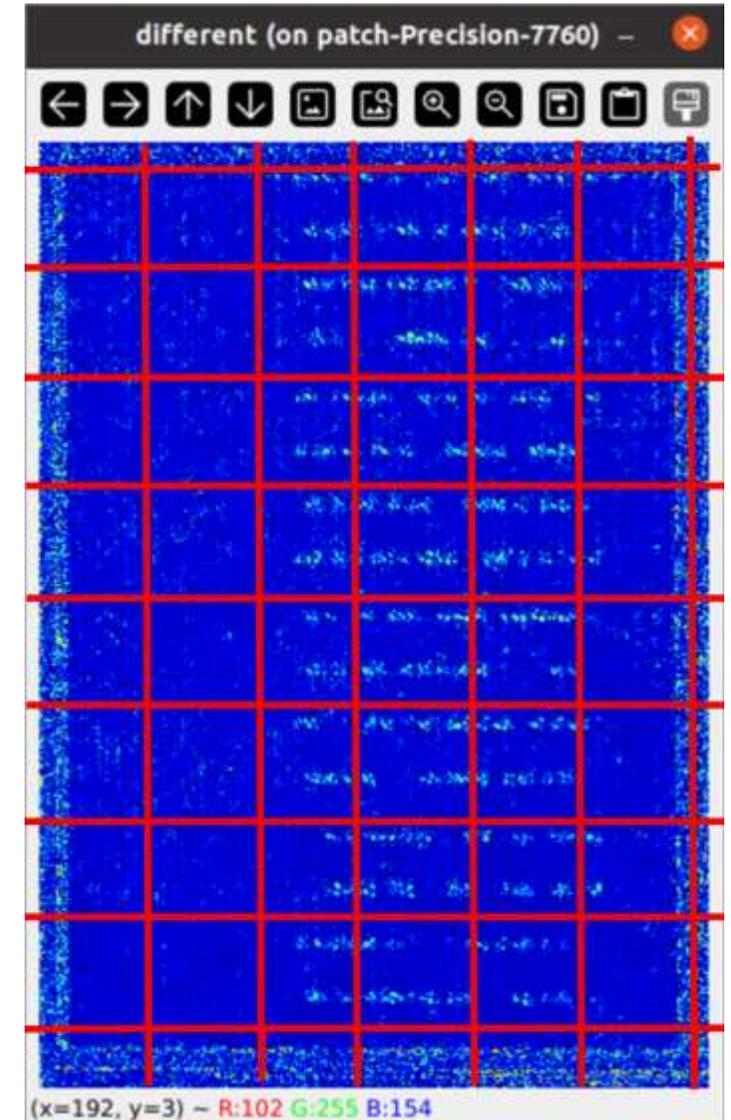
# Segment Searching

- The model can isolate bit locations by identifying segments with similar binary values, **except for 1 bit**
- Example: the 512 bits contains a segment that contains **1101011** and **1110111**
- By using an absolute diff, **001000** would cause an **observable change**, representing **1** or **0**
- Change represents location of **where** a 1 or 0 is in SRAM

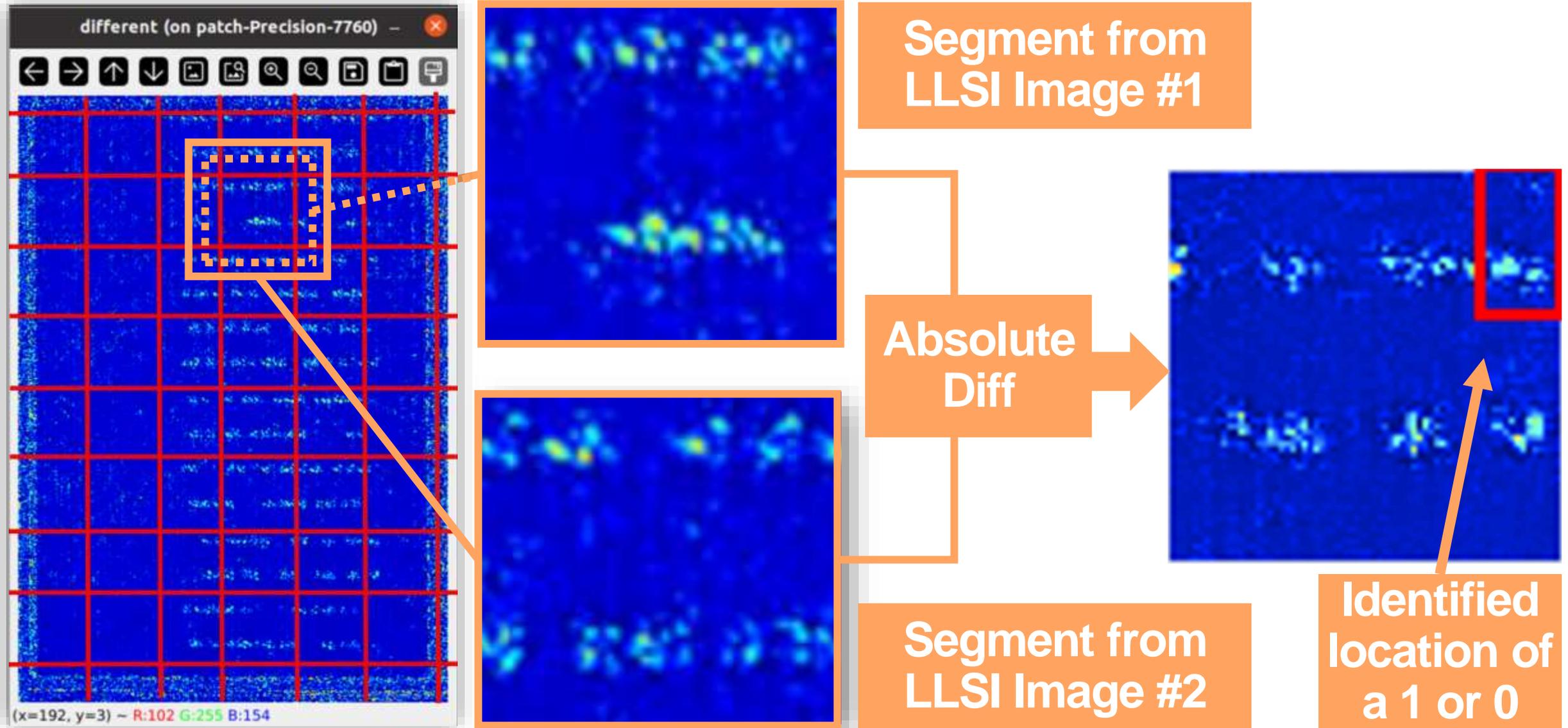


# Segment Searching

- If time is not an issue, there are other ways to identify **bit placements**
- Example: flashing one 512 bits with all **11111111** and the other with all **00000010** where the 1 would be the image to help the model identify **that specific bit location**
- By using an absolute diff, only a **specific segment pair** would cause an **observable change**, representing the **location** of that **1** or **0**
- **Repeat** 512 times to cover all areas (or use maths to make this more efficient)



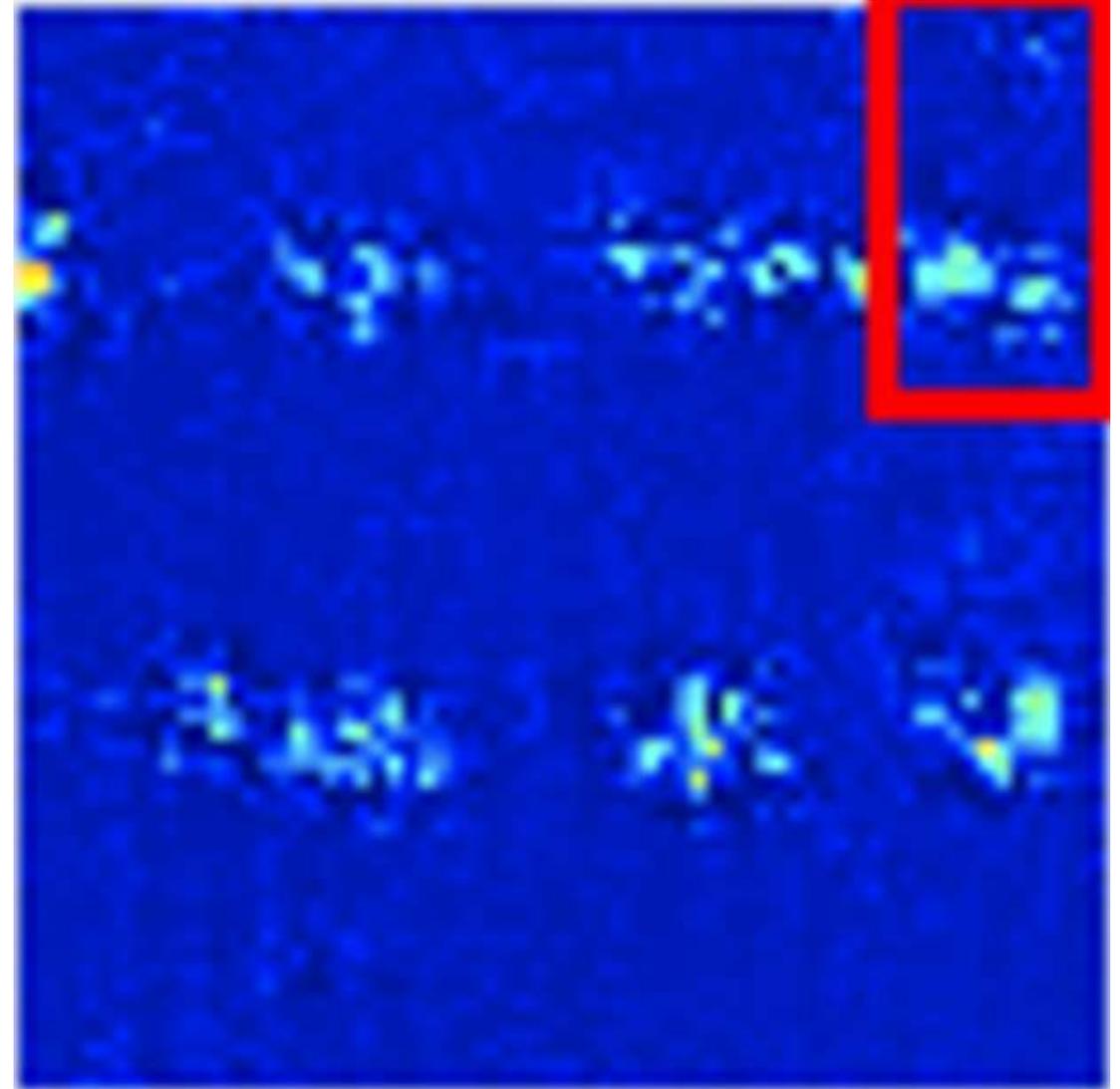
# Segment Search-Bit Areas



"I may not have gone where I intended to go, but I think I have ended up where I needed to be." – Douglas Adams

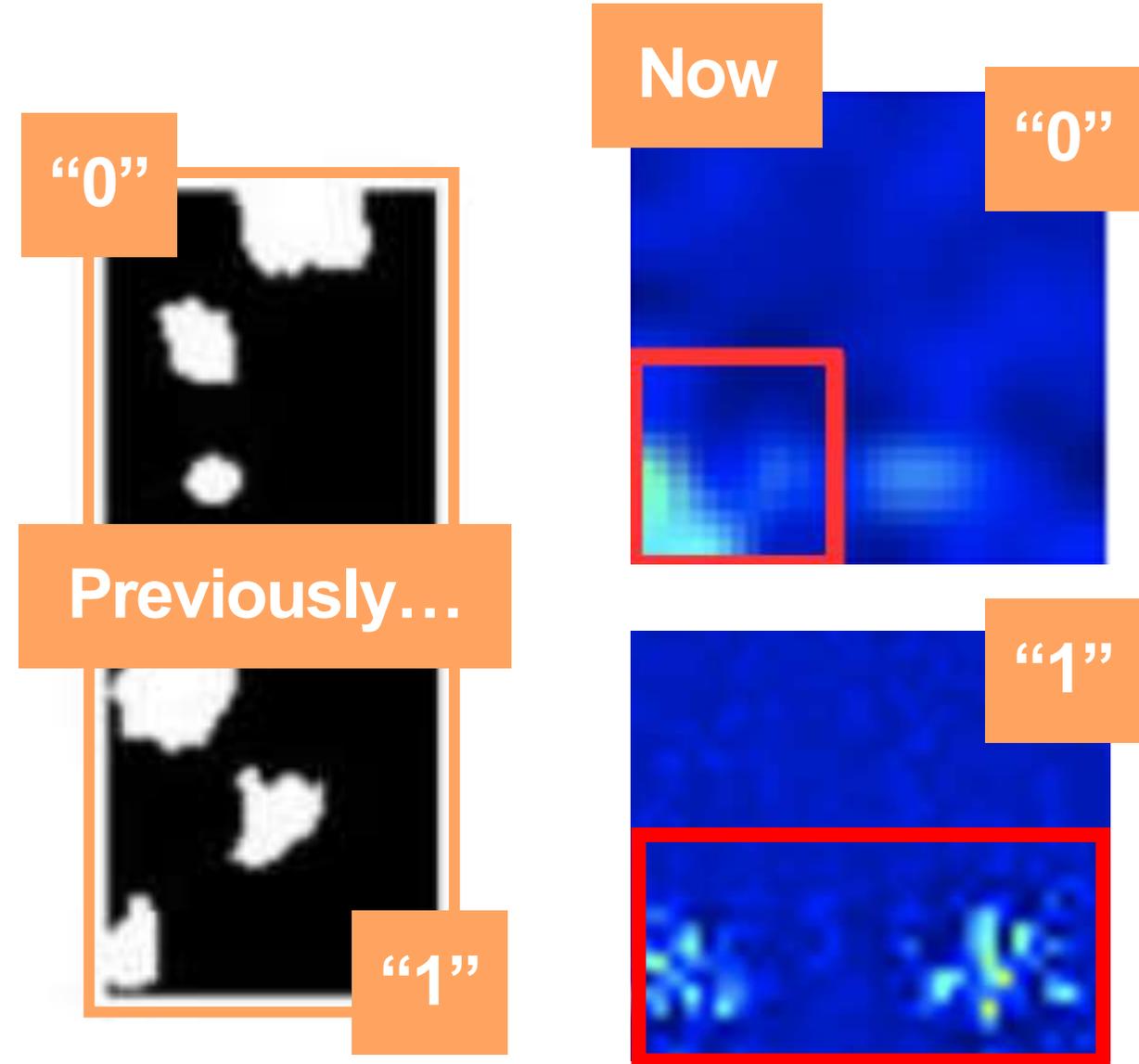
# Segment Search-Dataset

- With many iterations, and a proper dataset an **understanding of where bits are stored** can be formulated
- Next step is to identify **WHICH** bits are “**1**” and “**0**”
- To do this, the model can use **supervised learning**



# Success!

- In time, the model is able to correlate what is the gate representation of “1” and what is “0”
- Previously, we showed this with another data set using a different IC and memory
- Now, we have created a new mapping, **tailored for this specific SRAM and IC**





# But does it work?

No lasers to fire this time 😞

# Mapping the values

```
patch@patch-Precision-7760: ~/source/laser/kerasenv/hope 84x16
(kerasenv) patch@patch-Precision-7760:~/source/laser/kerasenv/hope$ python test_mode
l.py 8 400 2>/dev/null
```

Success!  
00101100  
96% Success rate



**FIN.**

...of Gen 1  
(we aren't done)

# RayV Recap & Use Cases

- Proved building an **LFI** using materials **less than \$500 USD** was possible
- Proved building an **LLSI** using **affordable materials**, is plausible
- Proved a CNN can be used to **extract data from a live system**

- Learn **chip layout** through **imaging**
- Used to **introduce faults** in Embedded Controllers
- **Portable**, movable and **affordable** at-home **entry-level LFI** (& LLSI) tooling

# We stand on the shoulders of so many giants

- **The OpenFlexure Project**

- Joel T. Collins, Joe Knapper, Julian Stirling, Joram Mduda, Catherine Mkindi, Valeriana Mayagaya, Grace A. Mwakajinga, Paul T. Nyakyi, Valerian L. Sanga, Dave Carbery, Leah White, Sara Dale, Zhen Jieh Lim, Jeremy J. Baumberg, Pietro Cicuta, Samuel McDermott, Boyko Vodenicharski, and Richard Bowmanm 2020

- **High Precision Laser Fault Injection using Low-cost Components**

- Martin S. Kelly, Keith Mayes 2022

- **Fault Attack Resilience on Error-prone Devices**

- Martin S. Kelly 2022

- **Laser-Based Logic State Analysis in Hardware Security: Threats and Opportunities**

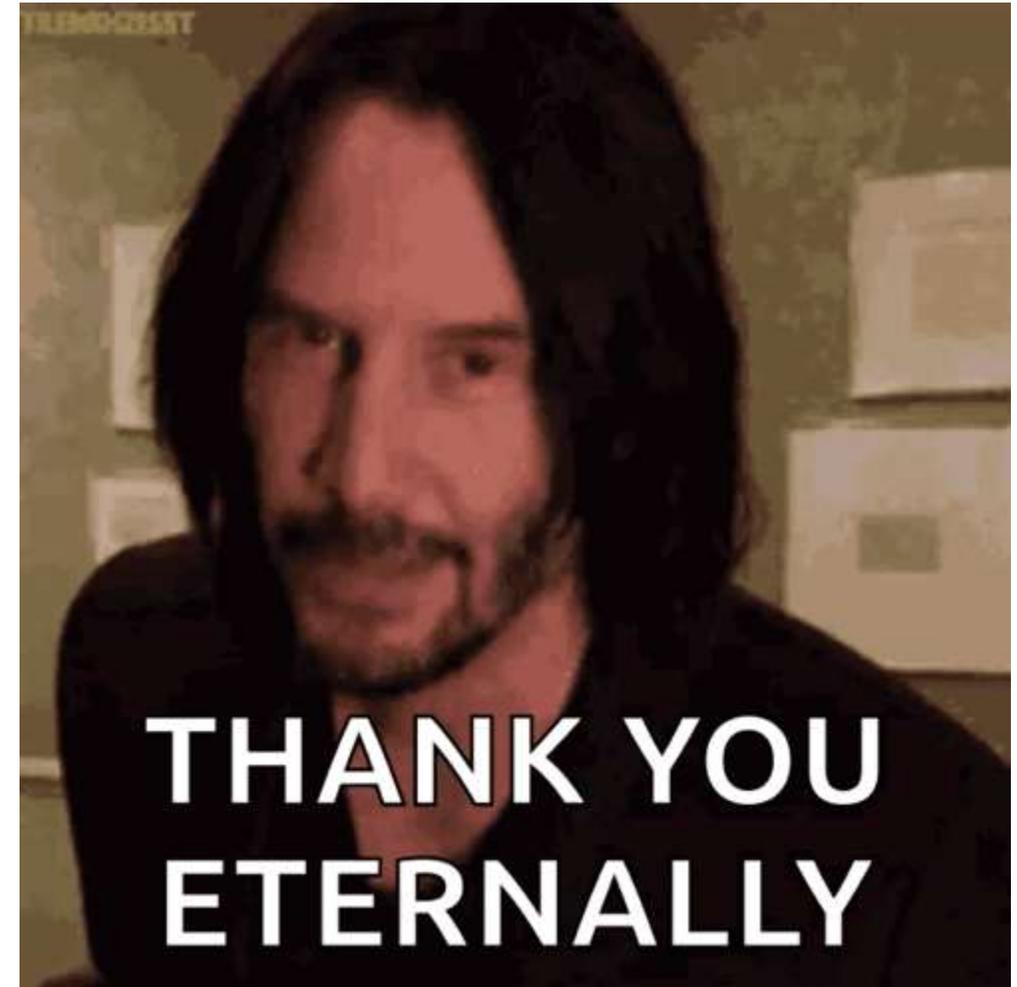
- Thilo Krachenfels 2023

# We stand on the shoulders of so many giants

- How Practical Are Fault Injection Attacks, Really?
  - Jakub Breier, Xiaolu Hou 2022
- Trojan Awakener: Detecting Dormant Malicious Hardware Using Laser Logic State Imaging (Extended Version)
  - Thilo Krachenfels, Jean-Pierre Seifert, Shahin Tajik 2023
- Infra-Red, In-Situ (IRIS) Inspection of Silicon
  - Andrew ‘bunnie’ Huang 2023
- Super-resolution laser probing of integrated circuits using algorithmic methods
  - V. K. Ravikumar, Jiann Min Chin, Winson Lua, Nathan Linarto, Gopinath Ranganathan, Jonathan Trisno, K. L. Pey & Joel K. W. Yang 2022

# We stand on the shoulders of so many giants

- Preliminary Study on Detecting the Internal Voltage Values of Integrated Circuits Based on Electro-Optical Frequency Mapping
  - Pengcheng Liu, Yingqi Ma, Jianwei Han 2022



# Things that surprised (some of) us

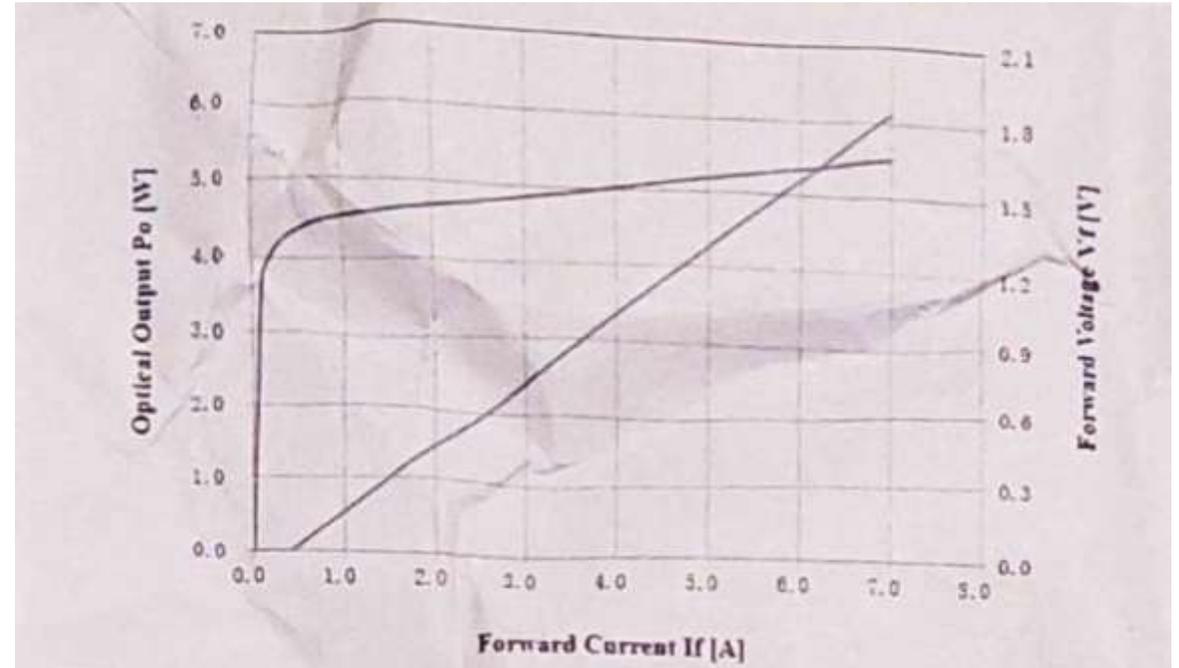
- That “laser” was an acronym
- Hoarding, finally, paid off
- I can do this from my house
- Not all datasheets are real
- That one of us didn't kill, blind, or maim ourselves
- Open Sourcing and democratizing tooling is **powerful**
- As suspected, **others are doing similar work**. Just 24 hours ago, due to the coverage of this research a Janne Taponen from Fraktal shared with us the details of their rig
- We've coordinated our tools to opensource and release at **12:00 GMT-7, today (August 8<sup>th</sup>, 2024)**

Waldo and Wally walked into a bar. The bartender said, "I can't serve you, you're both too hard to find."

# Things that went horribly wrong

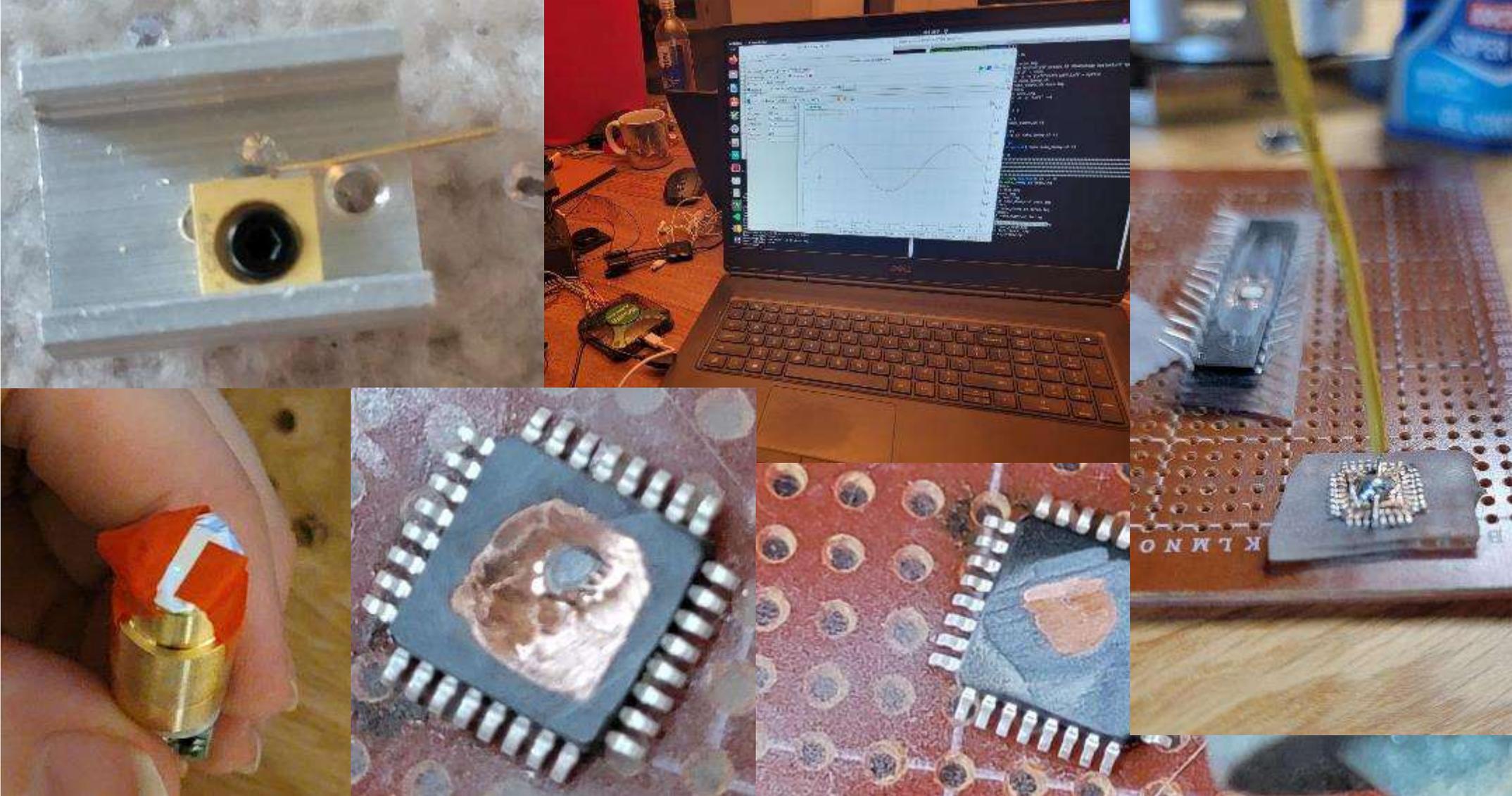
- Supply chains & distributors are hard
- Product Descriptors are a lie
- Practical implementation will always trump theoretical principles (the cake is a lie)
- Deadlines are real

Waldo and Wally were on a reality TV show called "Survivor: The Hidden." They lasted about five minutes before the host yelled, "We give up!"



- Graphs that make no sense
- Some parts were very hard to find

# The Cost of RnD (thank you NetSPI)

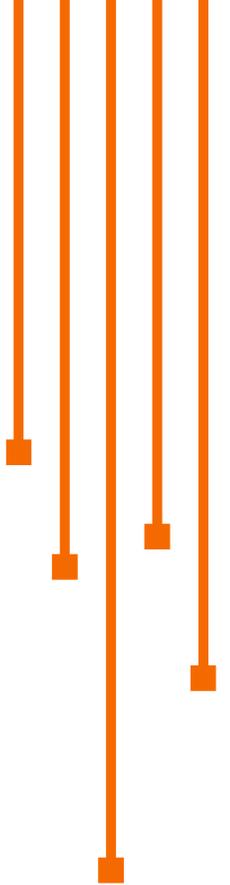


Your secrets are safe with me 'cause I wasn't listening to you at the first place.

@PANTH13R @P4tch3dSYSt3m #BHUSA #BlackHatEvents

# Next time you see us RayV'n

- Increase control & precision of the laser
- Further challenge the cost floor
- Improve 3D Print to optimize speed and panning
- Lower the noise floor for LLSI
- Combine LFI and LLSI to one housing and stage



# Key Take Aways?



**Lasers are Fun**

Wear Protection!



**Money is no obstacle**

Maker + Hacker mentality =  
profit



**Open Source is King**

<https://github.com/ProjectLOREM/RayVLite>



# Thank you!

Welcome to the real-life version  
of “Where's Wally”

...(or “Where’s Waldo”)

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Catch us at our Booth!

...or in HallwayCon

...or at Hacker Summer Camp

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# That's all Folks!

Thank you for listening,  
reading or watching us be  
nerds

# LASERS ARE COOL



(but wear protection.....)

Pew. Pew.